



FRONTIER20

**2026**  
EDITION

 **LANDMARK**  
CERAMICS

A new **landmark** in the porcelain industry

Landmark Ceramics is an American company, based in Tennessee that has set out to research, manufacture and sell top quality porcelain ceramics in North America. Technological innovation, market presence, attention to detail, the welfare of people and the environment, efficient service and a thorough product range make Landmark a new benchmark in the North American market for those who are looking for a reliable partner for any building and architecture project using US made top quality porcelain material.

# FRONTIER20

**\_Frontier20 is a porcelain pavers collection** perfectly suited for outdoor applications. The market's demand for a stain-proof, slip-resistant, chemical resistant, no maintenance product led to the development of a revolutionary aesthetically superior product, enough versatility for exteriors as well as interiors. Combining the highest level of quality control and technology with state-of-the-art equipment, age-old practices have been revitalized to offer a superior industry leading product. Frontier20 offers a dimension never seen before to your outdoor living area.



OVERVIEW	2
DESTINATIONS OF USE	6
CONTINUITY IN & OUT	10
COMPLETE LAYING VERSATILITY	14
01. DRY LAYING	18
02. OVER REINFORCED CONCRETE	26
03. OVER DECKING	28
04. RAISED FLOORS	30
TRIM TILES TO LANDSCAPE THE OUTDOORS	38

A COMPLETE PROJECT FOR EVERY NEED	50
01. WIDE LOOKS RANGE	52
02. A WIDE RANGE OF DIFFERENT SIZES	60
03. AMERICAN STONE	62
04. DESIGN PROJECT	64
04.1 BLUESTONE DESIGN PROJECT	66
04.2 QUARTZITE DESIGN PROJECT	74
04.3 LIMESTONE DESIGN PROJECT	84
04.4 TRAVERTINE DESIGN PROJECT	96
04.5 INDIANA SALEM DESIGN PROJECT	106
04.6 SLATE DESIGN PROJECT	114
MULTI PATTERN DESIGN - M.P.D.	126
FRONTIER20 - SHAPES	154
PRODUCT RANGE	176
TECHNICAL INFORMATION	216

LEARN MORE ABOUT





# PERFORMANCE, FUNCTIONALITY AND AESTHETICS: ALL IN 20MM.

**Frontier20 porcelain pavers** are inherently slip resistant and impervious to chemicals, salt, fading, or scratching.

Free your self from having to commit to yearly sealing practices.

**Your Frontier20 will never fade or need sealing!**

Simply pressure wash your way to a newly installed look any time you want. Moss and mold also won't be an issue, they too can easily be cleaned off without fear of streaking. The ultra realistic surface of Frontier20 is physically bound and can not fade or be removed.

**Frontier20 is Freedom!**

## PROJECT

### FLOOR DESIGN

Frontier20 African Beige - 24"x48"

Frontier20 African Beige - 12"x48"

Frontier20 African Beige - 24"x24"

Frontier20 African Beige - 12"x24"

Frontier20 African Beige Stair Tread - 12"x24"

Frontier20 African Beige Riser - 8"x24"

Frontier20 Soul Walnut - 12"x48"





EASY TO INSTALL



EASY TO KEEP CLEAN

Mild environmentally friendly detergents can be used when cleaning your porcelain pavers. Pressure washers up to 1500 PSI may be used without fear of etching or striping.



ANTISLIP

The structure and texture of the porcelain paver reduce the risk of slipperiness.



RESISTANT TO MOSS AND MOLDING

Landmark Frontier20 is so dense that mold and mildew are not able to establish themselves in a permanent way making removal very easy and simple.



EASY TO REPLACE AND REMOVE

When not mortared down or installed with adhesive Landmark's Frontier20 can be easily removed and repositioned in a new area.



DRIVE OVER \*

When properly installed over concrete, Landmark Frontier20 porcelain pavers are suitable for light residential vehicular traffic.

(\*) When installed over reinforced concrete (4" minimum) using a thinset mortar suitable for porcelain paver.



STAIN RESISTANT

Landmark's Frontier20 porcelain pavers are virtually nonporous. Due to the baked on glazing process nothing can be absorbed including stains.



RESISTANT TO THERMAL SHOCK

Landmark's porcelain pavers are baked at temperatures up to 2300 degrees F which in turn causes a very strong molecular bond making for a very dense material. Due to its density it become very inert allowing for extreme and sudden temperature changes in the range of - 60 F +140 F.



SCRATCH RESISTANT

Landmark Frontier20 porcelain pavers are extremely hard with an equally hard surface making them virtually scratch proof.



FADE RESISTANT

Landmarks Frontier20 baked on graphics are created using ingredients that are completely unaffected by the sun ensuring enjoyment of your porcelain paving investment for many years to come.



FROST RESISTANT

Landmark Frontier20 porcelain pavers are so dense that frost and or freezing temperatures do not affect it.



RESISTANT TO SALTS

Landmark Frontier20 porcelain pavers are completely unaffected by use of salts.



RESISTANT TO ACID AND CHEMICALS

Landmark Frontier20 is made with inert ingredients that do not react or accept acids and or chemicals allowing you to make environmentally friendly cleaning decisions!



ECO-FRIENDLY

Landmark Frontier20 porcelain pavers are produced in our environmentally friendly complex following the strictest state and federal regulations. Because of Landmarks environment friendly commitment, we can incorporate up to 20% recycled content in our USA made porcelain pavers.



NO SEALING NEEDED

No sealers are needed because Landmark Frontier20 is so dense virtually nothing can stick to it!



SAVING OVER TIME

Low maintenance cost.



# FOR RESIDENTIAL.

- Walkways
- Driveways
- Courtyards
- Paths on grass or gravel
- Garages
- Patios and porches
- Terraces and balconies
- Access ramps
- Verandas
- Outdoor pools

## PROJECT

OUTDOOR FLOOR DESIGN

Frontier20 Indiana Variegated - 24"x24"

Frontier20 Indiana Variegated - 12"x24"

Frontier20 Essence Brown - 12"x48"

WALL DESIGN

Veneer World Atelier Dynamic Indiana Buff Select - 12"x24"

FIREPIT WALL DESIGN

Veneer World Atelier Dynamic Indiana Buff Select - 12"x24"

FLOWER BED WALL DESIGN

Frontier20 Indiana Variegated - 24"x24"



# FOR PUBLIC SPACES.

- Public outdoor areas
- Swimming pools
- Outdoor restaurants
- Outdoor bars
- Wellness centres
- Urban design
- Safety passages
- Outdoor pavements and squares

## PROJECT

### FLOOR DESIGN

Frontier20 Star Grey - 24"x48"

Frontier20 Star Grey - 12"x48"

Frontier20 Star Grey - 24"x24"

Frontier20 Star Grey - 12"x24"

Frontier20 Star Grey - 12"x12"

Frontier20 Star Grey Grip Stair Tread - 12"x48"

Frontier20 Star Grey Riser - 6"x48"

### FIRE PIT DESIGN

Frontier20 Star Grey - 12"x48"



# CONTINUITY IN & OUT.

Combining the Frontier20 line of products with the standard thickness product lines offers **high-level design flexibility and customization**, allowing designers and architects to easily transition inside design into outdoor beauty, functionality and performance.

## PROJECT

INDOOR FLOOR DESIGN

Mood Earth Sand - 24"x48"

OUTDOOR FLOOR DESIGN

Frontier20 Sand - 24"x48"

INDOOR WALL DESIGN

Veneer World Atelier Combed Sand - 12"x24"

OUTDOOR WALL DESIGN

Mood Earth Biscuit Mosaic J - 12"x12"

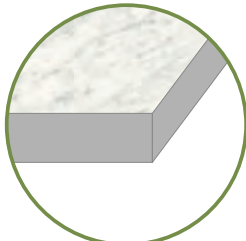


**±20mm THICKNESS**  
PORCELAIN PAVERS

**Landmark Ceramics** provides matching solutions for indoors and outdoors, combining products from the Frontier20 catalog with items from traditional thickness collections.

Continuity of style allows architects and designers to easily transition from inside beauty to outdoor functionality.

**INDOOR  
PORCELAIN TILE**



± 9 mm

**OUTDOOR  
PORCELAIN PAVER**



± 20mm



**VERSATILE  
MATCHING  
SOLUTIONS.**



# COMPLETE LAYING VERSATILITY.

The Frontier20 product line is so simply perfect, elegant and functional, that the challenge of installation is not “How can I install Frontier20?” but rather, **“Where else do I want to install Frontier20?”**. Frontier20 may be installed using the traditional mortared bed, the more modern over sand and limestone, to the eco friendly permeable method, or even the budget conscious elevated deck or pedestal application.

## PROJECT

OUTDOOR FLOOR DESIGN

Frontier 20 Travertine Cross Cut Country Classic - 12"x12" - 12"x24" - 24"x24"

OUTDOOR WALL DESIGN

Veneer World Pro LedgeStone Ridge Beige - 6"x24"

OUTDOOR POOL DESIGN

Frontier20 Travertine Cross Cut Country Classic Trim Pieces



# 01

## DRY LAYING.

A way of laying pavers that allows you to **support plates** directly onto grass, gravel or sand.

### 01.1 ON GRASS



### 01.2 ON GRAVEL



### 01.3 ON SAND



# 02

## INSTALLATION OVER REINFORCED CONCRETE\*.

A way of laying pavers that allows you to create **perfectly stable surfaces** of incredible resistance.

\* When installed over reinforced concrete (4" minimum) using a thinset/thickset mortar suitable for porcelain paver.



# 03

## INSTALLATION OVER DECKING.

Traditional deck made with wood and porcelain pavers.



# 04

## RAISED FLOORS.

Slabs matched with a support structure for raised high-performing floors that also leaves sufficient room for **under-floor inspection**.





01

## DRY LAYING.

### ADVANTAGES.

- RAPID
- MODIFIABLE
- REUSABLE
- EASY TO CARRY THROUGH
- REDUCES ADHESIVES COSTS
- QUICK TO INSTALL

The surface in 20mm thickness can be laid onto the substrate **without adhesives**, lending itself to applications onto **grass, gravel and sand**. Sought-after ambiance in the home come to life quickly with **incredible ease and simplicity**.

### → READY TO USE LOCATIONS.

- PRIVATE GARDENS
- PATIOS
- WALKWAYS
- PUBLIC PARKS AND GARDENS
- OUTDOOR COMMERCIAL AREAS
- BEACH RESORTS



DRY LAYING ON GRASS



### PROJECT

OUTDOOR FLOOR DESIGN  
Frontier 20 Travertine Select Cross Cut Pearl - 24"x24"  
OUTDOOR WALL DESIGN  
Veneer World Atelier Bamboo Vein Cut Pearl - 12"x24"  
OUTDOOR POOL DESIGN  
Frontier20 Travertine Select Cross Cut Pearl Trim Pieces



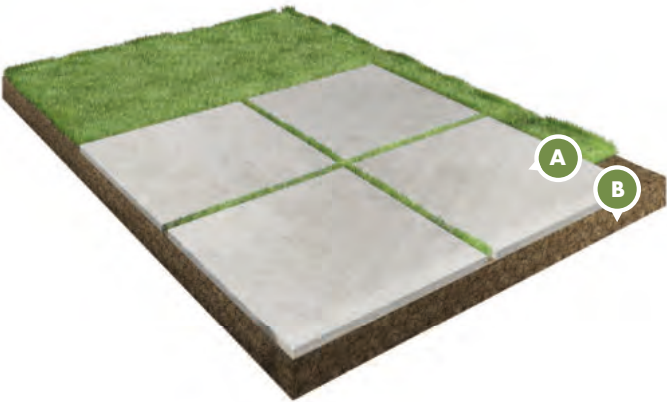
01.1 DRY LAYING  
**ON GRASS.**

**DRY LAY OVER GRASS**  
(PEDESTRIAN FOOT TRAFFIC)

**PRACTICAL INSTALLATION**

Follow the drawing below.

- Cut grass in desired area as short as possible. remove any debris.
- Using a landscape rake scratch up top 1 inch of soil and level.
- Insure sub grade is graded to a 1" in 10' slope and that it is pitched away from any building.



**A** FRONTIER20 PORCELAIN 3/4" NOMINAL (20MM) PAVERS

**B** BARE SOIL IS BEST. SCRATCH AND LAYEL WITH A RAKE

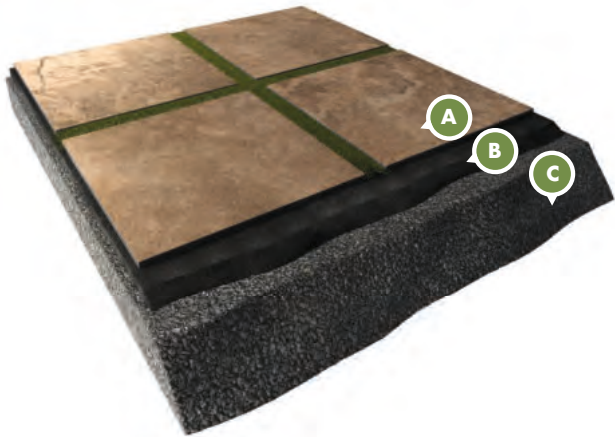
The stratigraphic images are just an example of the type of application and technical features of Frontier20. Landmark Ceramics recommends to refer to the specific norms valid in the various countries to carry out a state-of-the-art installation. Download Landmark Frontier20 Installation guide from [outdoor.landmarkceramics.com](https://outdoor.landmarkceramics.com) for practical installation information.

**DRY LAY OVER GRASS ON COMPACTED ROAD BASE INSTALLATION**  
(PEDESTRIAN FOOT TRAFFIC)

**PRACTICAL INSTALLATION**

Follow the drawing below.

- Compacted base road is composed of 3/4 compacted gravel.
- Sand bed course poured onto compacted gravel and screed to have smooth surface.



**A** FRONTIER20 PORCELAIN 3/4" NOMINAL (20MM) PAVERS.

**B** 1" SAND BEDDING COURSE SCREED WITH SMOOTH SURFACE.

**C** COMPACTED ROAD.



**PROJECT**  
FLOOR DESIGN  
Frontier20 Travertine Cross Cut White - 24"x24"



01.2 DRY LAYING  
ON GRAVEL.

PERMEABLE APPLICATION  
(PEDESTRIAN FOOT TRAFFIC)

PRACTICAL INSTALLATION

Follow the drawing below.

- The required edge restraint system for this installation has a vertical height of 2" (5 cm) as shown in the drawing.
- Insure that pavement is constructed with a 1" in 10' and that it is pitched away from any building.
- Insure the 3/16" (4 mm) spacers are installed between all pavers, in order to prevent pavers from touching each other (and potentially chipping) and to allow better water drainage.



- A FRONTIER20 PORCELAIN 3/4" NOMINAL (20MM) PAVERS
- B COARSENESS OF GRAVEL 2" - 8 S' AND 9 S' (1/2" + LESS)
- C COARSENESS OF GRAVEL 4" - #57 (3/4")
- D COARSENESS OF GRAVEL 6" - 3 S' - 4 S' IF DESIRED
- E FILTER FABRIC

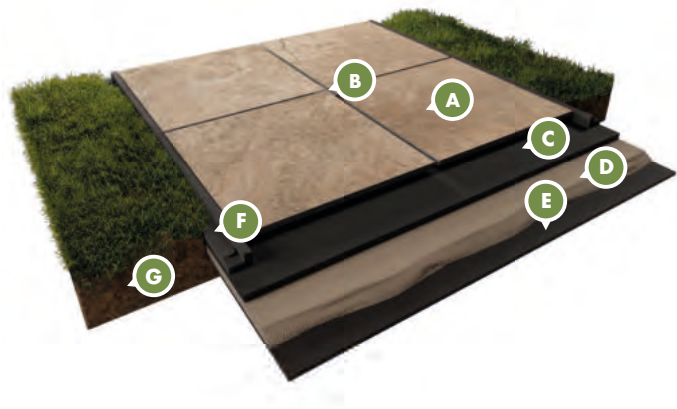
Insure the plastic 3/16" (4 mm) spacers are installed at all corners of the installed pavers, in order to prevent pavers from touching each other (and potentially chipping) and to allow better water drainage.

INSTALLATION WITH  
HIGH DENSITY PANELS  
(PEDESTRIAN FOOT TRAFFIC)

PRACTICAL INSTALLATION

Follow the drawing below.

- The edge restraint system is 0.75 " - 1" height profile.
- Attach the edge restraint into the panel.
- Lay fabric directly on top of the substrate to contain sand.
- Install panel onto sand bed course 1".
- Insure the 3/16" (4 mm) spacers are installed between all pavers, in order to prevent pavers from touching each other (and potentially chipping) and to allow better water drainage.



- A FRONTIER20 PORCELAIN 3/4" NOMINAL (20MM) PAVERS
- B SPACERS
- C HIGH DENSITY PANELS
- D SAND 1/2" - 1"
- E FILTER FABRIC
- F 1" INCH PERIPHERAL ANCHOR
- G SUBSTRATE

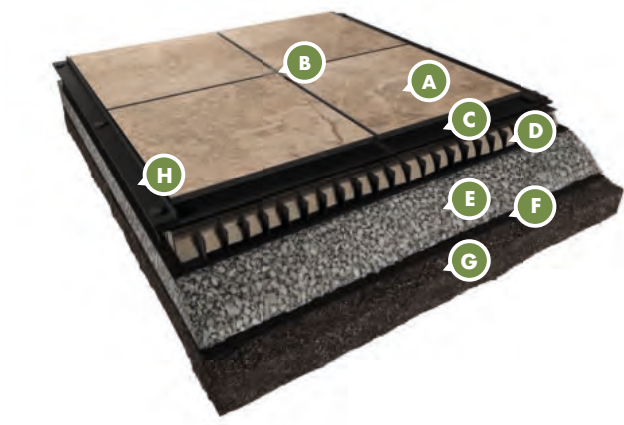
WARNING:  
Please remember that high density panel can reduce the heat dispersion accumulated by pavers exposed to direct sun or any other source of heat. For this reason we recommend to contact Landmark Ceramics at [outdoor.landmarkceramics.com/contact.php](mailto:outdoor.landmarkceramics.com/contact.php) for any questions you might have.

INSTALLATION WITH GRATE FULFILLED  
WITH SAND OVER COARSE  
(PEDESTRIAN FOOT TRAFFIC)

PRACTICAL INSTALLATION

Follow the drawing below.

- Paver joints have to be swept with polymeric tile sand.
- Please ensure that grate has to be filled with drainable sand.
- Depth of coarse aggregate has to be approximately 50% of traditional excavation vertical extent.



- A FRONTIER20 PORCELAIN 3/4" NOMINAL (20MM) PAVERS
- B SPACERS
- C FILTER FABRIC
- D GRATE SYSTEM FILLED WITH DRAINABLE SAND
- E COARSE AGGREGATE (67 OR 57)
- F ADDITIONAL FILTER FABRIC IF NEEDED
- G SUBSTRATE
- H 1" INCH PERIPHERAL ANCHOR

The stratigraphic images are just an example of the type of application and technical features of Frontier20. Landmark Ceramics recommends to refer to the specific norms valid in the various countries to carry out a state-of-the-art installation. Download Landmark Frontier20 Installation guide from [outdoor.landmarkceramics.com](http://outdoor.landmarkceramics.com) for practical installation information.





## 01.3 DRY LAYING ON SAND.

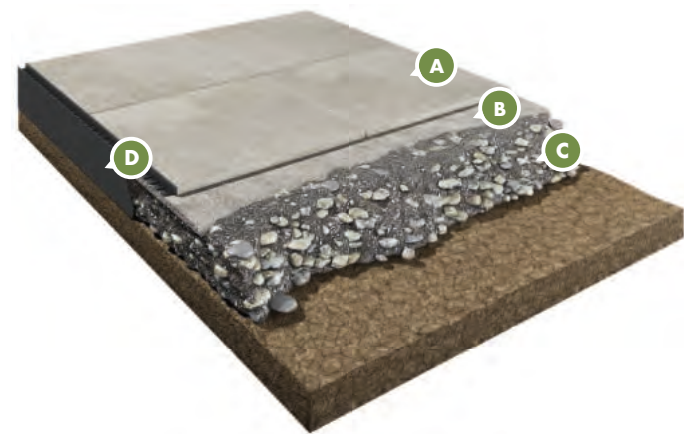
## TYPICAL FLEXIBLE BASE INSTALLATION

(PEDESTRIAN FOOT TRAFFIC)

## PRACTICAL INSTALLATION

Follow the drawing below.

- ➔ Base material is to be over dug 6" to 8" beyond the edge of the pavement.
- ➔ The required edge restraint system is a low profile edge restraint with a vertical height of 1.5" (4 cm) as shown in the drawing.
- ➔ Insure that pavement is constructed with a 1" in 10' slope that it is pitched away from any building.
- ➔ Insure the plastic  $\frac{3}{16}$ " (4 mm) spacers are installed at all corners of the installed pavers, in order to prevent pavers from touching each other (and potentially chipping) and to allow better water drainage.



- A** FRONTIER20 PORCELAIN  
3/4" NOMINAL (20MM) PAVERS
  - B** 3/4" UNCOMPACTED BEDDING SAND
  - C** 4-6" CRUSHER RUN/ROAD BASE
  - D** FILTER FABRIC

Insure the plastic 3/16" (4 mm) spacers are installed at all corners of the installed pavers, in order to prevent pavers from touching each other (and potentially chipping) and to allow better water drainage.

## OVER SAND BASE INSTALLATION

(PEDESTRIAN FOOT TRAFFIC)

## PRACTICAL INSTALLATION

Follow the drawing below.

- ➔ Filter fabric is recommended as it allows water to pass but not the particles of sand.
- ➔ 2-4" of a compactable sand is recommended. You can go with more however it will not offer any distinct advantage. Going with less than 2" may offer a less desirable effect as it will tend to hold more water and become "mushy" when super saturated.
- ➔ The use of an edge restraint is ideal but not necessary. It becomes more necessary if your desired paving area is above the surrounding native soil, as it will help aid in the minimization of sand migration or erosion.
- ➔ Insure the plastic  $\frac{3}{16}$ " (4 mm) spacers are installed at all corners of the installed pavers, in order to prevent pavers from touching each other (and potentially chipping) and to allow better water drainage.



- A** FRONTIER20 PORCELAIN  
3/4" NOMINAL (20MM) PAVERS
- B** APPROX. 4" OF  
BEDDING SAND
- C** FILTER FABRIC



(PEDESTRIAN FOOT TRAFFIC)

## PRACTICAL INSTALLATION

Follow the drawing below.

- ➔ The edge restraint system is 1 ½" - 2" height profile.
- ➔ Ensure edge restraint into the concrete base made.
- ➔ Lay fabric directly on top of the concrete to contain sand and fold it up the front of the edging.
- ➔ Insure that pavement is constructed with a 1" in 10' and that it is pitched away from any building.
- ➔ Insure the 3/16" (4 mm) spacers are installed between all pavers, in order to prevent pavers from touching each other (and potentially chipping) and to allow better water drainage.



- |          |  |          |  |
|----------|--|----------|--|
| <b>A</b> | FRONTIER20 PORCELAIN<br>3/4" NOMINAL (20MM) PAVERS | <b>D</b> | EXISTING OR NEW<br>CONCRETE 4" MINIMUM                     |
| <b>B</b> | SAND BEDDING COURSE 1"                             | <b>E</b> | 1/2" - 1" INCH DRAINAGE HOLES<br>DRILLED 24 INCH ON CENTER |
| <b>C</b> | FILTER FABRIC                                      | <b>F</b> | PERIPHERAL RESTRAINT SYSTEM                                |

The stratigraphic images are just an example of the type of application and technical features of Frontier20. Landmark Ceramics recommends to refer to the specific norms valid in the various countries to carry out a state-of-the-art installation. Download Landmark Frontier20 Installation guide from [outdoor.landmarkceramics.com](http://outdoor.landmarkceramics.com) for practical installation information.





# INSTALLATION OVER REINFORCED CONCRETE\*.

The Frontier20 may also be installed with traditional methods using thinset/thickset mortar appropriate for use with porcelain paver. In a short 24 hours your floor will be ready for foot traffic. This method offers the most stable and most durable floor covering that is able to withstand foot traffic up to light vehicular traffic.

\* It is recommended installation over 4" minimum thick reinforced concrete, using a thinset/thickset mortar suitable for porcelain paver.

## ADVANTAGES.

- LONG TERM DURABILITY
- READILY ACCESSIBLE SURFACES
- ABLE TO WITHSTAND PEDESTRIAN

## AND LIGHT VEHI- CULAR TRAFFIC LOCATIONS.

- PARKING AREAS
- CYCLE TRACKS
- PAVEMENTS
- SQUARES
- YARDS
- PORCHES
- TERRACES
- RAMPS
- GARAGES



INSTALLATION OVER REINFORCED CONCRETE

## THIN SET MORTAR APPLICATION OVER REINFORCED CONCRETE

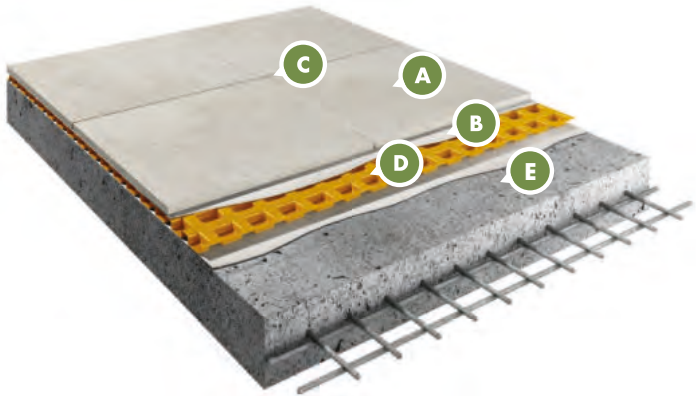
### PRACTICAL INSTALLATION

Follow the drawing below.

- Insure that pavement is constructed with approximately 2 degree slope and that it is sloped away from any building.
- Please consult your paver supply distributor for thin set mortar suitable for porcelain paver as well as for inside or external usage.
- For cementitious adhesive and grout installation, refer to the manufacturer's technical instructions and specifically as they relate to outdoor installations.
- For concrete foundation slabs that are not large enough to require contraction/control joints, a minimum 3/16" (4 mm) grout joint is acceptable, but for larger concrete foundation slabs that do require contraction/control joints, the control joint width should be a 3/8" (1 cm). It is absolutely imperative that all contraction/control joints be located in the joint line of installed porcelain pavers and not beneath a paver.

**CAUTION: if a porcelain paver is installed over a control joint, the paver will reflectively crack along the contraction/control joint beneath it.**

Utilization of an uncoupling membrane can help minimize the potential issue.



- A FRONTIER20 PORCELAIN 3/4" NOMINAL (20MM) PAVERS
- B THINSET
- C 3/16" MINIMUM GROUT JOINT

- D UNCOUPLING MEMBRANE
- E EXISTING OR NEW CONCRETE (REINFORCED). 4" MINIMUM

The stratigraphic images are just an example of the type of application and technical features of Frontier20. Landmark Ceramics recommends to refer to the specific norms valid in the various countries to carry out a state-of-the-art installation. Download Landmark Frontier20 Installation guide from [outdoor.landmarkceramics.com](https://outdoor.landmarkceramics.com) for practical installation information.





# INSTALLATION OVER DECKING.

Landmark Ceramic's Frontier20 combined with a **grate system** allows porcelain paving to be utilized in conjunction with an existing or new construction **wood deck structure**. As long as the wooden deck structure is constructed soundly and according to local codes, the honeycomb plastic grate is installed as the substrate for the porcelain paver. This system is **highly innovative and functional** for the design of contemporary outdoor spaces.



## ADVANTAGES.

- ANTISLIP FROST RESISTANT
- RESISTANT TO THERMAL SHOCK
- SAFETY
- EASY TO MAINTAIN
- DURABLE OVER TIME
- HIGH END LOOK
- NEVER HAVING TO STAIN DECK BOARDS AGAIN
- NO SCREW OR NAILS STICKING UP
- NO WOOD SPLINTERS

## LOCATIONS.

- PRIVATE GARDENS
- OUTDOOR ELEVATED WALKWAYS
- DECK PATIOS
- DECK GAZEBOS



INSTALLATION OVER DECKING

## INSTALLATION OVER DECKING (PEDESTRIAN FOOT TRAFFIC)

### PRACTICAL INSTALLATION

Follow the drawing below.

- Deck joists must be "sound" and in good condition as well as constructed in accordance with local codes.
- Deck joists must be spaced 16" on center.
- Top of joists must be flat to one another.
- Grates will span 2 joists and be fastened using weather proof screws.
- Stagger grates 1/3 rd, 1/4th or 1/2 as shown.
- Outdoor fabrics varies in thickness. Multiple layers may be needed to reduce acoustics.
- The use of porcelain paver spacers are recommended. 1/8 th inch joints are the minimum recommendation.
- Silicon or a neutral colored adhesive may be applied to spacers to help reduce porcelain paver movement.
- Porcelain paver joints may be filled or left open, depending on desired drainage.
- Insure the 3/16" (4 mm) spacers are installed between all pavers, in order to prevent pavers from touching each other (and potentially chipping) and to allow better water drainage.

Insure the plastic 3/16" (4 mm) spacers are installed at all corners of the installed pavers, in order to prevent pavers from touching each other (and potentially chipping) and to allow better water drainage.

The stratigraphic images are just an example of the type of application and technical features of Frontier20. Landmark Ceramics recommends to refer to the specific norms valid in the various countries to carry out a state-of-the-art installation. Download Landmark Frontier20 Installation guide from [outdoor.landmarkceramics.com](http://outdoor.landmarkceramics.com) for practical installation information.



- A FRONTIER20 PORCELAIN 3/4" NOMINAL (20MM) PAVERS
- B OUTDOOR FABRIC OR SOUND INSULATING MATTRESS
- C HONEYCOMB PLASTIC GRATE
- D DECK JOISTS



# 04 RAISED FLOORS.

## ADVANTAGES.

- LEVEL OFF UNEVEN SURFACES
- ALLOWS YOU TO HIDE UNSIGHTLY PIPES AND PLANTS WIRES AND ELECTRICAL CONDUIT
- EASY MAINTENANCE
- ALLOWS FOR WATER DRAINAGE
- RESISTANT TO THERMAL EXPANSION
- PROVIDES THERMAL AND ACOUSTIC INSULATION
- NO NEED FOR ADHESIVES
- REDUCES LABOUR COSTS

## LOCATIONS.

- PATIOS
- GAZEBOS
- FACILITY AREAS OF COMMERCIAL VENUES
- ROOF TOPS

In combination with a suitable structure the **Frontier20 porcelain paver** in 20mm thickness lend themselves perfectly to floors with a **suspended installation**. The adjustable stand means being able to create an air space under the floor in which to lay electrical conduit or plumbing. The raised flooring system is easy to manage, allows you to configure the underlying wiring or plumbing systems based on specific needs and also to change its configuration any time a new look is needed.

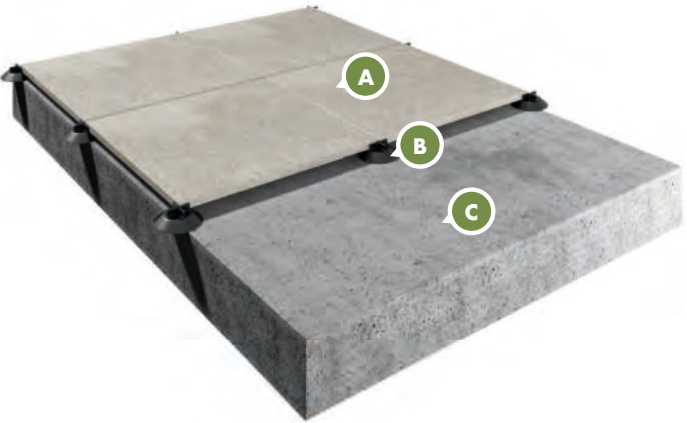


## LOW HEIGHT SUPPORTS (UP TO 3/4" - 20MM) PEDESTAL INSTALLATION OVER EXISTING SUBSTRATE (PEDESTRIAN FOOT TRAFFIC)

### PRACTICAL INSTALLATION

Follow the drawing below.

- Ensure concrete slab is in stable condition and has a 1" in 10' slope to divert water away from structure.
- Ensure spacer tabs are intact in the corners where the porcelain pavers might come to contact.



- A FRONTIER20 PORCELAIN 3/4" NOMINAL (20MM) PAVERS
- B PEDESTAL
- C EXISTING SLAB OR SUBSTRATE

Insure the plastic 3/16" (4 mm) spacers are installed at all corners of the installed pavers, in order to prevent pavers from touching each other (and potentially chipping) and to allow better water drainage.

The stratigraphic images are just an example of the type of application and technical features of Frontier20. Landmark Ceramics recommends to refer to the specific norms valid in the various countries to carry out a state-of-the-art installation. Download Landmark Frontier20 Installation guide from [outdoor.landmarkceramics.com](https://outdoor.landmarkceramics.com) for practical installation information.

## INSTALLATION OVER LOW HEIGHT SUPPORTS (UP TO 3/4" - 20MM) PEDESTAL ON CONCRETE (PEDESTRIAN FOOT TRAFFIC)

### PRACTICAL INSTALLATION

Follow the drawing below.

- Make sure the concrete slab is properly built and smooth and has 1 1/2 - 2 degree pitch and that it is pitched away from any building.
- Plastic 3/4" pedestal support must be placed and installed all corners of the pavers.



- A FRONTIER20 PORCELAIN 3/4" NOMINAL (20MM) PAVERS
- B PEDESTAL
- C CONCRETE BASE
- D SUBSTRATE

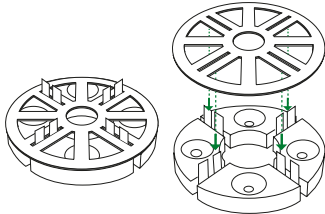


# RAISED FLOORS INSTALLATION SYSTEM.

## LOW HEIGHT SUPPORTS.



System made up of disks of variable thickness. Utilize for low height installation (up to 3/4").

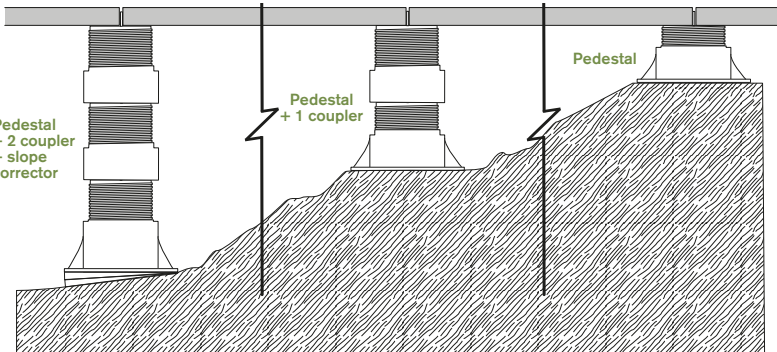
	AVAILABLE HEIGHT			
	1/8"	1/4"	1/2"	3/4"
Shim	1/8"			



## ADJUSTABLE HEIGHT SUPPORTS.

System made up of adjustable height pedestal (from 1 1/4" to 16").

	AVAILABLE HEIGHT			
	1 1/4" - 2"	2" - 3"	3" - 4 3/4"	4 3/4" - 7 3/4"
Coupler	add up 4" each			
	0" - 1" per foot slope			



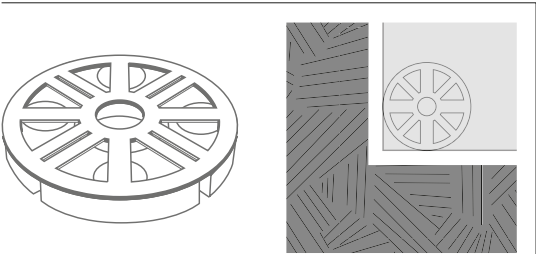
# RAISED FLOORS INSTALLATION SYSTEM.

**20** THICKNESS  
PORCELAIN PAVERS

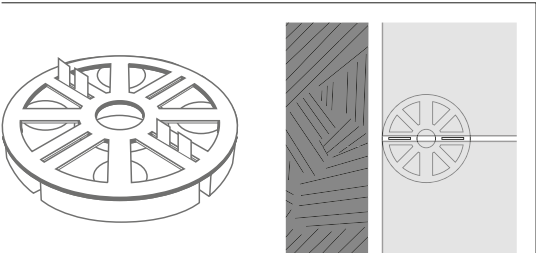
## WARNINGS.

It is recommended to carry out raised installation onto a solid, resistant substrate with the correct inclination to guarantee water drainage. Support come equipped with four spacers that allow for the creation of grout lines between pavers. For a correct installation against walls or corners, it is necessary to keep the supports distant from the wall and remove 2 or 4 spacers as showed in the picture below. Landmark Ceramics recommends to strictly follow the instructions for the raised installation of Frontier20. Failure to comply with these recommendations may lead to improper use of the product and could cause serious property damage or injury. For further information and recommendations concerning the installation systems please refer to our website at <https://outdoor.landmarkceramics.com>.

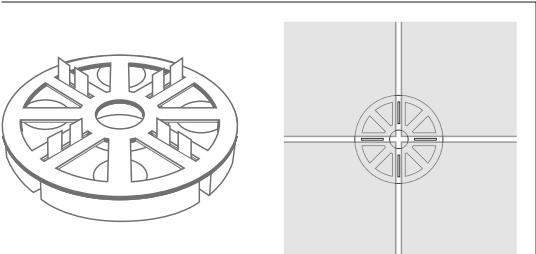
### Wall corner



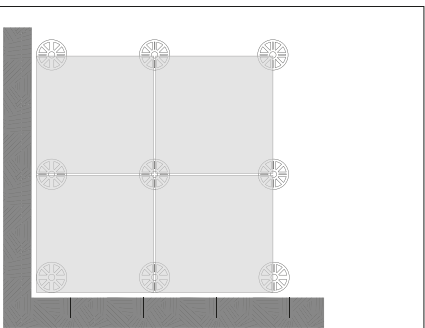
### Wall border



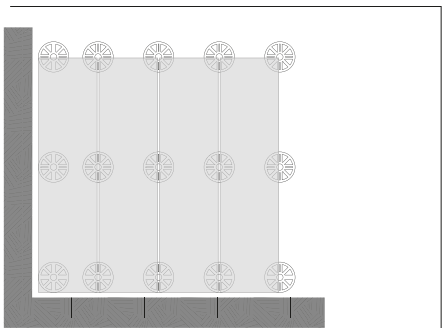
### Floor center



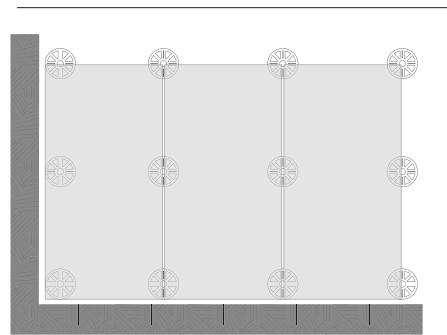
### 24"x24" - 12"x24" - 12"x12"



### 12"x48"



### 24"x48"





# RAISED FLOORS INSTALLATION SYSTEM.




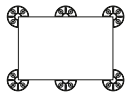
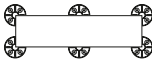
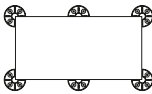
## WARNINGS.

Landmark products are made using the best technology available, and their technical performances match or exceed requirements from both ASTM and ISO standards for porcelain products.

Nevertheless, if the application of the 20 mm slabs requires the ceramic product used in structural installations, the project engineer and/or customer must carefully assess the project requirements with regard to the technical specifications of the slabs.

To prevent the risk of damage or injury, the manufacturer recommends:

- With regard to a raised floor installation a ceramic slab may fracture on impact if a heavy object falls on it. Therefore, the manufacturer recommends checking the specific intended use before starting the installation and:
  - 1) As far as supports requirements, comply with the table for raised installation provided below.
  - 2) In all installations on pedestals higher than 3/4", reinforcing must be applied on the back of the slabs (double fiberglass mesh) supplied and applied by the manufacturer.

SUPPORTS REQUIREMENTS			
	SIZE	UP TO ¾" (20MM)	ABOVE ¾" (20MM)
	12"x12" (300x300 mm)	4 supports 0,32 pcs/sq ft	Please contact Landmark Ceramics
	12"x24" (600x300 mm)	4 supports 0,32 pcs/sq ft	Please contact Landmark Ceramics
	24"x24" (600x600 mm)	4 supports 0,32 pcs/sq ft	Please contact Landmark Ceramics
	24"x36" (600x900 mm)	6 supports 0,32 pcs/sq ft	Please contact Landmark Ceramics
	12"x48" (300x1200 mm)	6 supports 0,65 pcs/sq ft	Please contact Landmark Ceramics
	24"x48" (600x1200 mm)	6 supports 0,65 pcs/sq ft	Please contact Landmark Ceramics

- With reference to any dry installation system of flooring above the ground level, the manufacturer recommends to comply with local regulations and conditions of use with regard to wind-load, loadbearing, seismic events, etc.
- Outdoor pavings installed unglued above the ground level are subject to the action of the wind, with the risk, in some cases, of becoming airborne. The manufacturer recommends to require the assistance of a qualified professional in order to check the suitability of the installation system above the ground adopted, in accordance with the local laws and regulations and the conditions of use.

## NOTE

For any detail and technical specification concerning the double fiberglass mesh, please contact Landmark Ceramics. Landmark is responsible only if it supplies the whole system (paver + double fiber mesh). Landmark cannot be held responsible for reinforcing systems not supplied by Landmark.

**In case of breakage, paver must be replaced immediately.**

## PORCELAIN PAVERS OTHER WARNINGS

Outdoor pavings installed unglued above the ground level are subject to the action of the wind, with the risk, in some cases, of becoming airborne. The manufacturer recommends to require the assistance of a qualified professional in order to check the suitability of the installation system above the ground adopted, in accordance with the local laws and regulations and the conditions of use. Failure to do so could result in serious injury or property damage.

If the application of the 20 mm slabs requires the ceramic product used in structural installations, the project engineer and/or customer must carefully assess the project requirements with regard to the technical specifications of the slabs. With reference to a raised floor installation: a ceramic slab may fracture on impact if a heavy object falls on it from any significant height. Therefore to prevent the risk of damage or injury, Landmark recommends to check the specific intended use before starting the installation and to follow table for raised installation provided below. In certain conditions, reinforcing must be applied on the back of the slabs (double fiberglass mesh) supplied and applied by the Landmark. With reference to any dry installation system of flooring above the ground level: Landmark recommends to comply with local regulations and conditions of use with regard to wind- load, loadbearing, seismic events, etc. Failure to comply with these recommendations may lead to improper use of the product and could cause serious damage or injury. Failure to adhere to Landmark's instructions for installation of slabs on raised pedestal systems may result in serious injury.

For further information and recommendations concerning the installation systems please refer to <https://outdoor.landmarkceramics.com> website.

All the information provided in this document can be subject to change. Please refer to our websites (<https://www.lcusa.com> and <https://outdoor.landmarkceramics.com>) for the latest, most accurate and up-to-date information.

## RECOMMENDATIONS FOR THE INSTALLATION, ORDINARY CLEANING AND MAINTENANCE OF FRONTIER20

**Landmark Ceramics** recommends carrying out the procedures for the ordinary cleaning of Frontier20 floor surfaces using water and commercially available neutral detergents: the inclination of the surface and the space between adjacent slabs for dry-system installation favour the natural flow of water. However, it is important to take into consideration that any type of floor surface is subject to the surface tension effect of liquids: it is the same property of water that gives the tendency to transform into spherical droplets and which cause the curved top surface of a glass full of water. The surface tension can obstacle the complete drainage of water and cause a temporary stagnation of liquid on the slab edges. In order to avoid this problem, Landmark Ceramics recommends ensuring adequate inclination of the surface during installation so as to encourage the flow of water between adjacent slabs. Please remember in any case that, in view of the distinctive advantages of porcelain stoneware, Frontier20 absorbs practically no water, which makes it highly frost-proof. This may lead to localised water pooling, mainly on the edges of the pavers, independently of the manner and quality of the laying. Laying is also recommended with a minimum gap of 4 mm (5/32"). Should liquid deposit on the surface, it is recommended to push it towards grout lines using a brush or remove it with a wet and dry vacuum cleaner.



Backing with double fiberglass mesh.



# RAISED FLOORS INSTALLATION SYSTEM.

Landmark Ceramic's Frontier20 tile combined with a **tongue-and-groove track-and-pedestal system** allows porcelain paving to be used as a raised floor or rooftop flooring system without fear of shatter, wind uplift, or wobbling tiles. This system is **one-of-a-kind** and functional for the design of any outdoor rooftop or raised floor space. Utilizing the 12' tongue-and-groove tracks with grooved edge tiles allowed for an extremely fast installation while also ensuring no tile movement, wind lift, or uneven joints. Turn-key installation quotes available for volume projects.

## ADVANTAGES.

- ADJUSTABLE PEDESTAL INSTALLATION
- NO WOBBLE, MOVEMENT, UNEVEN JOINTS OR LIPPAGE
- NO GROUT, MORTAR OR SAND
- FAST INSTALL VIA TONGUE & GROOVE TRACKS

## LOCATIONS.

- LARGE COMMERCIAL SURFACES
- ROOFTOPS
- BALCONIES
- RESIDENTIAL DECKS
- AMENITY DECKS

### INSTALLATION WITH TRACKS AND PEDESTAL

(Pedestrian Foot Traffic) TILE PEDESTAL SYSTEM  
WEIGHS 10.5 LB/SF INCLUDING PORCELAIN PAVER

#### PRACTICAL INSTALLATION

Follow the drawing below.

- Verify the roof waterproofing surface is at least 2 5/8" below any clearance obstructions. Verify drainage.
- Click 12' tongue and groove track onto pedestal tops. Pedestals spaced 30" on center under track.
- The 12' aluminum track provides straight and level lines for faster and more precise installation of the tile row.
- Adjust pedestals as needed for heights and slope, resulting in level tile floor when complete.
- Fit grooved / kerfed edge of tile into tongue of track. Snug all tiles into track for perfect self-spacing 1/8" drainage gaps.
- Repeat steps above until completed.



- |                                    |                                  |
|------------------------------------|----------------------------------|
| <b>A</b> REINFORCED PORCELAIN TILE | <b>C</b> TONGUE & GROOVE T-TRACK |
| <b>B</b> TONGUE & GROOVE L-TRACK   | <b>D</b> THREADED PEDESTAL       |

# INSTALLATION OVER JOIST FRAMING.

**20" THICKNESS**  
PORCELAIN PAVERS

Landmark Ceramic's Frontier20 tile combined with a **joist framed system** allows porcelain paving to be utilized with an existing or new construction **deck structure**. As long as the deck structure is constructed according to local codes (16" on center pressure treated lumber, for example), this decking application's reinforced porcelain tiles over tongue and groove aluminum tracks can be easily installed. This system is **one-of-a-kind and functional** for the design of any outdoor space.

## ADVANTAGES.

- TONGUE & GROOVE INSTALLATION
- NO GROUT, MORTAR OR SAND
- EASILY INSTALLED BY EXPERIENCED CREW
- INSTALLED ON CONVENTIONAL CODE FRAMING
- NO WOBBLE, MOVEMENT OR LIPPAGE

## LOCATIONS.

- RESIDENTIAL OR COMMERCIAL FRAMED DECKS
- OUTDOOR STAIRS
- COORDINATING PATIOS OR INTERIOR SPACES
- BALCONIES, LOW SLOPE FLAT ROOFS, PEDESTAL AREAS

### INSTALLATION OVER JOIST FRAMED DECKING

(Pedestrian Foot Traffic) TILE DECK SYSTEM WEIGHS 10-15 LBS/SF

#### PRACTICAL INSTALLATION

Follow the drawing below.

- Verify the deck frame is at least 1 5/8" below the adjoining doorway thresholds, or any other obstructions.
- Use the aluminum track to verify the deck is squared and flat. Shim any surface that is crowned.
- Place the protective butyl tape at all points where the deck and track will meet.
- Lay a single-sided L-Track to your starting edge. Ensure the first L-Track is parallel to the dwelling wall.
- Pre-drill holes into the L-Track at all points where the deck and aluminum framing will meet.
- Secure the L-Track to the joist with stainless screws.
- Place approximately a quarter-sized dab of adhesive onto the tracks where all four corners of the tile will sit.
- Place a row of tile at the designated location between both tracks.
- Use a rubber mallet or dead blow hammer to slide the tile and T-Track toward your previous track until all tile grooves are seated and the two tracks are snug and parallel.
- Pre-drill holes into the exposed side of the T-Track at all points where the deck and framing will meet. Secure the T-Track with stainless screws.
- Repeat steps above until complete: Place the T-Track 1/2" wider than the width of your tile away from the previous track. Place adhesive dab, place tile, and set with mallet or dead blow hammer until seated, snug, and parallel.



- |                                    |                                  |
|------------------------------------|----------------------------------|
| <b>A</b> REINFORCED PORCELAIN TILE | <b>C</b> TONGUE ENGROOVE T-TRACK |
| <b>B</b> TONGUE ENGROOVE L-TRACK   | <b>D</b> DECK JOISTS             |



**±20mm THICKNESS**  
**PORCELAIN PAVERS**

# TRIM TILES TO LANDSCAPE THE OUTDOORS.

**Frontier20** includes a complete range of **special trim pieces** to seamlessly complete and accentuate the landscaping of outdoor spaces. The trim tiles represent the ideal solution for the planning of outdoor spaces, **commercially or residentially**. The special trims feature coordinated aesthetics to match those of the **Landmark porcelain paver**, for projects that demand **total visual continuity**.

## DESTINATION OF USE.

- **STAIRS**
- **POOLS**
- **WALL COVERS**

L SHAPE 45° CORNER  
P. 43



COPING CORNER  
P. 43



L SHAPE  
MITERED EDGE  
P. 44



COPING  
P. 43



LINEAR COVER  
DRAIN SET  
P. 43

L SHAPE  
MITERED EDGE  
P. 45



L SHAPE 2 SIDE  
CORNER CLOSURE  
P. 45



STAIR TREAD  
P. 41



RISER  
P. 41



GRIP STAIR TREAD  
P. 41

END COVER  
P. 46



COVER  
P. 46



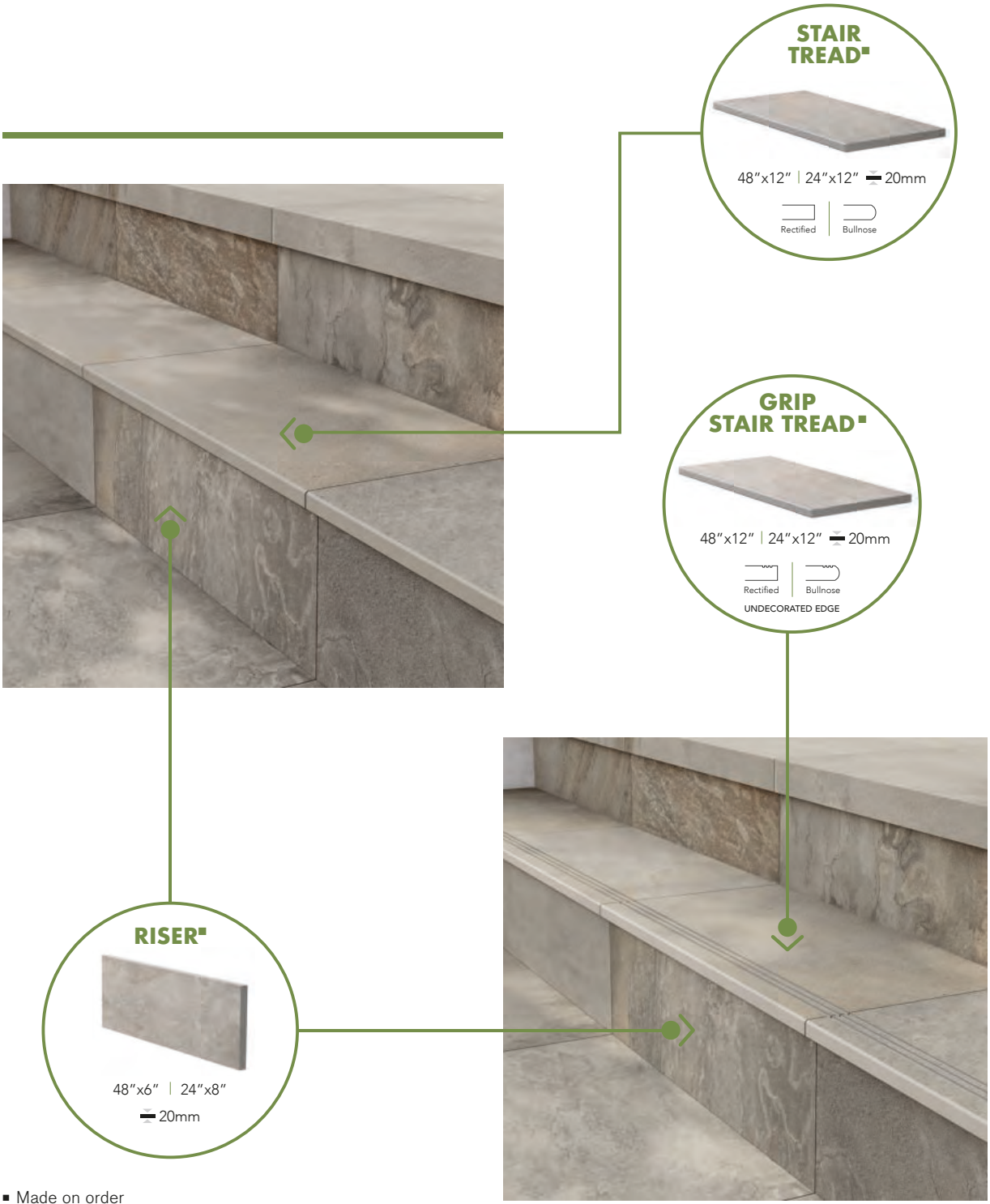
# STAIRS WITH AN IN-DEMAND AESTHETIC THAT IS ALSO HIGH PERFORMING.

## SYSTEM.

- STAIR TREAD
- GRIP STAIR TREAD
- RISER

## ADVANTAGES.

- RESISTANCE TO SALTS
- RESISTANCE TO CHEMICALS
- TECHNICAL PERFORMANCE
- ANTI-SLIP
- VISUAL CONTINUITY TO THE OUTDOOR FLOOR



■ Made on order



# COMFORT AND STYLE FOR SWIMMING POOL AREAS.

## SYSTEM.

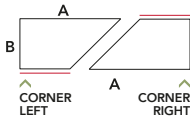
- LINEAR COVER DRAIN SET
- COPING
- COPING CORNER

## ADVANTAGES.

- RESISTANCE TO SALTS
- RESISTANCE TO CHEMICALS
- ANTI-SLIPPERINESS
- DURABILITY
- EASY TO CLEAN
- VISUAL CONTINUITY TO THE OUTDOOR FLOOR

\* The Linear Cover Drain Set is made-up of two pieces, each having a further beveled and polished edge. The two pieces are studied to be laid with the beveled and polished edges facing each other in order to create an open joint. See pages 45, 46 for more details.

■ Made on order



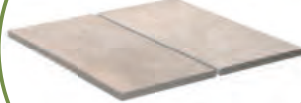
### COPING CORNER\*



48"x12" | 24"x12" 20mm



### LINEAR COVER DRAIN SET\*



48"x12" | 24"x12" 20mm

### COPING\*



48"x12" | 24"x12" 20mm





# L SHAPE: A SLEEK, MODERN TWIST FOR POOLS AND STAIRS.

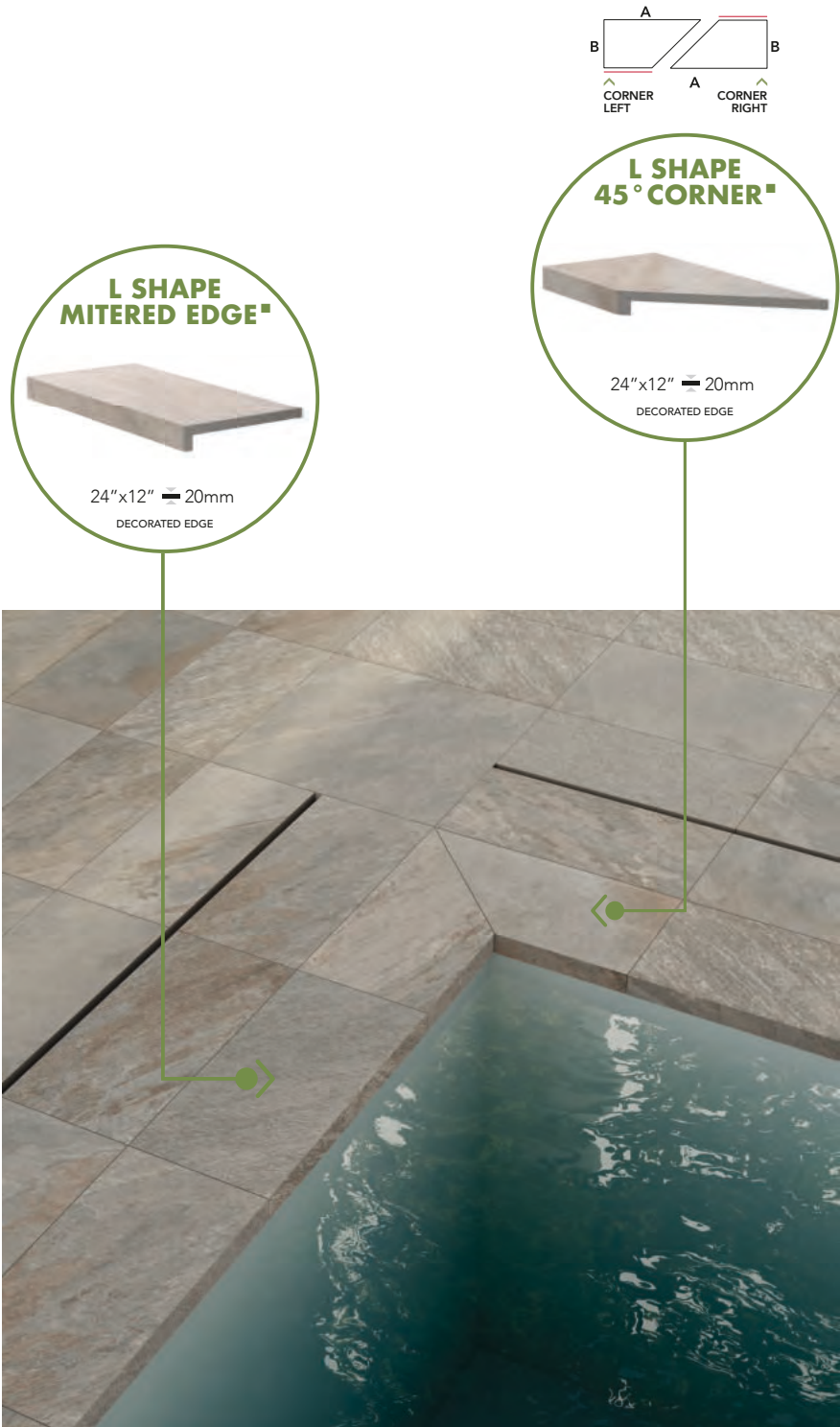
## SYSTEM.

- L SHAPE MITERED EDGE
- L SHAPE CORNER CLOSURE

## ADVANTAGES.

- RESISTANCE TO SALTS
- RESISTANCE TO CHEMICALS
- TECHNICAL PERFORMANCE
- ANTI-SLIP
- VISUAL CONTINUITY TO THE OUTDOOR FLOOR

■ Made on order



■ Made on order





# WALL COVERS: PROTECTION FROM WATER AND VISUAL CONTINUITY.

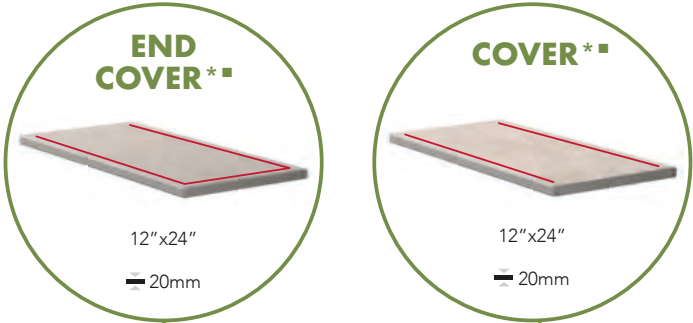
## SYSTEM.

- COVER
- END-COVER

## ADVANTAGES.

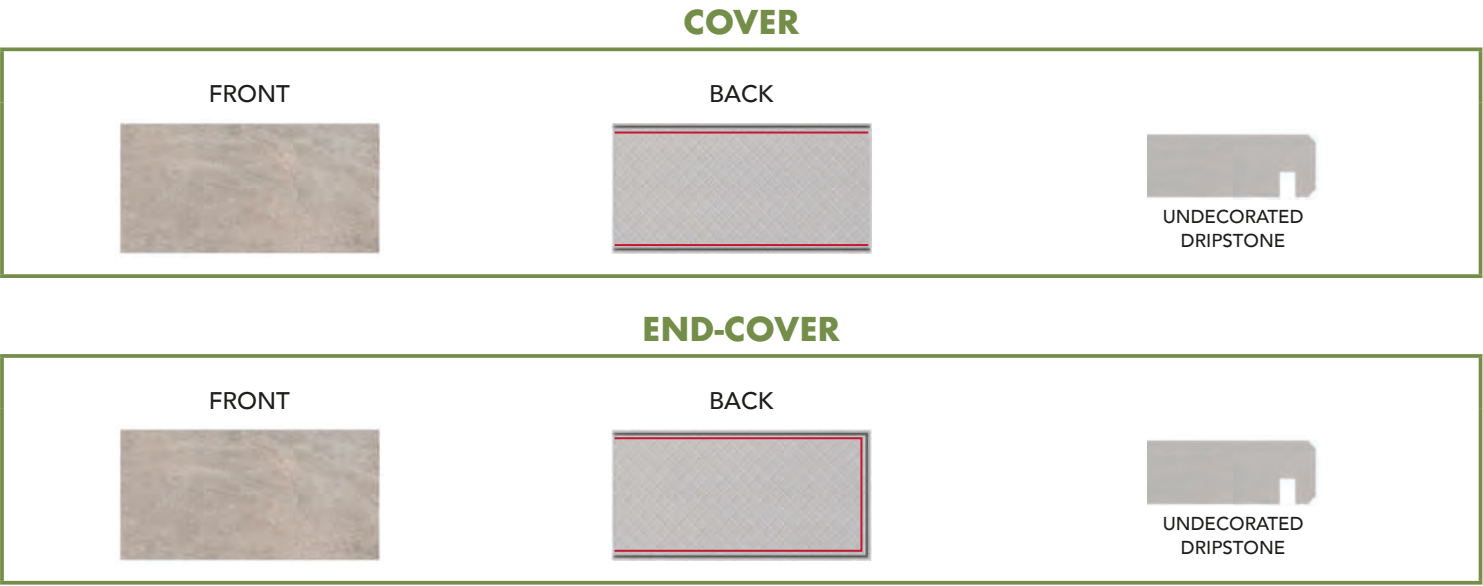
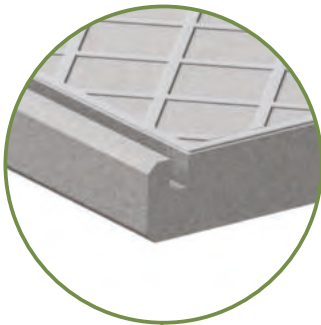
- ANTI-DETERIORATION
- EASY TO CLEAN
- PROTECTS THE WALL FROM WATER INFILTRATION

\* Both Cover and End-Cover have dripstone and undecorated borders.  
■ Made on order



## DRIPSTONE

**Dripstone** is a feature that consists in grooves made on the back of the tile, designed to ensure water drainage and preventing water from reaching the wall and causing damage.

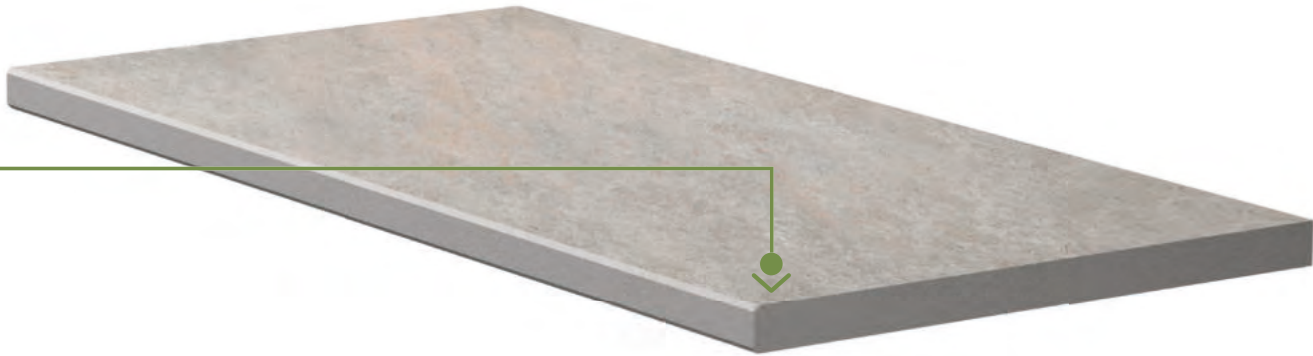




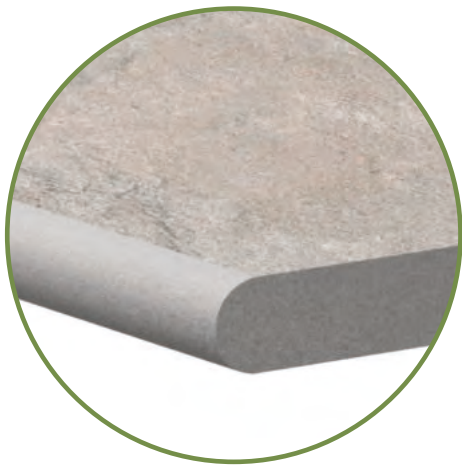
**COMPARING  
EDGE  
FINISHES  
FOR EVERY  
PROJECT.**



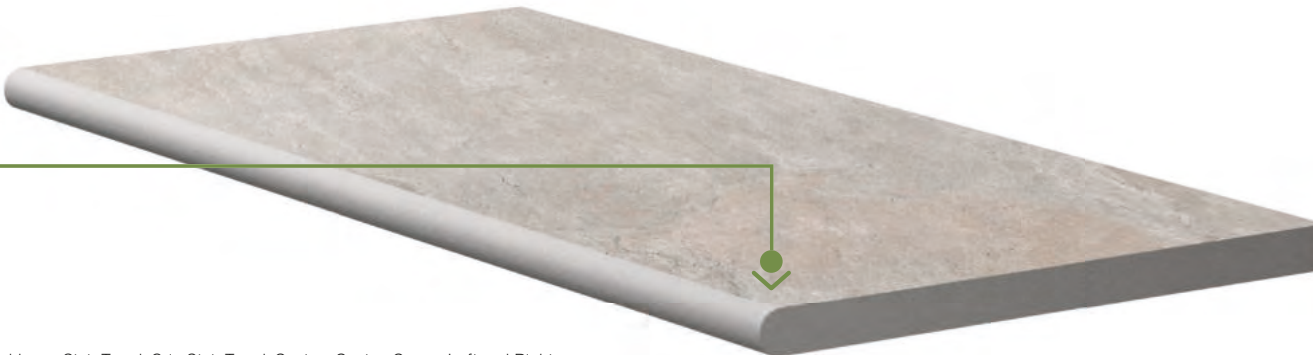
**RECTIFIED  
EDGE**



Available on: Stair Tread, Grip Stair Tread, Coping, Coping Corner Left and Right



**BULLNOSE  
EDGE**



Available on: Stair Tread, Grip Stair Tread, Coping, Coping Corner Left and Right



**L-SHAPE**



Available on: L Shape Mitered Edge, L Shape 45°Corner, L Shape 2 Side Corner Closure



# A COMPLETE PROJECT FOR EVERY NEED.

**Frontier20** is a complete project for any design need, specially developed by Landmark for contemporary outdoor spaces. The extent of the range makes it possible to design outdoor environments with looks that are always new, and to play with surfaces inspired by different materials.

## ADVANTAGES.

- 01 **WIDE LOOKS RANGE**
- 02 **A WIDE RANGE OF SIZES**
- 03 **AMERICAN STONES**
- 04 **LANDMARK DESIGN PROJECT**

### PROJECT

#### FLOOR DESIGN

Frontier20 Travertine Cross Cut Silver - 24"x24"

#### WALL DESIGN

Frontier20 Travertine Cross Cut Silver - 24"x24"

#### COUNTER

Frontier20 Travertine Cross Cut Silver - 24"x24"



01 WIDE LOOKS RANGE.

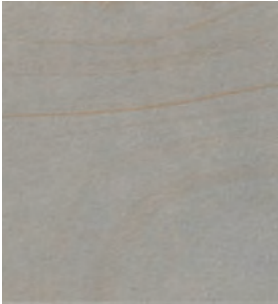
BLUESTONE DESIGN PROJECT



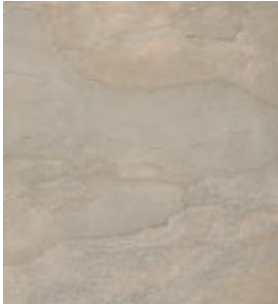
THERMAL BLUESTONE BLUE SELECT  
v2 AMERICANSTONE



BLUESTONE BLUE SELECT  
v2 AMERICANSTONE



THERMAL BLUESTONE FULL COLOR  
v3 AMERICANSTONE



BLUESTONE FULL COLOR  
v4 AMERICANSTONE

INDIANA SALEM DESIGN PROJECT



INDIANA BUFF SELECT  
v2 AMERICANSTONE



INDIANA GREY SELECT  
v2 AMERICANSTONE



INDIANA VARIEGATED  
v3 AMERICANSTONE



VINTAGE SLAB  
v2 AMERICANSTONE

SLATE LOOK

SLATE DESIGN PROJECT



MONTAUK WHITE  
v2 AMERICANSTONE

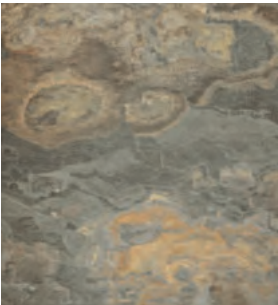


MONTAUK GREY  
v2 AMERICANSTONE



MONTAUK BLACK  
v2 AMERICANSTONE

SLATE DESIGN PROJECT



CALIFORNIA GOLD  
v4 AMERICANSTONE



RUSTIC GOLD  
v4 AMERICANSTONE



MARIPOSA SLATE  
v4 AMERICANSTONE





01 WIDE LOOKS RANGE.

TRAVERTINE DESIGN PROJECT



TRAVERTINE CROSS CUT WHITE  
V2 AMERICANSTONE



TRAVERTINE CROSS CUT SILVER  
V2 AMERICANSTONE



TRAVERTINE CROSS CUT CREAM  
V2 AMERICANSTONE

TRAVERTINE DESIGN PROJECT



TRAVERTINE VEIN CUT BEIGE  
V2 AMERICANSTONE



TRAVERTINE VEIN CUT GREY  
V2 AMERICANSTONE



TRAVERTINE SELECT CROSS CUT PEARL  
V2 AMERICANSTONE



TRAVERTINE SELECT CROSS CUT BEIGE  
V2 AMERICANSTONE

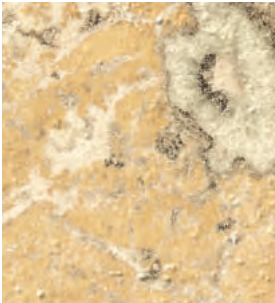
TRAVERTINE DESIGN PROJECT



TRAVERTINE CROSS CUT COUNTRY CLASSIC  
V4 AMERICANSTONE



TRAVERTINE CROSS CUT PHILADELPHIA  
V4 AMERICANSTONE



TRAVERTINE CROSS CUT SCABAS  
V4 AMERICANSTONE



**PROJECT**  
OUTDOOR FLOOR DESIGN  
Frontier 20 Travertine Cross Cut Country Classic - 12"x12" - 12"x24" - 24"x24"  
OUTDOOR WALL DESIGN  
Veneer World Pro LedgeStone Ridge Beige - 6"x24"  
OUTDOOR POOL DESIGN  
Frontier20 Travertine Cross Cut Country Classic Trim Pieces



01 WIDE LOOKS RANGE.

LIMESTONE DESIGN PROJECT



FROST



ASH



CHARCOAL



IVORY



PEARL



SMOKE



LIMESTONE



DUNE



SAND



LIMESTONE DESIGN PROJECT



PROJECT

- OUTDOOR FLOOR DESIGN
- Frontier20 Ash - 24"x24"
- OUTDOOR WALL DESIGN
- Mood Stone Dark - 12"x24"
- Mood Stone Ash - 12"x24"



01  
WIDE LOOKS  
RANGE.

MARBLE LOOK



MICHELANGELO  
EXTRA WHITE



V2



STONE LOOK



SKY



V2



DESERT



V2



WOOD LOOK



WALNUT



V3



PEPPER



V3



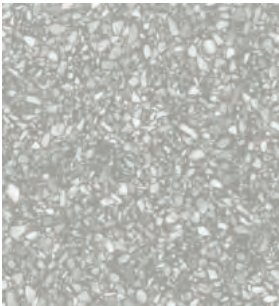
TERRAZZO LOOK



DIAMOND WHITE



V2



FASHION GREY



V2



FREEDOM WHITE



V2



PASSION SILVER



V2



SIMPLY GREY



V1



STONE LOOK



ABSOLUTE



V2



COSMOS



V2



WOOD LOOK



SOUL WALNUT



V2



SOUL GREY



V2



QUARTZITE DESIGN PROJECT



ARCTIC WHITE



V2



AFRICAN BEIGE



V2



STAR GREY



V2



QUARTZ LOOK



BARGE GOLD



V3



SILVER QUARTZ



V3



STONE LOOK



NATURAL IVORY



V2



MODERN GREY



V2



WOOD LOOK



ESSENCE GREY



V2



ESSENCE BROWN



V2





**20** <sup>MM</sup> THICKNESS  
PORCELAIN PAVERS

02

## A WIDE RANGE OF DIFFERENT SIZES.

DIFFERENT SIZES, GREATER FREEDOM.

Frontier20 is characterized by a wide range of sizes from the small **12"x12"** and **12"x24"** up to the bigger **24"x36"** and **24"x48"**, from the classic **24"x24"** to the refined **12"x48"** plank size. Frontier20 ensures freedom in every design project.

### PROJECT

#### OUTDOOR FLOOR DESIGN

Frontier20 Limestone - 24"x48"

Frontier20 Limestone - 12"x48"

Frontier20 Limestone - 12"x12"

Frontier20 Limestone Grip Stair Tread - 12"x48"

Frontier20 Limestone Riser - 6"x48"

#### WALL DESIGN

Veneer World Pro Ledgestone Alpine Alaska - 6"x24"

Frontier20 Limestone Wall Cover - 12"x24"

#### FLOWER BEDS DESIGN

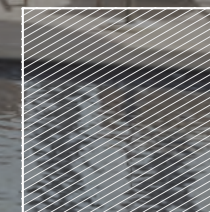
Veneer World Pro Ledgestone Ridge Black - 6"x24"



24"x48"



12"x48"



24"x24"



12"x24"



12"x12"



24"x36"



03 AMERICANSTONE★

THE AMERICAN  
SOUL OF THE REAL  
AMERICAN STONES.



**PROJECT**  
FLOOR DESIGN  
Frontier20 Bluestone Blue Select - 24"x24"  
Frontier20 Bluestone Blue Select Linear Cover Drain Set - 24"x24"

Frontier20 American Stone is a collection of some of the most regionally popular natural stones from across the nation. Elegant Bluestone from the North East and iconic and classic Indiana Limestone select from the Midwest in buff, grey, and variegated colorations. Lastly the three renowned Pacific multicolor Slates and the North East monochrome deep refined Slates. The American Stone range also includes prestigious CrossCut and VeinCut Travertine distinguished by the timeless beauty and appeal of the original material. Naturally inspired colors that are rich, sophisticated, and bold enough to make a statement yet versatile enough to seamlessly blend your home's interior charm with your outdoor living area.

Unlike natural stone, American Stone is uniform in thickness and consistent in size, affording the most in design flexibility and cost saving installation. American Stone is extremely durable, will never fade, impervious to chemicals or salts, can be easily cleaned without harsh chemicals and never needs sealed. **Landmark's American Stone is freedom.**

**PROJECT**  
OUTDOOR FLOOR DESIGN  
Frontier 20 Travertine Select Cross Cut Pearl - 24"x24"  
OUTDOOR POOL DESIGN  
Frontier20 Travertine Select Cross Cut Pearl Linear Cover Drain Set - 24"x11.63"  
Frontier20 Travertine Select Cross Cut Pearl Coping Rectified - 12"x24"



**PROJECT**  
OUTDOOR FLOOR DESIGN  
Frontier20 Montauk Grey - 12"x12" - 24"x48"  
Frontier20 Montauk Black - 24"x48" - 12"x48" - 12"x24" - 12"x12"  
WALL DESIGN  
Veneer World Atelier Combed Essence Montauk Grey - 12"x24"  
Veneer World Pro LedgeStone Ridge Grey - 6"x24"



# 04

## DESIGN PROJECT.

**Landmark Design Project** is the newest, unique and most distinctive concept developed by Landmark. Every Design Project takes root from the study of a prestigious and popular natural stone, widely used in North America for both indoor and outdoor applications.

The ultimate goal is to provide a deep and complete interpretation of that stone using porcelain technology. The reference stone is studied in depth in terms of colors, textures, finishes and sizes, with the ambitious goal to blend them into a complete and unique porcelain design project, able to match and exceed the design and application options offered by the natural stone.

Every design project is an integrated solution perfectly balanced to design outdoor floors and walls with a stunning and elegant total stone-effect look inspired by American premium natural stones.

All the items belonging to a Design Projects can be blended, allowing designers to adopt the same concept everywhere, boundlessly playing with different sizes, colors, finishes and creative patterns, as well as unique and eye-catching walls proposal and In&Out solutions.



### PROJECT

OUTDOOR FLOOR DESIGN

Frontier 20 Travertine Vein Cut Beige - 24"x48"

OUTDOOR WALL DESIGN

Veneer World Pro LedgeStone Ridge Grey - 6"x24"

Trail Vein Cut Beige - 24"x48"

PLANTER BOX

Frontier 20 Travertine Vein Cut Beige - 24"x48"



# 04.1 BLUESTONE DESIGN PROJECT.

## PROJECT

INDOOR FLOOR DESIGN

Bluestone Thermal Blue Select - 24"x48"

Bluestone Thermal Blue Select Mosaic D - 12"x10"

WALL DESIGN

Veneer World Pro Ledgestone Ridge Black - 6"x24"

OUTDOOR FLOOR DESIGN

Frontier20 Thermal Bluestone Full Color - 12"x24"

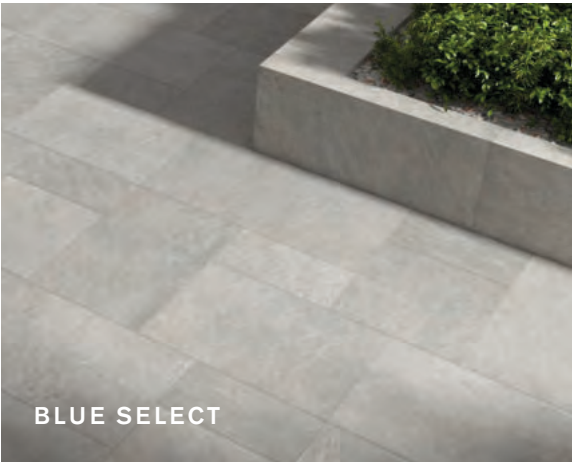
Frontier20 Thermal Bluestone Full Color - 24"x24"



04.1

**BLUESTONE DESIGN PROJECT.**  
**REDEFINE TRADITIONS.**

**Bluestone Design Project** is a premium line inspired by the finest Pennsylvania native Bluestone, widely used for prestigious projects all over North America. A highly versatile outdoor collection with infinite combinations of colors, sizes, veneers, trim pieces, finishes, and coordinated tiles designed to meet the demands of Total Look outdoor project.



BLUE SELECT



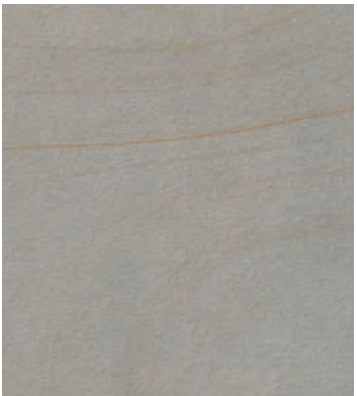
THERMAL BLUESTONE  
BLUE SELECT



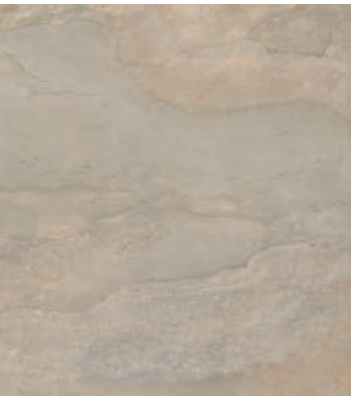
BLUESTONE BLUE SELECT



FULL COLOR



THERMAL BLUESTONE  
FULL COLOR



BLUESTONE FULL COLOR

04.1 **BLUESTONE DESIGN PROJECT.**

**COLORS**  
**AND DESIGN.**





04.1 **BLUESTONE DESIGN PROJECT.**  
**HIGH-TIER FINISH.**

The **Bluestone Design Project** comes with the most refined and prestigious finishes available with the Pennsylvania stone.



**THERMAL**

Achieved through a meticulous process of high-grade flaming and brushing, the soft textured surface of neutral gray hues offers a welcoming touch.



**NATURAL (CLEFT)**

Emphasizing the stone's distinctive layered structure, the traditional natural split-stone finish brings out a timeless charm.



## Rectified Monocaliber

**PROJECT**  
INDOOR FLOOR DESIGN  
Bluestone Thermal Blue Select - 24"x48"  
Bluestone Thermal Blue Select Mosaic D - 12"x10"

75

## 75



## 04.2 QUARTZITE DESIGN PROJECT.

### PROJECT

#### FLOOR DESIGN

Frontier20 Star Grey - 24"x48"

Frontier20 Star Grey - 12"x48"

Frontier20 Star Grey - 24"x24"

Frontier20 Star Grey - 12"x24"

Frontier20 Star Grey - 12"x12"

Frontier20 Star Grey Grip Stair Tread - 12"x48"

Frontier20 Star Grey Riser - 6"x48"

#### FIRE PIT DESIGN

Frontier20 Star Grey - 12"x48"



04.2 QUARTZITE DESIGN PROJECT.

A TRIBUTE TO ONE  
OF THE MOST  
AUTHENTIC AND  
ICONIC STONES.

QDP, Quartzite Design Project, represents our tribute to the Quartzite natural stone. A stone deeply and widely used in architecture and now reinterpreted and proposed in porcelain, for 360° application whether in residential or commercial areas, for both indoor and outdoor, and for floors and walls.

With its contemporary interpretation of the granular texture of the quartzite stone, Quartzite Design Project is ideal for outdoor spaces thanks to the Porcelain Pavers, Porcelain Veneers and Porcelain Grip Tiles offering. But exterior is not the only possible application. In fact, **QDP is perfect for indoor or In&Out transitional applications too**, thanks to the Porcelain Tiles offering, belonging to our Explore collection and available in 9mm thickness.

Quartzite Design Project is a stone effect with a strong character and chromatic richness that celebrates all the beauty of this superior natural looking architectural stone.



PROJECT

OUTDOOR FLOOR DESIGN  
Frontier20 Star Grey - 24"x48"  
Frontier20 Star Grey - 12"x48"  
Frontier20 Star Grey - 24"x24"  
Frontier20 Star Grey - 12"x24"  
Frontier20 Star Grey - 12"x12"  
Frontier20 Arctic White - 12"x48"



04.2 QUARTZITE DESIGN PROJECT.

THE QUARTZITE  
WORLD IN  
YOUR HAND.

ARCTIC WHITE  
24"x48" - 12"x48" - 24"x36" - 24"x24" - 12"x24" - 12"x12"

AFRICAN BEIGE  
24"x48" - 12"x48" - 24"x36" - 24"x24" - 12"x24" - 12"x12"

STAR GREY  
24"x48" - 12"x48" - 24"x36" - 24"x24" - 12"x24" - 12"x12"

The Quartzite Design Project offers endless possibilities to every project, thanks to its broad selection of surfaces, sizes and thicknesses. The project is composed and designed to fit every surface with unquestionable appeal, and embraces 4 different product categories: Porcelain Pavers, Porcelain Veneers, Porcelain Grip Tiles and Porcelain Tiles.

PORCELAIN  
PAVERS

3 colors, available in 20mm thickness within Frontier20 range, ideal for 360° outdoor applications with outstanding technical performances and a wide size offering, from 12"x12" to 24"x48".

PROJECT  
OUTDOOR FLOOR DESIGN  
Frontier20 African Beige - 24"x48"  
Frontier20 African Beige - 12"x48"  
Frontier20 African Beige - 24"x24"  
Frontier20 African Beige - 12"x24"  
Frontier20 African Beige Stair Tread - 12"x24"  
Frontier20 African Beige Riser - 8"x24"  
Frontier20 Soul Walnut - 12"x48"





04.2 **QUARTZITE DESIGN PROJECT.**

**URBAN**  
**LEDGESTONE**

**PORCELAIN**  
**VENEERS**

4 color proposal to decorate every wall both indoor or outdoor with the same authentic and rich look of the best natural quartzite stones, by blending the tradition of the veneers, a modern Urban Ledgestone shape and the remarkable performance of porcelain.

**Urban** is the Porcelain Veneer proposal for whoever is looking for a clean, neat and modern design.

Made of listels regular and uniform in height, characterized by a smooth and refined surface finish, Urban is intended for wall compositions to fit any contemporary architectural environments where the tradition of stone veneers meets the elegance of a clean look.

Each veneer is composed by the assembling of same size pieces with a 3D relief to create vibrant and new decorative wall surfaces.

URBAN LEDGESTONE  
 ARCTIC WHITE

URBAN LEDGESTONE  
 AFRICAN BEIGE

URBAN LEDGESTONE  
 STAR GREY

URBAN LEDGESTONE  
 VOLCANIC BLACK

**PROJECT**

**FLOOR DESIGN**

- Frontier20 Star Grey - 24"x48"
- Frontier20 Star Grey - 12"x48"
- Frontier20 Star Grey - 24"x24"
- Frontier20 Star Grey - 12"x24"
- Frontier20 Star Grey - 12"x12"

**WALL DESIGN**

Veneer World Urban Ledgestone Explore Arctic White - 6"x24"



04.2 QUARTZITE DESIGN PROJECT.

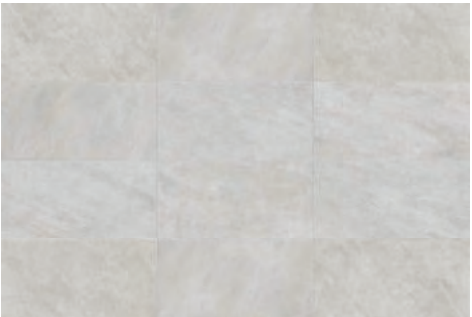
COLORED BODY PORCELAIN GRIP TILES

PORCELAIN GRIP TILES - 9mm thickness


Rectified Monocaliber

4 colors offered in 9mm thickness that fit every outdoor installation over concrete or indoor application, wherever an outstanding slip resistance is needed.


EXPLORE ARCTIC WHITE GRIP




Available size




12"x24"



24"x48"



12"x24"



V2


± 0.35"

± 9mm


EXPLORE AFRICAN BEIGE GRIP




Available size



24"x48"



12"x24"



12"x24"

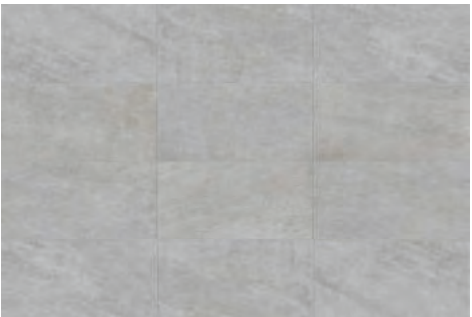


V2


± 0.35"

± 9mm


EXPLORE STAR GREY GRIP




Available size




24"x48"



12"x24"



12"x24"

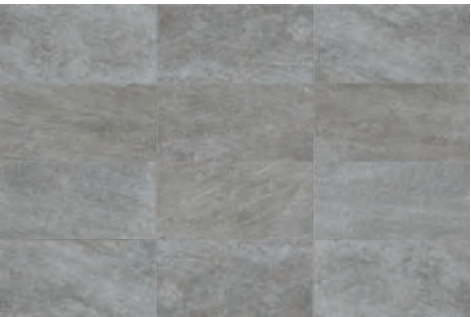


V2


± 0.35"

± 9mm


EXPLORE EVEREST DARK GRIP




Available size



12"x24"



12"x24"



V2

± 0.35"

± 9mm


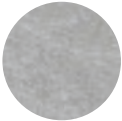













04.2 QUARTZITE DESIGN PROJECT.

COORDINATED PORCELAIN TILES

PORCELAIN TILES - 9mm thickness

Rectified Monocaliber

5 colors in 9mm colored body porcelain, all rectified and monocaliber, ranging from 12"x24" to 24"x48" size, to complete your project by transitioning the same quartzite look to both indoor and outdoor walls as well as on both residential and commercial floors.

					
 24"x48" MATT ± 0.35" / 9 mm					
 24"x24" MATT ± 0.35"					
 12"x24" MATT ± 0.35"					
 12"x12" MOSAIC A ± 0.35"					
 12"x10" MOSAIC D ± 0.35"					
 3"x24" BULLNOSE					
 6"x12" COVE BASE	Vision Color Star White	Vision Dove	Vision Concrete	Vision Concrete	Vision Concrete



# 04.3 LIMESTONE DESIGN PROJECT.

## PROJECT

OUTDOOR FLOOR DESIGN

Frontier20 Frost - 24"x24"

OUTDOOR POOL DESIGN

Frontier20 Frost Trim Pieces

OUTDOOR WALL DESIGN

Mood Stone Frost - 12"x24"



04.3 LIMESTONE DESIGN PROJECT.

# STONE INSPIRATIONS FOR NATURAL OUTDOOR MOODS.

From the warm harmony of Limestone to the refined strength of Ardenne stone and the bold personality of Ceppo di Gré, the Limestone Design Project reinterprets three distinctive stone looks to shape contemporary outdoor spaces. Each surface enhances natural inspiration with **balanced tones** and **authentic textures**, bringing **beauty and character** to any landscape design.

The **versatile color range** combines the **natural charm of stone** with the advanced performance of 20mm porcelain pavers. Slip-resistant, frost- and salt-proof, and resistant to stains and fading, Frontier20 surfaces ensure long-term durability and easy maintenance, while guaranteeing design continuity, technical excellence, and the **timeless elegance of stone** to every outdoor space.



**PROJECT**  
OUTDOOR FLOOR DESIGN  
Frontier20 Frost - 24"x24"  
OUTDOOR POOL DESIGN  
Frontier20 Frost Trim Pieces



# 04.3 LIMESTONE DESIGN PROJECT. DIFFERENT STONE LOOKS FOR EVERY OUTDOOR VISION.

## Limestone Design Project

Three distinct stone inspirations offer designers a complete palette of tones and styles, transforming outdoor spaces with authentic textures and natural appeal.

### EARTH

Warm, neutral shades inspired by Limestone convey balance and harmony, creating inviting outdoor environments with timeless elegance.

### STONE

Cool, sophisticated hues recall the strength of Ardenne stone, ideal for contemporary spaces defined by refined character and minimalist design.

### URBAN

Rich textures and dynamic contrasts evoke the expressive charm of Ceppo di Gré, adding a modern architectural edge to outdoor landscapes.



LIMESTONE



DUNE



SAND



FROST



AHS



CHARCOAL



IVORY



PEARL



SMOKE



04.3 LIMESTONE DESIGN PROJECT.

# ATELIER COMBED

## PORCELAIN VENEERS

**Atelier Combed** reinterprets the timeless charm of limestone through refined, irregular striations that recall the tactile beauty of hand-worked stone. Its softly carved lines create an elegant rhythm of light and shadow, enhancing both indoor and outdoor walls with depth and natural sophistication.

Available in three warm, neutral tones, this surface brings a sense of harmony and authenticity to any space, celebrating the **natural elegance of limestone** with contemporary versatility.

ATELIER COMBED  
LIMESTONE

ATELIER COMBED  
DUNE

ATELIER COMBED  
SAND

**PROJECT**

OUTDOOR WALL DESIGN  
Veneer World Atelier Combed Dune - 12"x24"



04.3 LIMESTONE DESIGN PROJECT.

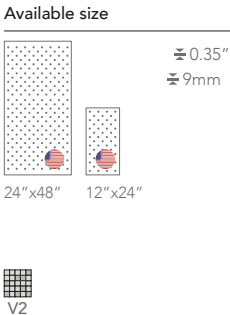
PORCELAIN GRIP TILES - 9mm thickness

COLORED BODY PORCELAIN GRIP TILES

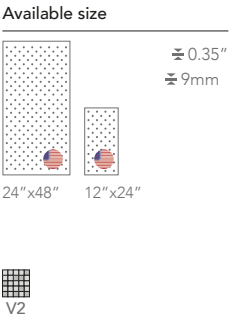
Rectified Monocaliber

6 colors offered in 9mm thickness that fit every outdoor installation over concrete or indoor application, wherever an outstanding slip resistance is needed.

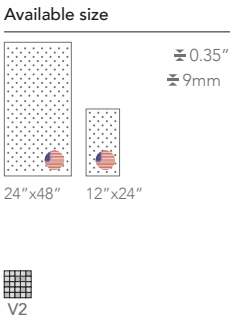
LIMESTONE GRIP



DUNE GRIP



SAND GRIP



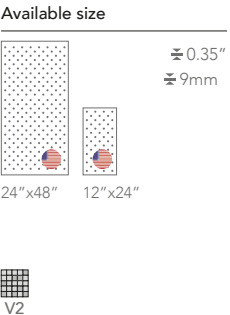
PORCELAIN GRIP TILES - 9mm thickness

COLORED BODY PORCELAIN GRIP TILES

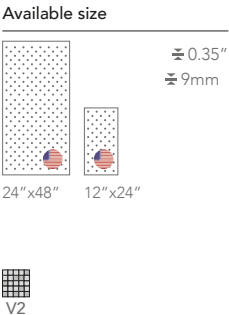
Rectified Monocaliber

6 colors offered in 9mm thickness that fit every outdoor installation over concrete or indoor application, wherever an outstanding slip resistance is needed.

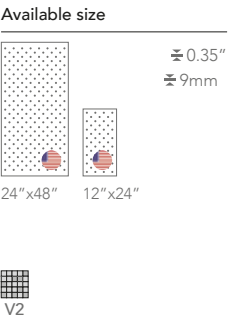
FROST GRIP



CHARCOAL GRIP



ASH GRIP





04.3 LIMESTONE DESIGN PROJECT.


COORDINATED PORCELAIN TILES

PORCELAIN TILES - 9mm thickness

FOR IN&OUT APPLICATIONS AND OUTDOOR WALLS

Rectified Monocaliber

13 colors in 9mm colored body porcelain, all rectified and monocaliber, ranging from 12"x24" to 24"x48" size, to complete your project by transitioning the same slate look to both indoor and outdoor walls as well as on both residential and commercial floors.

															
	24"x48" MATT ± 0.35" / 9 mm	●	●	●	●	●	●	●	●		●	●			
	12"x24" MATT ± 0.35"	●	●	●	●	●	●	●	●		●	●	●	●	●
	12"x12" MOSAIC A ± 0.35"						●	●	●		●	●			
	12"x12" MOSAIC J ± 0.35"	●	●	●	●	●									
	8"x10" CHEVRON 3D ± 0.35"	●		●	●										
	3"x24" BULLNOSE	●	●	●	●	●	●	●	●		●	●	●	●	●
	6"x12" COVE BASE	Vision Dove	Vision Dove	Vision Dove	Vision Taupe	Vision Pearl	Vision Color Star White	Vision Pearl	Vision Pearl		Vision Dark	Vision Color Star Black	Vision Dove	Vision Pearl	Vision Dark





# 04.4 TRAVERTINE DESIGN PROJECT.

## PROJECT

OUTDOOR FLOOR DESIGN  
Frontier 20 Travertine Select Cross Cut Beige - 24"x24"  
Trail Cross Cut Beige Grip - 24"x48"  
BAR DESIGN  
Veneer World Atelier Bamboo Vein Cut Beige - 12"x24"



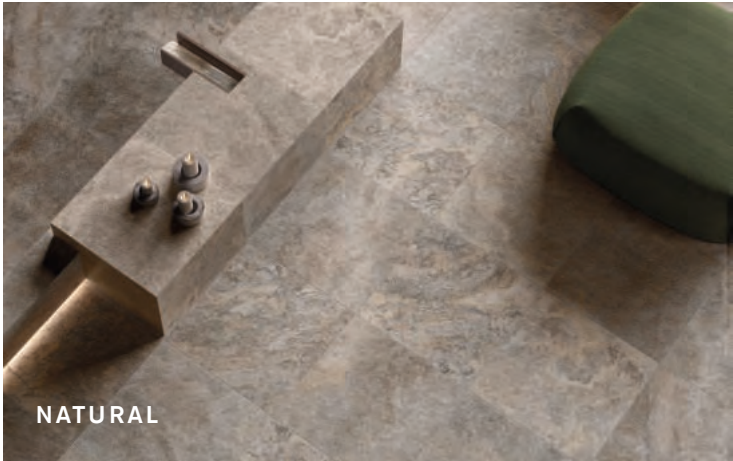
04.4  
TRAVERTINE  
DESIGN  
PROJECT.  
MEET THE  
AMERICAN  
LOOK.

**\_Travertine Design Project** is Landmark's tribute to a cornerstone material in architectural history, cherished for its elegance, intricate textures, and lasting resistance.

**A porcelain pavers-based reinterpretation of Travertine** in multiple sizes, available in two distinctive aesthetics: Cross Cut and Vein Cut.

**Cross Cut captures the stone's natural essence**, with a cloud-like pattern, created by cutting against the directional vein, delivering a vibrant look.

**Vein Cut emphasizes linear veining across the surface**, displaying the classic beauty of Travertine with a contemporary tone-on-tone structure.



TRAVERTINE CROSS CUT  
WHITE



TRAVERTINE CROSS CUT  
SILVER



TRAVERTINE CROSS CUT  
CREAM



TRAVERTINE SELECT  
CROSS CUT PEARL



TRAVERTINE SELECT  
CROSS CUT BEIGE



TRAVERTINE  
VEIN CUT BEIGE



TRAVERTINE  
VEIN CUT GREY



TRAVERTINE CROSS CUT  
COUNTRY CLASSIC



TRAVERTINE CROSS CUT  
PHILADELPHIA



TRAVERTINE CROSS CUT  
SCABAS

TRAVERTINE  
DESIGN  
PROJECT.

COLORS AND  
DESIGN.



04.4 TRAVERTINE DESIGN PROJECT.

ATELIER  
 BAMBOO

PORCELAIN  
 VENEERS

\_With innovative designs inspired by hand-crafted stone engraving, Veneer Atelier Bamboo transforms walls with three-dimensional horizontal slats of varying sizes, adding dynamic depth to indoor and outdoor walls.



PROJECT  
 OUTDOOR FLOOR DESIGN  
 Frontier 20 Travertine Select Cross Cut Pearl - 24"x24"  
 OUTDOOR WALL DESIGN  
 Veneer World Atelier Bamboo Vein Cut Pearl - 12"x24"




04.4 TRAVERTINE DESIGN PROJECT.

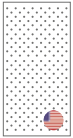
COLORED BODY PORCELAIN GRIP TILES

4 colors offered in 9mm thickness that fit every outdoor installation over concrete or indoor application, wherever an outstanding slip resistance is needed.

CROSS CUT PEARL GRIP




Available size




± 0.35"  
± 9mm

24"x48"

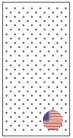


V2

CROSS CUT BEIGE GRIP




Available size



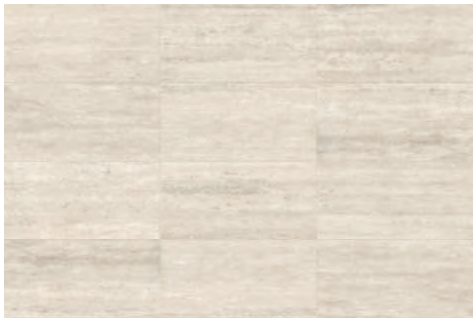
± 0.35"  
± 9mm

24"x48"




V2

VEIN CUT PEARL GRIP




Available size




± 0.35"  
± 9mm

12"x24"




V2

VEIN CUT BEIGE GRIP




Available size



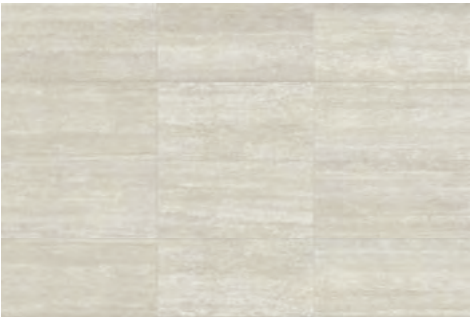
± 0.35"  
± 9mm

12"x24"




V2

VEIN CUT GREY GRIP




Available size




± 0.35"  
± 9mm

12"x24"




V2

VEIN CUT IVORY GRIP




Available size



± 0.35"  
± 9mm

12"x24"



V2

SIZES 24"x48" / 12"x24"

GRIP

PORCELAIN GRIP TILES - 9mm thickness

Rectified Monocaliber

PROJECT  
FLOOR DESIGN  
Trail Cross Cut Beige Grip - 24"x48"  
WALL DESIGN  
Veneer World Atelier Bamboo Vein Cut Beige - 12"x24"  
Trail Cross Cut Beige Mosaic J - 12"x12"  
Trail Cross Cut Beige - 12"x24"





















04.4 TRAVERTINE DESIGN PROJECT.

COORDINATED PORCELAIN TILES FOR IN&OUT APPLICATIONS AND OUTDOOR WALLS

PORCELAIN TILES - 9mm thickness

Rectified Monocaliber

7 colors in 9mm colored body porcelain, all rectified and monocaliber, ranging from 12"x24" to 24"x48" size, to complete your project by transitioning the same slate look to both indoor and outdoor walls as well as on both residential and commercial floors.

													
	24"x48" MATT ≅ 0.35" / 9 mm	●	●	●	●	●	●	●	●				
	12"x24" MATT ≅ 0.35"	●	●	●	●	●	●	●	●		●	●	●
	12"x12" MOSAIC B ≅ 0.35"	●	●	●	●	●	●	●	●		●	●	●
	12"x12" MOSAIC J ≅ 0.35"	●	●	●	●						●	●	●
	12"x10" HERRINGBONE ≅ 0.35"					●	●	●	●				
	3"x24" BULLNOSE	●	●	●	●	●	●	●	●		●	●	●
	6"x12" COVE BASE	Vision Pearl	Vision Pearl	Vision Dove	Vision Dove	Vision Pearl	Vision Pearl	Vision Dove	Vision Dove		Vision Dove	Vision Dove	Vision Dove





# 04.5 INDIANA SALEM DESIGN PROJECT.

## PROJECT

### FLOOR DESIGN

Frontier20 Indiana Grey Select - 24"x48"

Frontier20 Indiana Grey Select - 24"x36"

Frontier20 Indiana Grey Select - 24"x24"

Frontier20 Indiana Grey Select - 12"x24"

### WALL DESIGN

Veneer World Atelier Groove S Indiana Buff Select - 12"x24"

Veneer World Atelier Groove L Indiana Grey Select - 12"x24"



04.5 INDIANA SALEM DESIGN PROJECT.

THE UTMOST ICON  
OF AMERICAN  
ARCHITECTURE.

Indiana Salem Design Project is Landmark's porcelain interpretation of Indiana Limestone, a natural stone also known as Salem stone and commonly found in Indiana. As with every freestone, it shows no splitting or direction in its highest select grade version.

The aesthetic natural characteristics of Indiana Limestone is now combined with higher performances of resistance and durability of the best porcelain material. This refined and graceful natural material has been used for many American buildings and can be considered an icon of modern and postmodern American architecture.



**PROJECT**

OUTDOOR FLOOR DESIGN

Frontier20 Indiana Buff Select - 24"x48"

WALL DESIGN

Veneer World Atelier Groove S Indiana Buff Select - 12"x24"

FIREPIT / FLOWER BED WALL DESIGN

Veneer World Atelier Groove S Indiana Buff Select - 12"x24"



04.5 INDIANA SALEM DESIGN PROJECT.

COLORS  
AND FINISHES

INDIANA SALEM BUFF SELECT  
24"x48" - 12"x48" - 24"x36" - 24"x24" - 12"x24" - 12"x12"

INDIANA SALEM GREY SELECT  
24"x48" - 12"x48" - 24"x36" - 24"x24" - 12"x24" - 12"x12"

INDIANA SALEM VARIEGATED  
24"x24" - 12"x24" - 12"x12"

With Indiana Salem, Landmark reproduces the timeless beauty and the evergreen style of Indiana limestone in multiple colors and different finishes: from refined and non-slip surfaces ideal for any outdoor setting to tooled finishes, perfect for stunning and decorative wall applications.

PORCELAIN  
PAVERS

Buff Select

Warm and light creamy color with brownish reflexes on a very fine and refined grainy surface.

Grey Select

Same refined grainy surface, characterized by ecru hue with light grey to bluish shades.

Variegated

While the degree of texture can vary from a fine- to a coarse-grain, this color includes a significative variation from piece to piece, alternating pieces that are full grey or full buff with more variegated ones, that include both grey and buff colors within the same piece.

PROJECT

OUTDOOR FLOOR DESIGN  
Frontier20 Indiana Variegated - 24"x24"  
Frontier20 Indiana Variegated - 12"x24"  
Frontier20 Essence Brown - 12"x48"  
FIREPIT WALL DESIGN  
Veneer World Atelier Dynamic Indiana Buff Select - 12"x24"



04.5 INDIANA SALEM DESIGN PROJECT.

# ATLIER GROOVE S GROOVE L DYNAMIC

**\_Porcelain Veneers Atelier:** The collection is also enriched with three tooled finishes suited for walls (both indoor and outdoor) and available in Buff and Grey colors:

**Atelier Groove S:** scratched finish that blends the elegance of natural stone with a 3D surface effect. The brushed and hammered embossed texture creates special plays of light and shadow, along with surface scratches, enhancing the decorative added value of the product.

**Atelier Groove L:** same scratched finish as Groove S, but with a larger gap among scratches, that elevates natural inspiration through an innovative technology to create a simple and elegant decoration.

**Atelier Dynamic:** elaborated finish with multiple geometries on the surface, able to offer a contemporary solution that reserves the natural touch of the stone, characterized by micro lines running along the undulating dunes of the surface.

These finishes will make your project stand out by adding a special touch and decorative spirit to vertical installations such as walls and facades.

ATELIER  
GROOVE S



ATELIER  
GROOVE L



ATELIER  
DYNAMIC



**PROJECT**

**WALL DESIGN**

Veneer World Atelier Groove L Indiana Buff Select - 12"x24"

Veneer World Atelier Groove S Indiana Grey Select - 12"x24"



04.6  
SLATE  
DESIGN PROJECT.

- PROJECT**  
OUTDOOR FLOOR DESIGN  
Frontier20 Montauk White - 24"x48"  
Frontier20 Montauk White Grip Stair Tread - 12"x48"  
Frontier20 Montauk White Riser - 6"x48"  
Frontier20 Montauk Grey - 24"x48"  
FLOWER BEDS DESIGN  
Veneer World Pro Ledgestone Ridge White - 6"x24"  
INDOOR FLOOR DESIGN  
Essence Refined Montauk White Grip - 12"x24"  
SQUARE FIREPIT DESIGN  
Veneer World Pro Ledgestone Ridge White - 6"x24"  
OUTDOOR WALL DESIGN  
Veneer World Pro Ledgestone Ridge White - 6"x24"  
Veneer World Atelier Combed Montauk White - 12"x24"



04.6 SLATE DESIGN PROJECT.

# THE AUTHENTIC AMERICAN LOOK.

**Slate Design Project** is Landmark’s porcelain look inspired by natural slate, a sedimentary rock widely used in American architecture. The collection features two distinct surface personalities: one characterized by tone-on-tone graphics, and the other with intricate patterns and rich contrasting color backgrounds. Both are ideal for floors and walls, outdoor and indoor spaces, whether residential and commercial.

**Combining beauty**, rich textures, and a distinctive appearance with the superior performance of porcelain, Slate Design Project offers a broad range of solutions for any surface, both floors and walls, indoor as well as outdoor, including refined transitional In&Out applications.

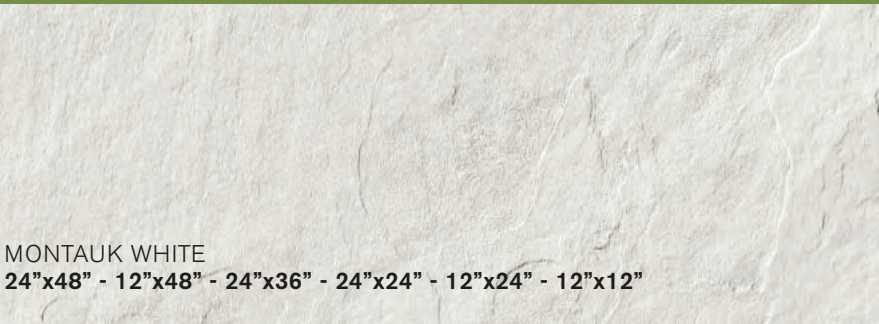


**PROJECT**  
OUTDOOR FLOOR DESIGN  
Frontier20 Rustic Gold - 24"x24" - 12"x24" - 12"x12"  
OUTDOOR WALL DESIGN  
Frontier20 Rustic Gold - 24"x24"  
Veneer World Pro LedgeStone Canyon Rock - 6"x24"

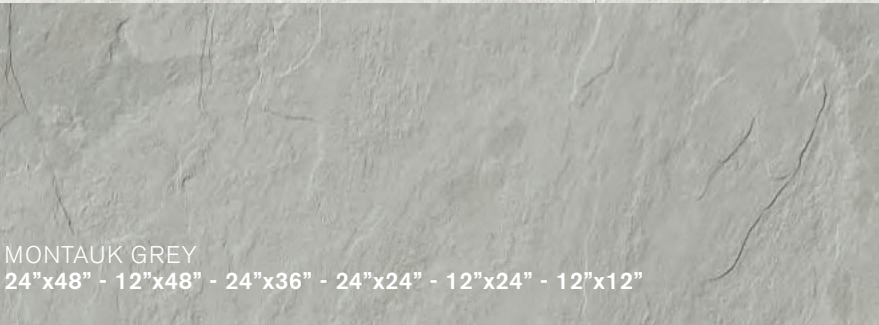


04.6 SLATE DESIGN PROJECT.

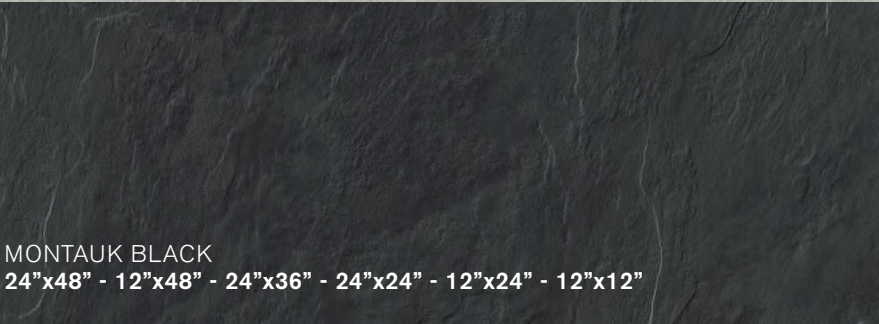
COLORS  
AND FINISHES.



MONTAUK WHITE  
24"x48" - 12"x48" - 24"x36" - 24"x24" - 12"x24" - 12"x12"



MONTAUK GREY  
24"x48" - 12"x48" - 24"x36" - 24"x24" - 12"x24" - 12"x12"



MONTAUK BLACK  
24"x48" - 12"x48" - 24"x36" - 24"x24" - 12"x24" - 12"x12"

PORCELAIN  
PAVERS

Montauk White

A bright light-toned surface with warm white and ivory hues that mimic the soul of American Slate on a soft split stone surface.

Montauk Grey

A lighter gray shade inspired by sedimentary rock, playing in between the Vermont Slate and the Pennsylvania Blue, providing a durable and resistant surface.

Montauk Black

An authentic reproduction of the darkest slate of the Northeast region of New York and Vermont, with eye-catching colors and subtle variations.



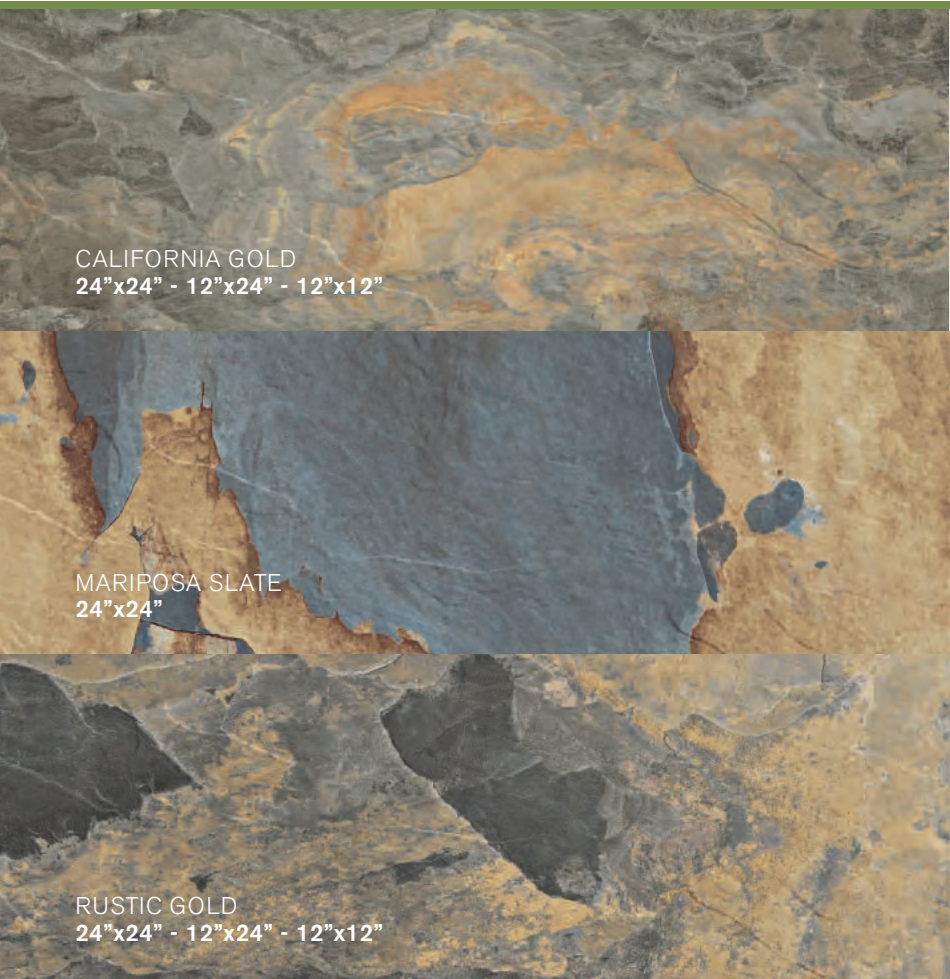
PROJECT

OUTDOOR FLOOR DESIGN  
Frontier20 Montauk Grey - 12"x12" - 24"x48"  
Frontier20 Montauk Black - 24"x48" - 12"x48" - 12"x24" - 12"x12"  
OUTDOOR WALL DESIGN  
Veneer World Atelier Combed Essence Montauk Grey - 12"x24"  
Veneer World Pro Ledgestone Ridge Grey - 6"x24"



04.6 SLATE DESIGN PROJECT.

COLORS  
AND FINISHES.



CALIFORNIA GOLD  
24"x24" - 12"x24" - 12"x12"

MARIPOSA SLATE  
24"x24"

RUSTIC GOLD  
24"x24" - 12"x24" - 12"x12"

PORCELAIN  
PAVERS

California Gold

A timeless natural slate look, with brilliant hints of rust and gold, set against a wide array of base charcoal field colors.

Mariposa Slate

An authentic reproduction of the slate from Yosemite Valley. Gold, red, and brown hues melt in the deep black to bring an authentic and traditional look into contemporary and bold architectural projects.

Rustic Gold

A unique blend of colors with a captivating mix of dark grays, various shades of beige, rust and gold, lively oranges, shimmering golds, and rich browns.



PROJECT

OUTDOOR FLOOR DESIGN  
Frontier20 Rustic Gold - 24"x24" - 12"x24" - 12"x12"  
OUTDOOR WALL DESIGN  
Frontier20 Rustic Gold - 24"x24"  
Veneer World Pro LedgeStone Canyon Rock - 6"x24"



04.6 SLATE DESIGN PROJECT.

**ATELIER  
COMBED**

**PORCELAIN  
VENEERS**

\_Atelier Combed is defined by bold linear striations that evoke the appearance of geometric parallel scratches. Atelier Combed embellish walls with a distinctive and elegant appearance, thanks to the decorative impact resulting from both pronounced linear striations and the play of shadow and light filtering through the grooves.  
  
 A proposal of 3 colors to decorate every outdoor and indoor walls with the look of the authentic natural slate look, bringing the tradition of handcrafted tooled surface into every outdoor and indoor project.



**PROJECT**  
 OUTDOOR FLOOR DESIGN  
 Frontier20 Montauk Black - 12"x48" - 12"x12'  
 WALL DESIGN  
 Veneer World Atelier Combed Essence Montauk Black - 12"x24"  
 FIREPIT DESIGN  
 Veneer World Pro LedgeStone Ridge Grey - 6"x24"



04.6 SLATE DESIGN PROJECT.

COLOR

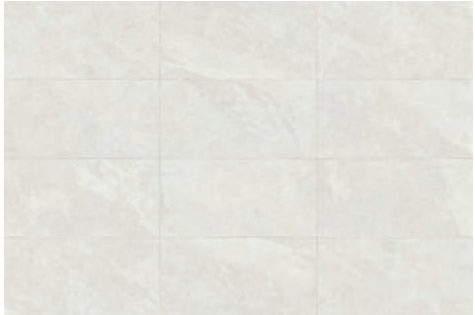
COLORED BODY PORCELAIN GRIP TILES

Rectified Monocaliber


PORCELAIN GRIP TILES - 9mm thickness


3 colors offered in 9mm thickness that fit every outdoor installation over concrete or indoor application, wherever an outstanding slip resistance is needed.

MONTAUK WHITE GRIP



Available size

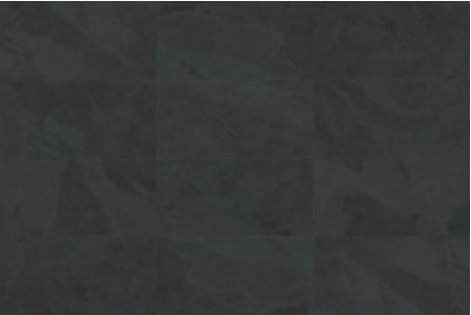
  
12"x24"

  
V2


± 0.35"


± 9mm


MONTAUK BLACK GRIP



Available size

  
24"x48"

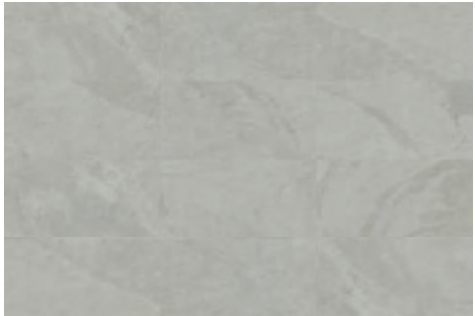
  
12"x24"

  
V2


± 0.35"


± 9mm


MONTAUK GREY GRIP



Available size

  
24"x48"

  
12"x24"

  
V2

± 0.35"

± 9mm

04.6 SLATE DESIGN PROJECT.

COLOR

COORDINATED PORCELAIN TILES

Rectified Monocaliber

PORCELAIN TILES - 9mm thickness

6 colors in 9mm colored body porcelain, all rectified and monocaliber, ranging from 12"x24" to 24"x48" size, to complete your project by transitioning the same slate look to both indoor and outdoor walls as well as on both residential and commercial floors.

	 Essence Montauk White	 Essence Montauk Grey	 Essence Montauk Dark	 Essence Montauk Black	 Essence California Gold	 Essence Rustic Gold	 Essence Mariposa Slate
 24"x48" MATT ± 0.35" / 9 mm							
 12"x24" MATT ± 0.35"							
 3"x12" MATT ± 0.35"							
 12"x12" MOSAIC A ± 0.35"							
 12"x12" MOSAIC H ± 0.35"							
 12"x10" MOSAIC D ± 0.35"							
 8"x10" MOSAIC ± 0.35" CHEVRON 3D							
 3"x24" BULLNOSE							
 6"x12" COVE BASE	Vision Color Star White	Vision Pearl	Vision Dark	Vision Color Star Black	Vision Dark	Vision Dark	Vision Dark



# M.P.D.

## MULTI PATTERN DESIGN

**The Multi Pattern Design (M.P.D.)** is a project designed to allow combination of multiple size patterns and therefore develop creative and original outdoor design solutions. M.P.D. project is available in three different versions:

- **M.P.D. Big:** allows multiple big size patterns made by using 6 formats (24"x48", 12"x48", 24"x36", 24"x24", 12"x24", 12"x12").
- **M.P.D. Small:** combines 12"x12", 12"x24" and 24"x24" formats to create smaller size patterns.

### PROJECT

OUTDOOR FLOOR DESIGN

Frontier 20 Travertine Cross Cut Country Classic - 12"x12" - 12"x24" - 24"x24"

OUTDOOR WALL DESIGN

Veneer World Pro Ledgestone Ridge Beige - 6"x24"

OUTDOOR POOL DESIGN

Frontier20 Travertine Cross Cut Country Classic Trim Pieces

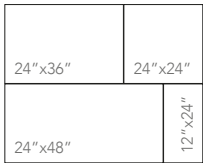


M.P.D. BIG ONE\*



Module percentage

24"x48" = 40%  
24"x24" = 20%  
24"x36" + 12"x24"  
(MIX) = 40% \*\*



Available colors

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Limestone
- Dune
- Sand
- Montauk White
- Montauk Grey
- Montauk Black



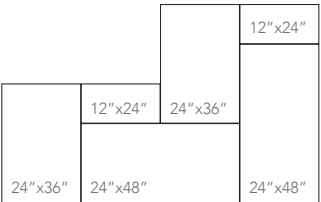
\* Modular products with 6 mm joint (approx 1/4").  
\*\* NOTE: The 24"x36" and 12"x24" sizes (MIX) are palletized together on the same single pallet containing the correct percentages of each size.

M.P.D. BIG TWO\*



Module percentage

24"x48" = 50%  
24"x36" + 12"x24"  
(MIX) = 50% \*\*



Available colors

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Limestone
- Dune
- Sand
- Montauk White
- Montauk Grey
- Montauk Black



\* Modular products with 6 mm joint (approx 1/4").  
\*\* NOTE: The 24"x36" and 12"x24" sizes (MIX) are palletized together on the same single pallet containing the correct percentages of each size.

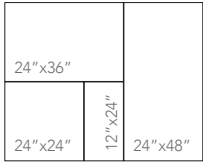


M.P.D. BIG THREE\*



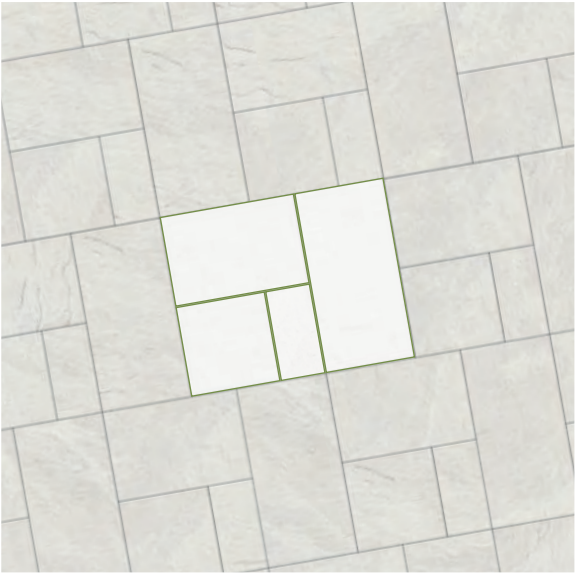
Module percentage

24"x48" = 40%  
24"x24" = 20%  
24"x36" + 12"x24" (MIX) = 40% \*\*



Available colors

- |  |                             |  |               |
|--|-----------------------------|--|---------------|
|  | Bluestone Blue Select       |  | Montauk White |
|  | Bluestone Full color        |  | Montauk Grey  |
|  | Travertine Cross Cut White  |  | Montauk Black |
|  | Travertine Cross Cut Cream  |  |               |
|  | Travertine Cross Cut Silver |  |               |
|  | Michelangelo Extra White    |  |               |
|  | Arctic White                |  |               |
|  | African Beige               |  |               |
|  | Star Grey                   |  |               |
|  | Indiana Buff Select         |  |               |
|  | Indiana Grey Select         |  |               |
|  | Limestone                   |  |               |
|  | Dune                        |  |               |
|  | Sand                        |  |               |



\* Modular products with 6 mm joint (approx 1/4").  
\*\* NOTE: The 24"x36" and 12"x24" sizes (MIX) are palletized together on the same single pallet containing the correct percentages of each size.

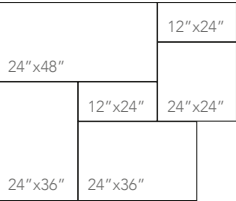
M.P.D. MULTI PATTERN DESIGN BIG

M.P.D. BIG FOUR\*



Module percentage

24"x48" = 28.6%  
24"x24" = 14.3%  
24"x36" + 12"x24" (MIX) = 57.1% \*\*



Available colors

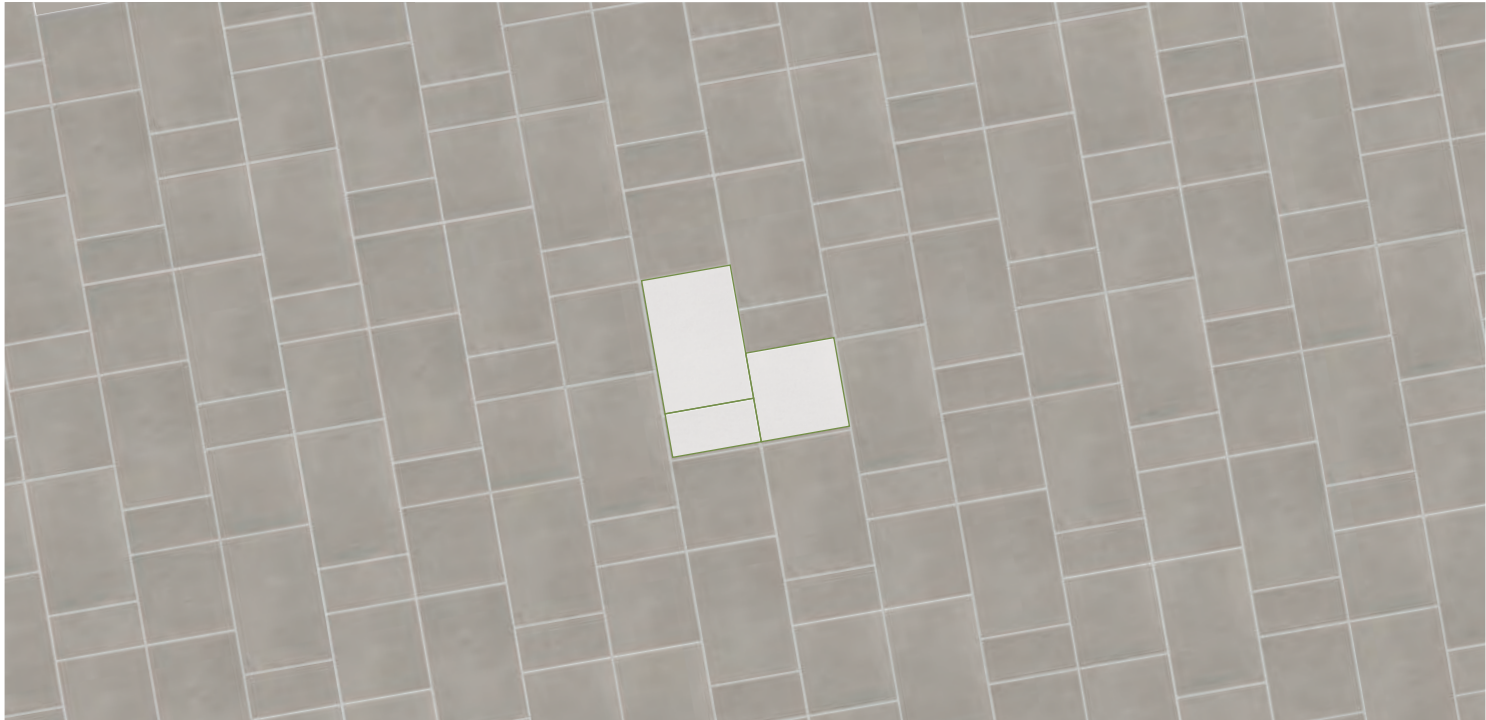
- |  |                             |  |               |
|--|-----------------------------|--|---------------|
|  | Bluestone Blue Select       |  | Montauk White |
|  | Bluestone Full color        |  | Montauk Grey  |
|  | Travertine Cross Cut White  |  | Montauk Black |
|  | Travertine Cross Cut Cream  |  |               |
|  | Travertine Cross Cut Silver |  |               |
|  | Michelangelo Extra White    |  |               |
|  | Arctic White                |  |               |
|  | African Beige               |  |               |
|  | Star Grey                   |  |               |
|  | Indiana Buff Select         |  |               |
|  | Indiana Grey Select         |  |               |
|  | Limestone                   |  |               |
|  | Dune                        |  |               |
|  | Sand                        |  |               |



\* Modular products with 6 mm joint (approx 1/4").  
\*\* NOTE: The 24"x36" and 12"x24" sizes (MIX) are palletized together on the same single pallet containing the correct percentages of each size.



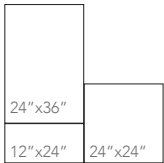
M.P.D. BIG FIVE\*



Module percentage

**% HP1**  
24"x24" = 33%  
24"x36" + 12"x24" (MIX) = 67% \*\*

**% HP2**  
24"x36" = 50%  
24"x24" = 33%  
12"x24" = 17%



Available colors HP1

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Montauk White
- Montauk Grey
- Montauk Black
- Limestone
- Dune
- Sand

Available colors HP2

- Thermal Bluestone Blue Select
- Thermal Bluestone Full Color

\* Modular products with 6 mm joint (approx 1/4").  
\*\* NOTE: The 24"x36" and 12"x24" sizes (MIX) are palletized together on the same single pallet containing the correct percentages of each size.

M.P.D. MULTI PATTERN DESIGN BIG

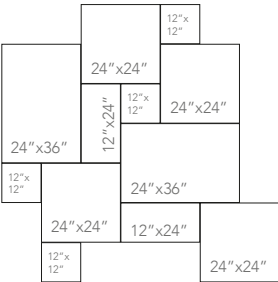
M.P.D. BIG SIX\*



Module percentage

**% HP1**  
24"x24" = 45%  
12"x12" = 11%  
24"x36" + 12"x24" (MIX) = 44% \*\*

**% HP2**  
24"x36" = 33%  
24"x24" = 45%  
12"x24" = 11%  
12"x12" = 11%



Available colors HP1

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Montauk White
- Montauk Grey
- Montauk Black
- Limestone
- Dune
- Sand

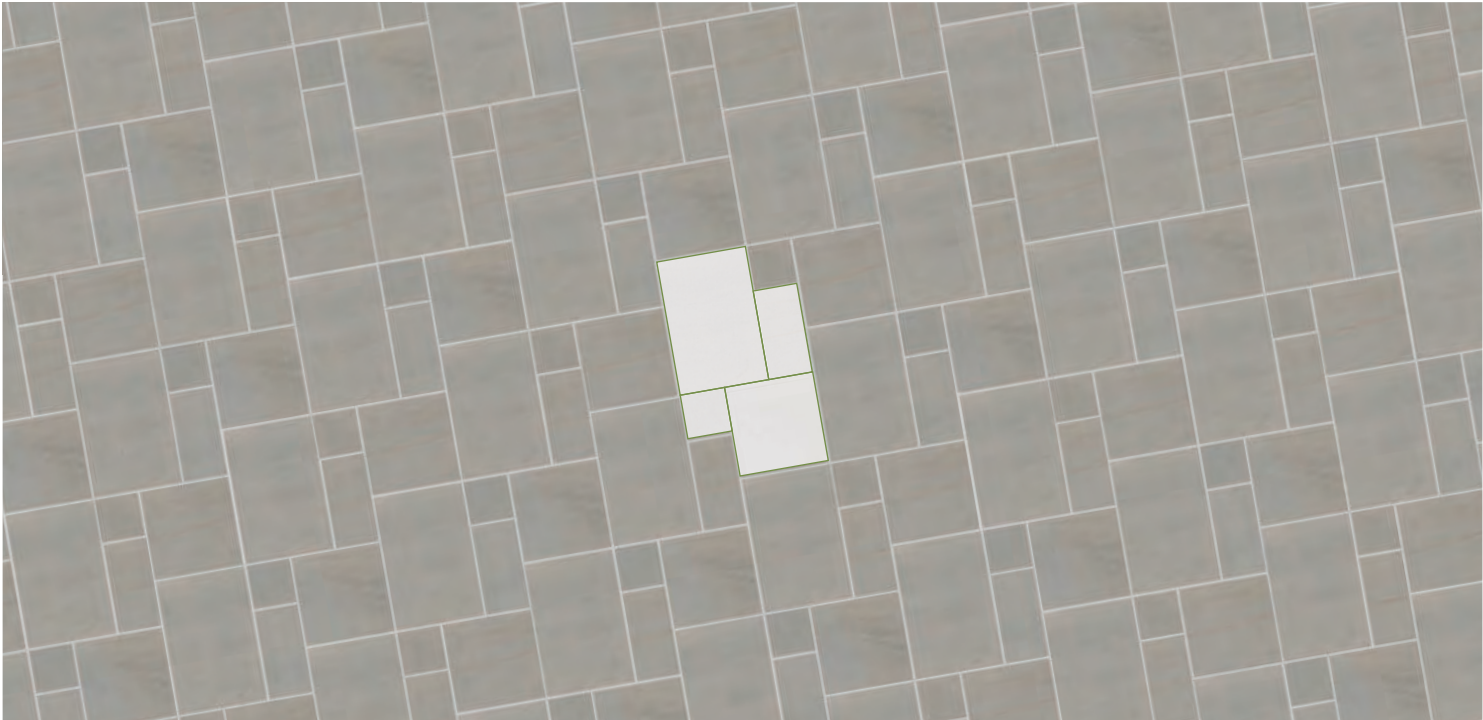
Available colors HP2

- Thermal Bluestone Blue Select
- Thermal Bluestone Full Color

\* Modular products with 6 mm joint (approx 1/4").  
\*\* NOTE: The 24"x36" and 12"x24" sizes (MIX) are palletized together on the same single pallet containing the correct percentages of each size.



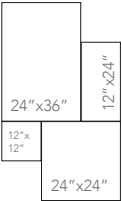
M.P.D. BIG SEVEN\*



Module percentage

**% HP1**  
24"x24" = 31%  
12"x12" = 8%  
24"x36" + 12"x24" (MIX) = 61% \*\*

**% HP2**  
24"x36" = 46%  
24"x24" = 31%  
12"x24" = 15%  
12"x12" = 8%

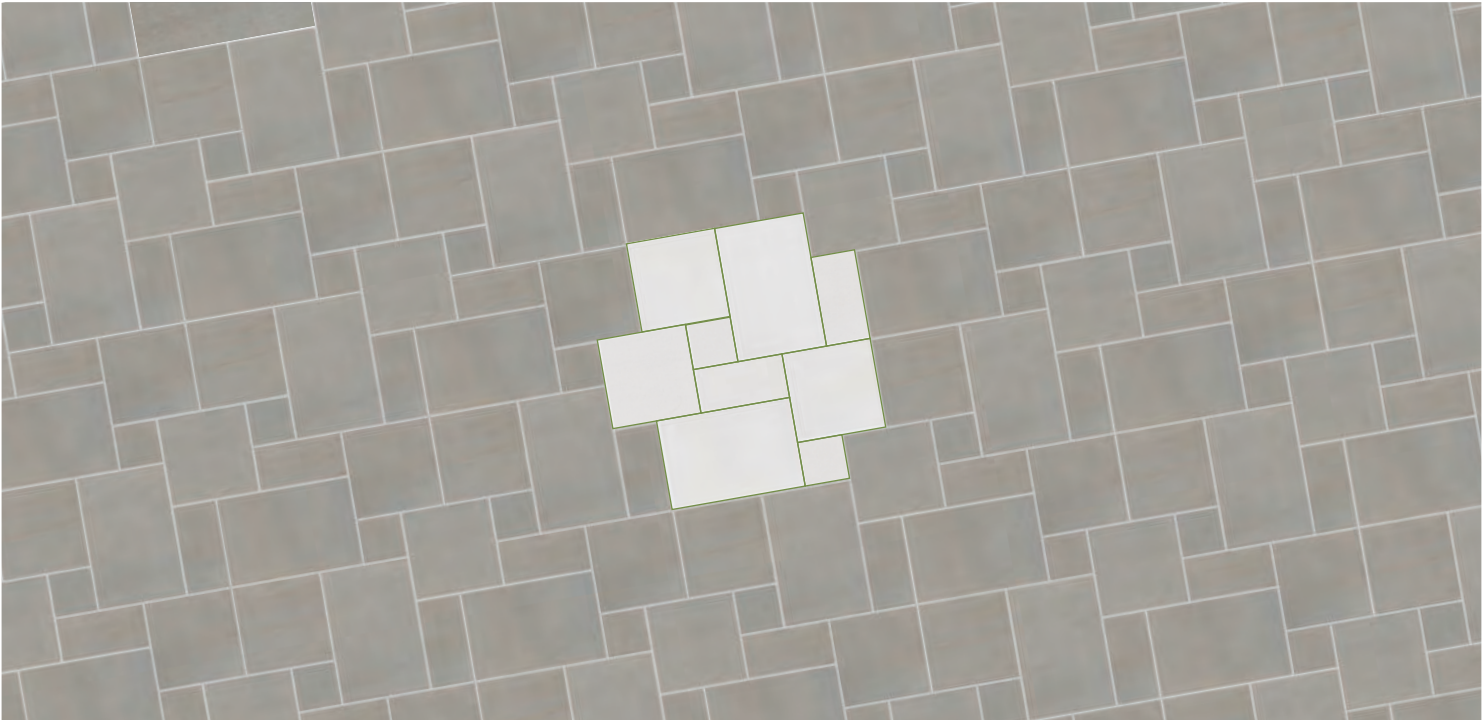


Available colors HP1 Available colors HP2

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Montauk White
- Montauk Grey
- Montauk Black
- Limestone
- Dune
- Sand

\* Modular products with 6 mm joint (approx 1/4").  
\*\* NOTE: The 24"x36" and 12"x24" sizes (MIX) are palletized together on the same single pallet containing the correct percentages of each size.

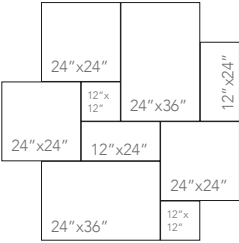
M.P.D. BIG EIGHT\*



Module percentage

**% HP1**  
24"x24" = 40%  
12"x12" = 7%  
24"x36" + 12"x24" (MIX) = 53% \*\*

**% HP2**  
24"x36" = 40%  
24"x24" = 40%  
12"x24" = 13%  
12"x12" = 7%



Available colors HP1 Available colors HP2

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Montauk White
- Montauk Grey
- Montauk Black
- Limestone
- Dune
- Sand

\* Modular products with 6 mm joint (approx 1/4").  
\*\* NOTE: The 24"x36" and 12"x24" sizes (MIX) are palletized together on the same single pallet containing the correct percentages of each size.



M.P.D. BIG NINE\*



Module percentage

24"x48" = 58%

12"x48" = 14%

24"x24" = 14%

12"x24" = 7%

12"x12" = 7%

Available colors

	Bluestone Blue Select		Montauk White
	Bluestone Full color		Montauk Grey
	Travertine Cross Cut White		Montauk Black
	Travertine Cross Cut Cream		
	Travertine Cross Cut Silver		
	Michelangelo Extra White		
	Arctic White		
	African Beige		
	Star Grey		
	Indiana Buff Select		
	Indiana Grey Select		
	Limestone		
	Dune		
	Sand		

\* Modular products with 6 mm joint (approx 1/4").

M.P.D. BIG TEN\*



Module percentage

24"x48" = 58%

12"x48" = 14%

24"x24" = 14%

12"x24" = 14%

Available colors

	Bluestone Blue Select		Montauk White
	Bluestone Full color		Montauk Grey
	Travertine Cross Cut White		Montauk Black
	Travertine Cross Cut Cream		
	Travertine Cross Cut Silver		
	Michelangelo Extra White		
	Arctic White		
	African Beige		
	Star Grey		
	Indiana Buff Select		
	Indiana Grey Select		
	Limestone		
	Dune		
	Sand		

\* Modular products with 6 mm joint (approx 1/4").

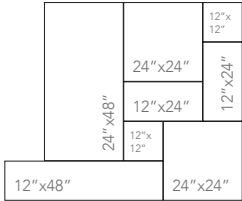


M.P.D. BIG ELEVEN\*



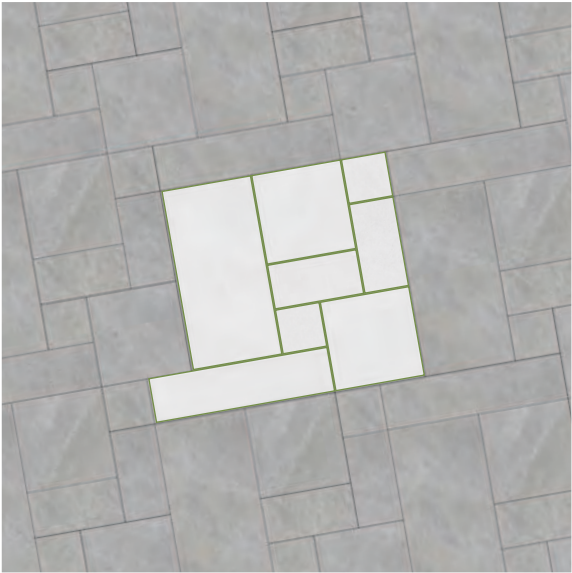
Module percentage

24"x48" = 31%  
12"x48" = 15%  
24"x24" = 31%  
12"x24" = 15%  
12"x12" = 8%



Available colors

- |  |                             |  |               |
|--|-----------------------------|--|---------------|
|  | Bluestone Blue Select       |  | Montauk White |
|  | Bluestone Full color        |  | Montauk Grey  |
|  | Travertine Cross Cut White  |  | Montauk Black |
|  | Travertine Cross Cut Cream  |  |               |
|  | Travertine Cross Cut Silver |  |               |
|  | Michelangelo Extra White    |  |               |
|  | Arctic White                |  |               |
|  | African Beige               |  |               |
|  | Star Grey                   |  |               |
|  | Indiana Buff Select         |  |               |
|  | Indiana Grey Select         |  |               |
|  | Limestone                   |  |               |
|  | Dune                        |  |               |
|  | Sand                        |  |               |



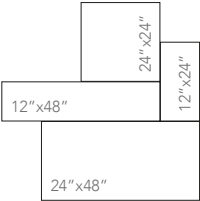
\* Modular products with 6 mm joint (approx 1/4").

M.P.D. BIG TWELVE\*



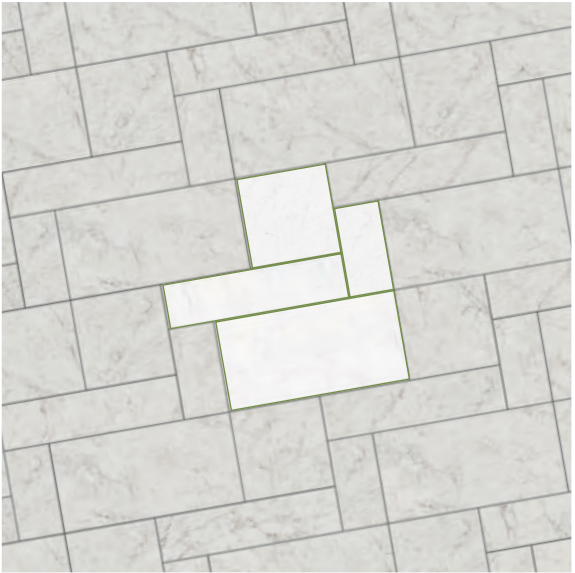
Module percentage

24"x48" = 22%  
12"x48" = 45%  
24"x24" = 22%  
12"x24" = 11%



Available colors

- |  |                             |  |               |
|--|-----------------------------|--|---------------|
|  | Bluestone Blue Select       |  | Montauk White |
|  | Bluestone Full color        |  | Montauk Grey  |
|  | Travertine Cross Cut White  |  | Montauk Black |
|  | Travertine Cross Cut Cream  |  |               |
|  | Travertine Cross Cut Silver |  |               |
|  | Michelangelo Extra White    |  |               |
|  | Arctic White                |  |               |
|  | African Beige               |  |               |
|  | Star Grey                   |  |               |
|  | Vintage Slab                |  |               |
|  | Indiana Buff Select         |  |               |
|  | Indiana Grey Select         |  |               |
|  | Limestone                   |  |               |
|  | Dune                        |  |               |
|  | Sand                        |  |               |



\* Modular products with 6 mm joint (approx 1/4").

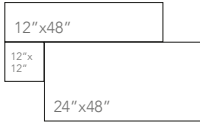


M.P.D. BIG THIRTEEN\*



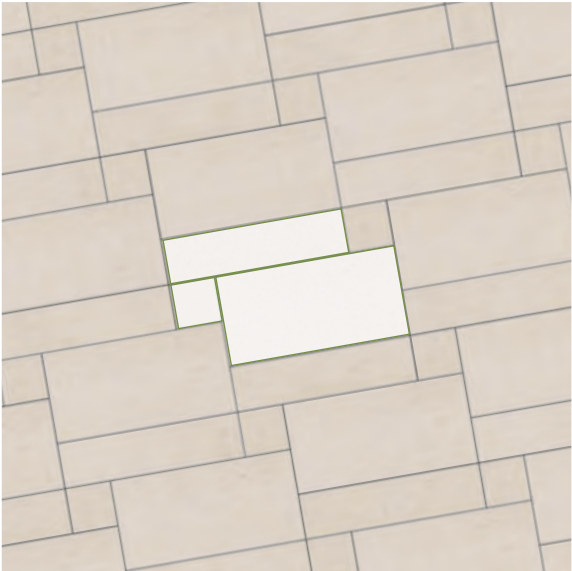
Module percentage

24"x48" = 62%  
12"x48" = 30%  
12"x12" = 8%



Available colors

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Limestone
- Dune
- Sand
- Montauk White
- Montauk Grey
- Montauk Black



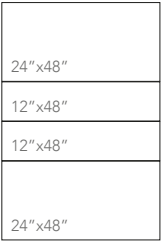
\* Modular products with 6 mm joint (approx 1/4").

M.P.D. BIG FOURTEEN\*



Module percentage

24"x48" = 67%  
12"x48" = 33%



Available colors

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Limestone
- Dune
- Sand
- Montauk White
- Montauk Grey
- Montauk Black



\* Modular products with 6 mm joint (approx 1/4").

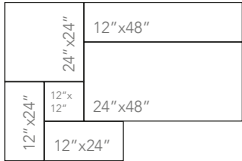


M.P.D. BIG FIFTEEN\*



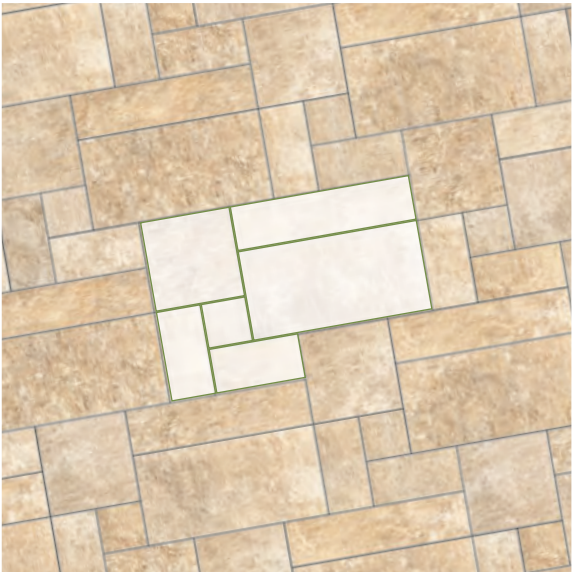
Module percentage

24"x48" = 38%  
12"x48" = 19%  
24"x24" = 19%  
12"x24" = 19%  
12"x12" = 5%



Available colors

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Limestone
- Dune
- Sand
- Montauk White
- Montauk Grey
- Montauk Black



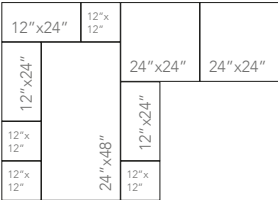
\* Modular products with 6 mm joint (approx 1/4").

M.P.D. BIG SIXTEEN\*



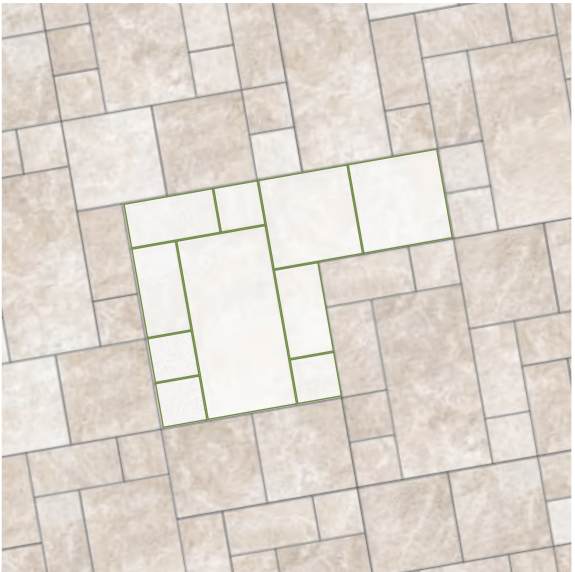
Module percentage

24"x48" = 31%  
24"x24" = 31%  
12"x24" = 23%  
12"x12" = 15%



Available colors

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Limestone
- Dune
- Sand
- Montauk White
- Montauk Grey
- Montauk Black



\* Modular products with 6 mm joint (approx 1/4").



M.P.D. BIG SEVENTEEN\*



Module percentage

24"x48" = 33,5%  
12"x48" = 33,5%  
24"x24" = 17%  
12"x24" = 8%  
12"x12" = 8%

12"x48"	12"x12"	12"x12"
	12"x24"	
24"x48"		
12"x48"	24"x24"	

Available colors

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Limestone
- Dune
- Sand

Montauk WhiteMontauk GreyMontauk Black

\* Modular products with 6 mm joint (approx 1/4").

M.P.D. BIG EIGHTEEN\*



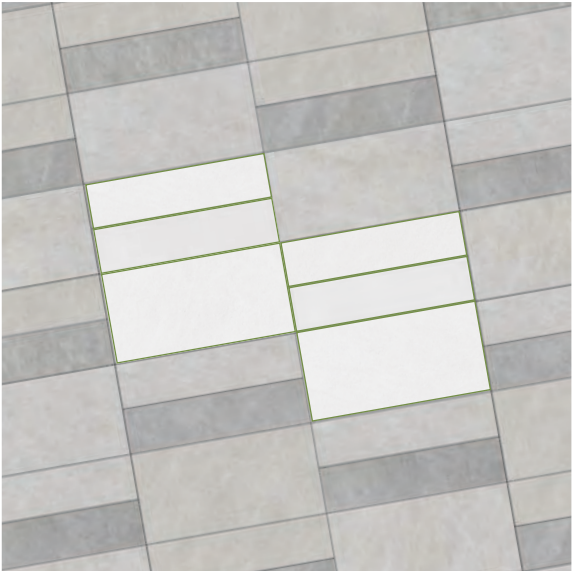
Module percentage

24"x48" = 50%  
12"x48" = 50%

12"x48"	
12"x48"	
24"x48"	12"x48"
	12"x48"
	24"x48"

Available colors

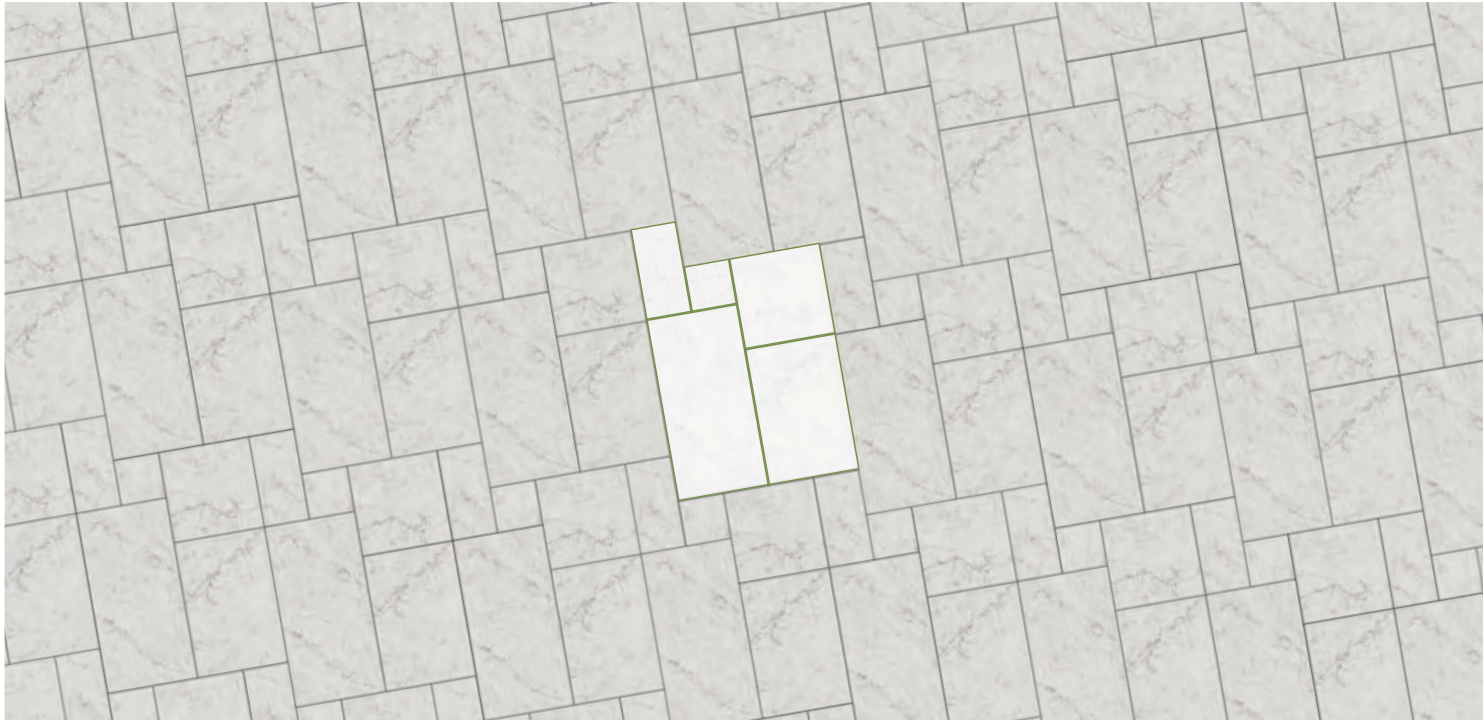
- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Limestone
- Dune
- Sand

Montauk WhiteMontauk GreyMontauk Black

\* Modular products with 6 mm joint (approx 1/4").

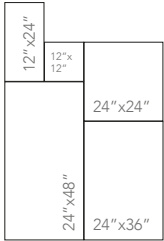


M.P.D. BIG NINETEEN\*



Module percentage

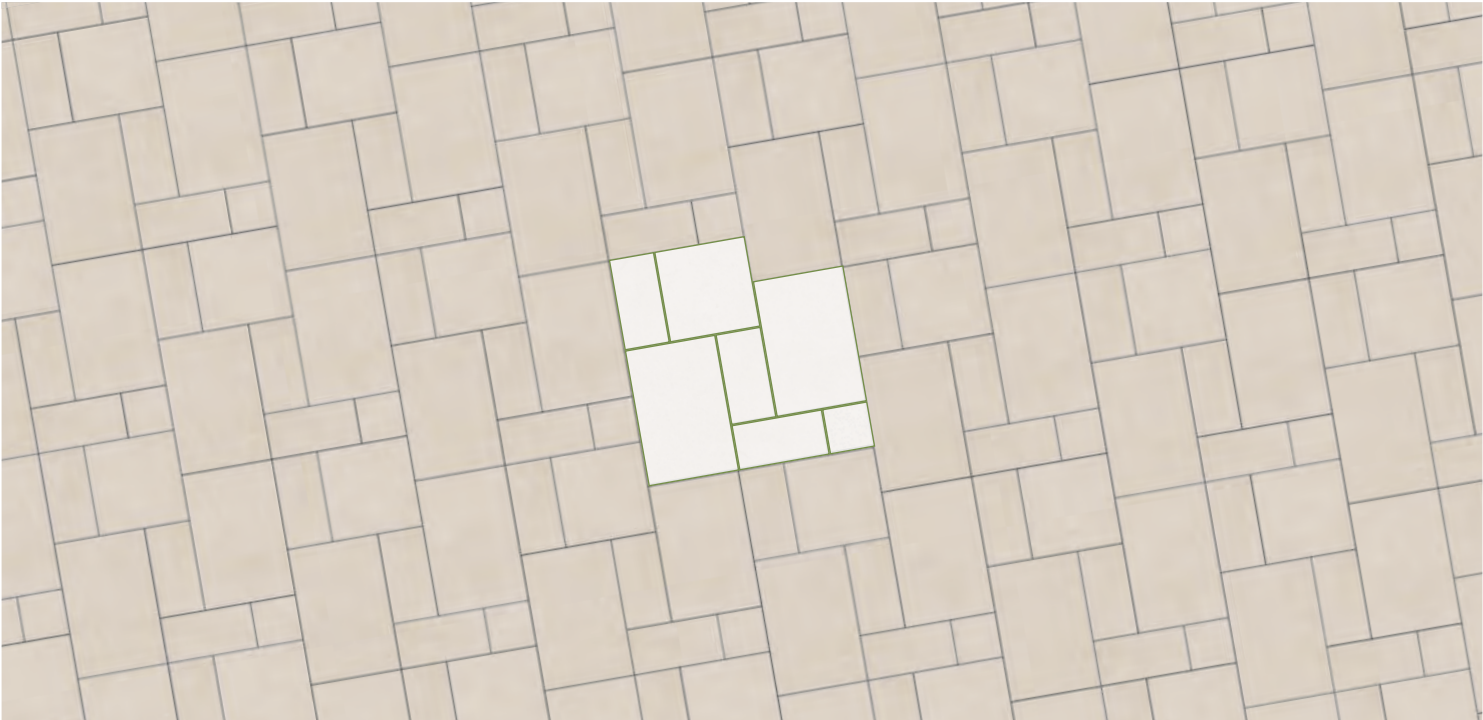
24"x48" = 38%  
24"x24" = 19%  
12"x12" = 5%  
24"x36" + 12"x24" (MIX) = 38% \*\*



Available colors

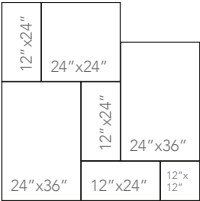
- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Montauk White
- Montauk Grey
- Montauk Black
- Limestone
- Dune
- Sand

M.P.D. BIG TWENTY\*



Module percentage

% HP1  
24"x24" = 18%  
12"x12" = 4%  
24"x36" + 12"x24" (MIX) = 78% \*\*



% HP2  
24"x36" = 52%  
24"x24" = 18%  
12"x24" = 26%  
12"x12" = 4%

Available colors HP1

- Bluestone Blue Select
- Bluestone Full color
- Travertine Cross Cut White
- Travertine Cross Cut Cream
- Travertine Cross Cut Silver
- Michelangelo Extra White
- Arctic White
- African Beige
- Star Grey
- Indiana Buff Select
- Indiana Grey Select
- Montauk White
- Montauk Grey
- Montauk Black
- Limestone
- Dune
- Sand

Available colors HP2

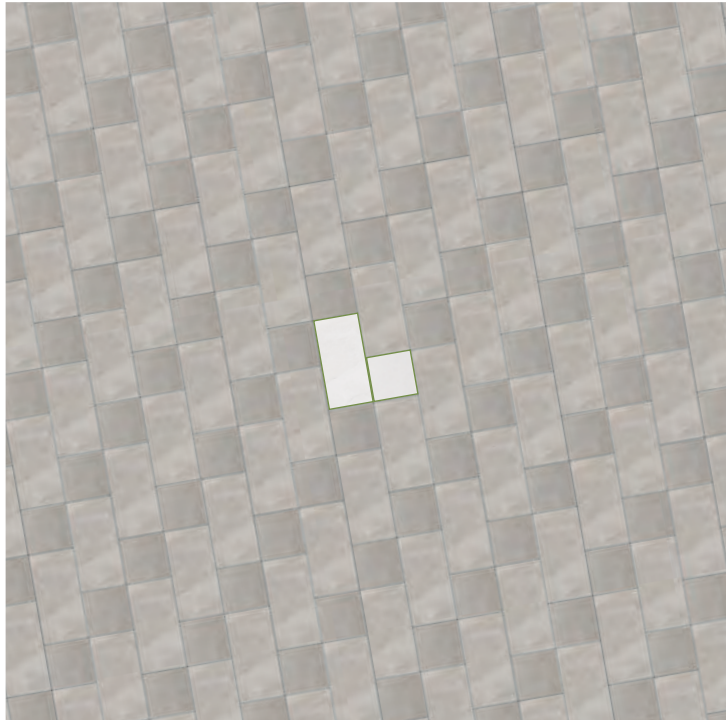
- Thermal Bluestone Blue Select
- Thermal Bluestone Full Color

\* Modular products with 6 mm joint (approx 1/4").  
\*\* NOTE: The 24"x36" and 12"x24" sizes (MIX) are palletized together on the same single pallet containing the correct percentages of each size.

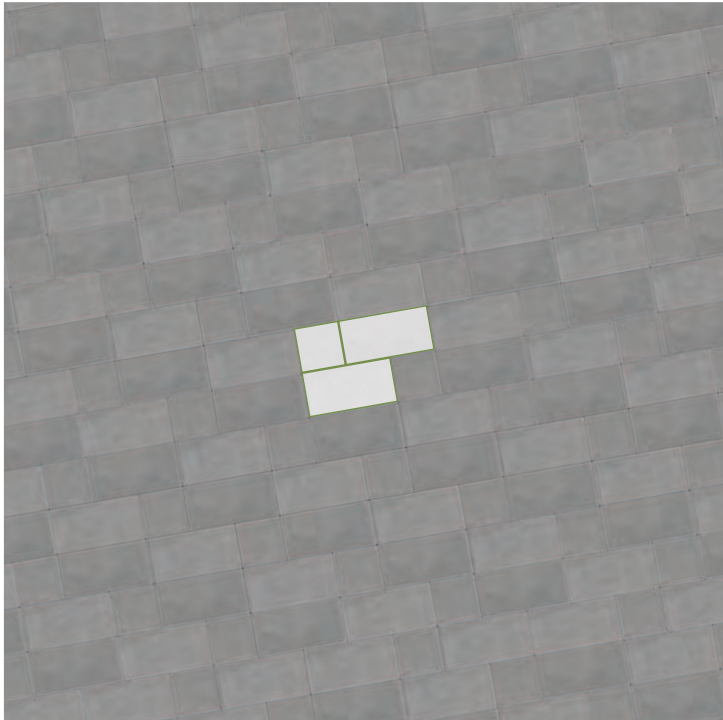
\* Modular products with 6 mm joint (approx 1/4").  
\*\* NOTE: The 24"x36" and 12"x24" sizes (MIX) are palletized together on the same single pallet containing the correct percentages of each size.



M.P.D. SMALL ONE\*



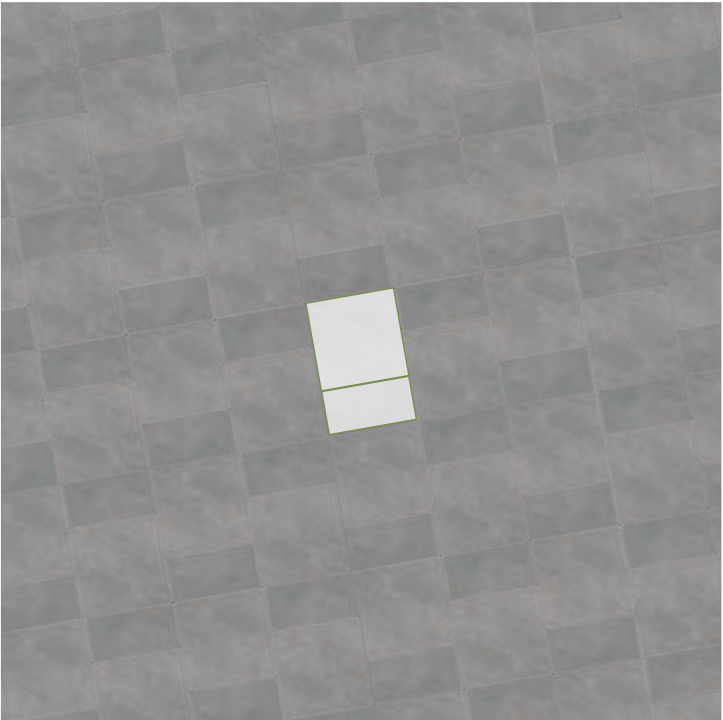
M.P.D. SMALL TWO\*



M.P.D. SMALL THREE\*



M.P.D. SMALL FOUR\*



Module percentage	Available colors	
12"x24" = 67%	<div><div></div>Bluestone Blue Select</div>	<div><div></div>California Gold</div>
12"x12" = 33%	<div><div></div>Bluestone Full color</div>	<div><div></div>Rustic Gold</div>
	<div><div></div>Thermal Bluestone Blue Select</div>	<div><div></div>Montauk White</div>
	<div><div></div>Thermal Bluestone Full Color</div>	<div><div></div>Montauk Grey</div>
	<div><div></div>Travertine Cross Cut White</div>	<div><div></div>Montauk Black</div>
	<div><div></div>Travertine Cross Cut Cream</div>	<div><div></div>Travertine Cross Cut Scabas</div>
	<div><div></div>Travertine Cross Cut Silver</div>	<div><div></div>Travertine Cross Cut Philadelphia</div>
	<div><div></div>Michelangelo Extra White</div>	<div><div></div>Travertine Cross Cut Country Classic</div>
	<div><div></div>Arctic White</div>	<div><div></div>Limestone</div>
	<div><div></div>African Beige</div>	<div><div></div>Dune</div>
	<div><div></div>Star Grey</div>	<div><div></div>Sand</div>
	<div><div></div>Indiana Buff Select</div>	
	<div><div></div>Indiana Grey Select</div>	
	<div><div></div>Indiana Variegated</div>	

Module percentage	Available colors	
12"x24" = 80%	<div><div></div>Bluestone Blue Select</div>	<div><div></div>California Gold</div>
12"x12" = 20%	<div><div></div>Bluestone Full color</div>	<div><div></div>Rustic Gold</div>
	<div><div></div>Thermal Bluestone Blue Select</div>	<div><div></div>Montauk White</div>
	<div><div></div>Thermal Bluestone Full Color</div>	<div><div></div>Montauk Grey</div>
	<div><div></div>Travertine Cross Cut White</div>	<div><div></div>Montauk Black</div>
	<div><div></div>Travertine Cross Cut Cream</div>	<div><div></div>Travertine Cross Cut Scabas</div>
	<div><div></div>Travertine Cross Cut Silver</div>	<div><div></div>Travertine Cross Cut Philadelphia</div>
	<div><div></div>Michelangelo Extra White</div>	<div><div></div>Travertine Cross Cut Country Classic</div>
	<div><div></div>Arctic White</div>	<div><div></div>Limestone</div>
	<div><div></div>African Beige</div>	<div><div></div>Dune</div>
	<div><div></div>Star Grey</div>	<div><div></div>Sand</div>
	<div><div></div>Indiana Buff Select</div>	
	<div><div></div>Indiana Grey Select</div>	
	<div><div></div>Indiana Variegated</div>	

Module percentage	Available colors	
24"x24" = 50%	<div><div></div>Bluestone Blue Select</div>	<div><div></div>Diamond White</div>
12"x24" = 50%	<div><div></div>Bluestone Full color</div>	<div><div></div>Fashion Grey</div>
	<div><div></div>Thermal Bluestone Blue Select</div>	<div><div></div>Indiana Buff Select</div>
	<div><div></div>Thermal Bluestone Full Color</div>	<div><div></div>Indiana Grey Select</div>
	<div><div></div>Travertine Cross Cut White</div>	<div><div></div>Indiana Variegated</div>
	<div><div></div>Travertine Cross Cut Cream</div>	<div><div></div>California Gold</div>
	<div><div></div>Travertine Cross Cut Silver</div>	<div><div></div>Rustic Gold</div>
	<div><div></div>Michelangelo Extra White</div>	<div><div></div>Montauk White</div>
	<div><div></div>Arctic White</div>	<div><div></div>Montauk Grey</div>
	<div><div></div>African Beige</div>	<div><div></div>Montauk Black</div>
	<div><div></div>Star Grey</div>	<div><div></div>Travertine Cross Cut Scabas</div>
	<div><div></div>Vintage Slab</div>	<div><div></div>Travertine Cross Cut Philadelphia</div>
	<div><div></div>Barge Gold</div>	<div><div></div>Travertine Cross Cut Country Classic</div>
	<div><div></div>Silver Quartz</div>	
	<div><div></div>Limestone</div>	
	<div><div></div>Dune</div>	
	<div><div></div>Sand</div>	

Module percentage	Available colors	
24"x24" = 67%	<div><div></div>Bluestone Blue Select</div>	<div><div></div>Diamond White</div>
12"x24" = 33%	<div><div></div>Bluestone Full color</div>	<div><div></div>Fashion Grey</div>
	<div><div></div>Thermal Bluestone Blue Select</div>	<div><div></div>Indiana Buff Select</div>
	<div><div></div>Thermal Bluestone Full Color</div>	<div><div></div>Indiana Grey Select</div>
	<div><div></div>Travertine Cross Cut White</div>	<div><div></div>Indiana Variegated</div>
	<div><div></div>Travertine Cross Cut Cream</div>	<div><div></div>California Gold</div>
	<div><div></div>Travertine Cross Cut Silver</div>	<div><div></div>Rustic Gold</div>
	<div><div></div>Michelangelo Extra White</div>	<div><div></div>Montauk White</div>
	<div><div></div>Arctic White</div>	<div><div></div>Montauk Grey</div>
	<div><div></div>African Beige</div>	<div><div></div>Montauk Black</div>
	<div><div></div>Star Grey</div>	<div><div></div>Travertine Cross Cut Scabas</div>
	<div><div></div>Vintage Slab</div>	<div><div></div>Travertine Cross Cut Philadelphia</div>
	<div><div></div>Barge Gold</div>	<div><div></div>Travertine Cross Cut Country Classic</div>
	<div><div></div>Silver Quartz</div>	
	<div><div></div>Limestone</div>	
	<div><div></div>Dune</div>	
	<div><div></div>Sand</div>	

\* Modular products with 6 mm joint (approx 1/4").



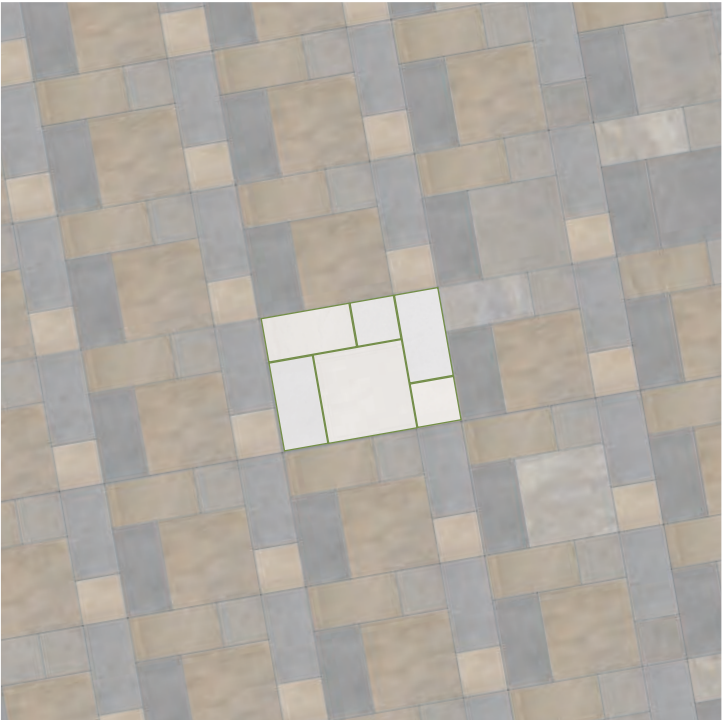
M.P.D. SMALL FIVE\*



Module percentage	Available colors	
24"x24" = 57%		
12"x24" = 29%		
12"x12" = 14%		



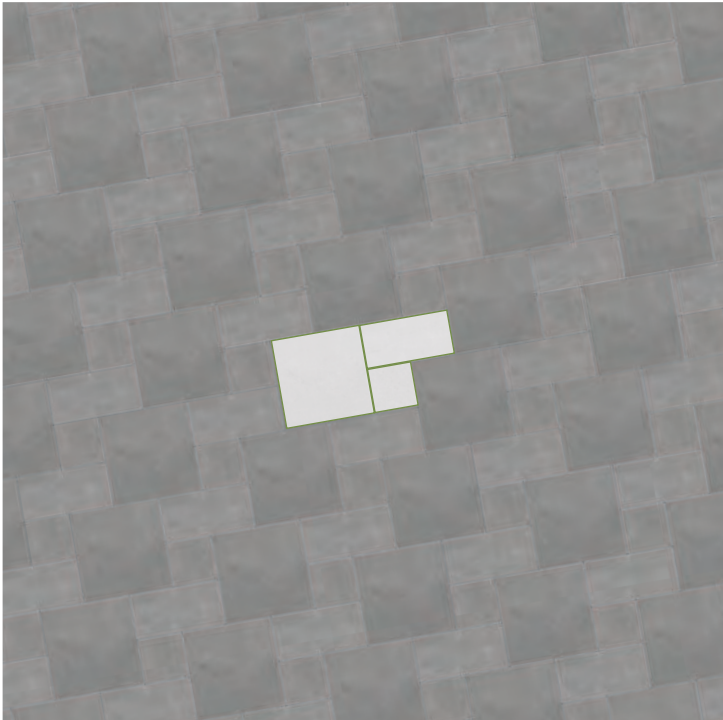
M.P.D. SMALL SIX\*



Module percentage	Available colors	
24"x24" = 33%		
12"x24" = 50%		
12"x12" = 17%		



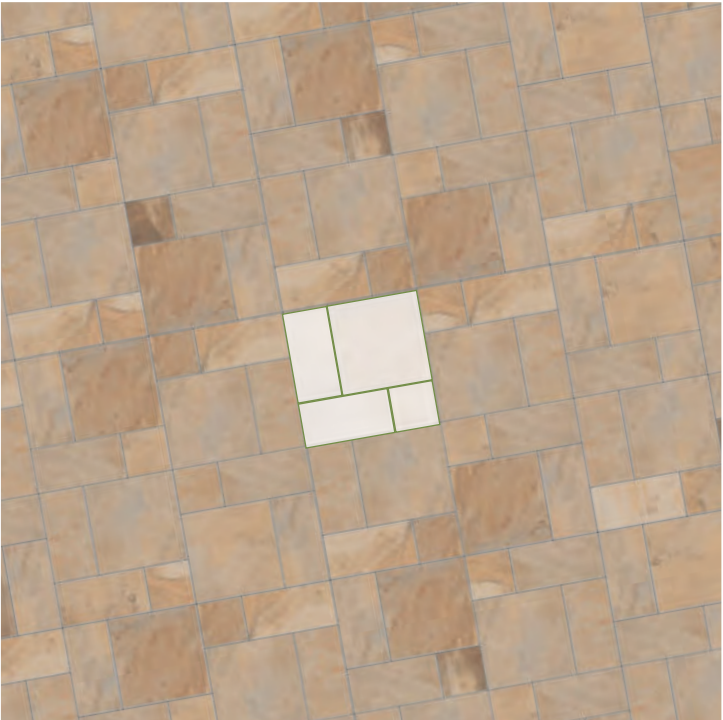
M.P.D. SMALL SEVEN\*



Module percentage	Available colors	
24"x24" = 57%		
12"x24" = 29%		
12"x12" = 14%		



M.P.D. SMALL EIGHT\*



Module percentage	Available colors	
24"x24" = 44%		
12"x24" = 45%		
12"x12" = 11%		

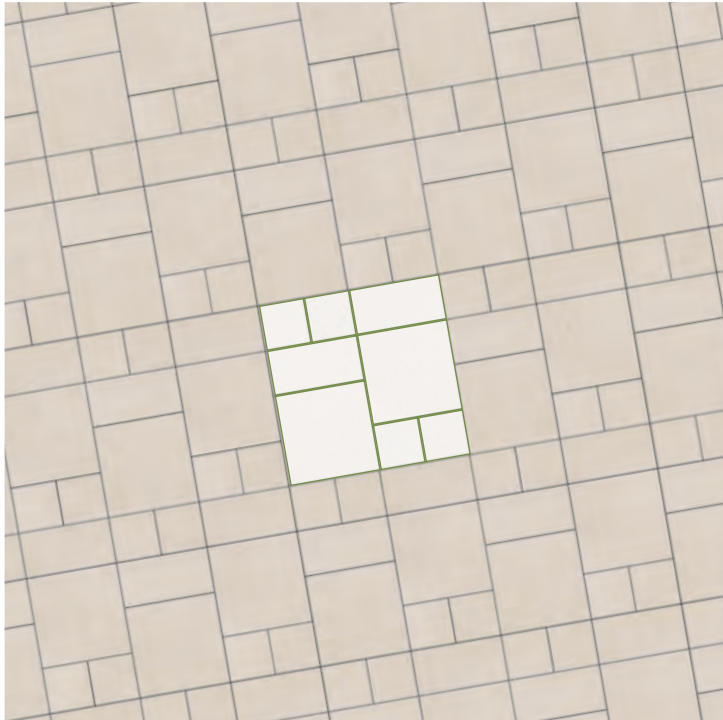



























\* Modular products with 6 mm joint (approx 1/4").

\* Modular products with 6 mm joint (approx 1/4").



M.P.D. SMALL NINE\*

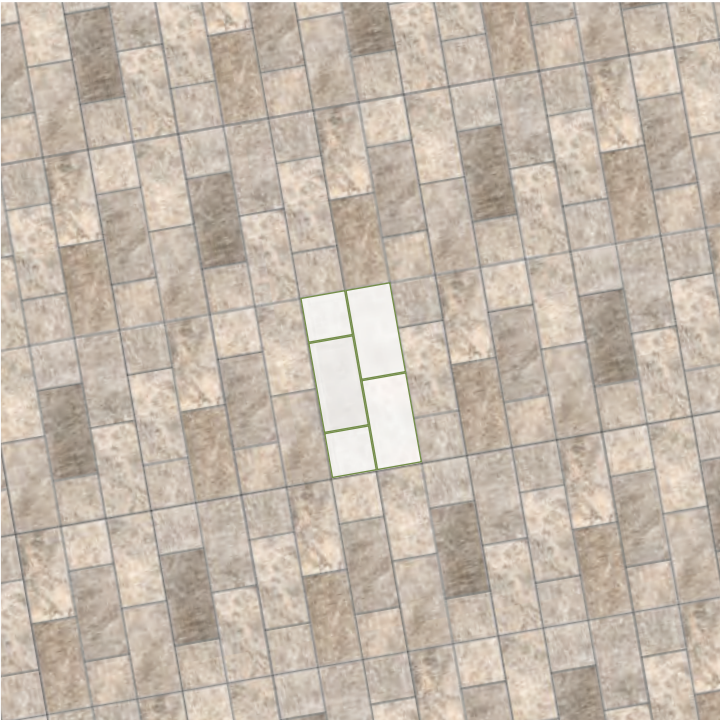



























Module percentage	Available colors	
24"x24" = 50%	 Bluestone Blue Select	 California Gold
12"x24" = 25%	 Bluestone Full color	 Rustic Gold
12"x12" = 25%	 Thermal Bluestone Blue Select	 Montauk White
	 Thermal Bluestone Full Color	 Montauk Grey
	 Travertine Cross Cut White	 Montauk Black
	 Travertine Cross Cut Cream	 Travertine Cross Cut Scabas
	 Travertine Cross Cut Silver	 Travertine Cross Cut Philadelphia
	 Michelangelo Extra White	 Travertine Cross Cut Country Classic
	 Arctic White	 Limestone
	 African Beige	 Dune
	 Star Grey	 Sand
	 Indiana Buff Select	
	 Indiana Grey Select	
	 Indiana Variegated	

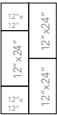


\* Modular products with 6 mm joint (approx 1/4").

M.P.D. SMALL TEN\*



Module percentage	Available colors	
12"x24" = 75%	 Bluestone Blue Select	 California Gold
12"x12" = 25%	 Bluestone Full color	 Rustic Gold
	 Thermal Bluestone Blue Select	 Montauk White
	 Thermal Bluestone Full Color	 Montauk Grey
	 Travertine Cross Cut White	 Montauk Black
	 Travertine Cross Cut Cream	 Travertine Cross Cut Scabas
	 Travertine Cross Cut Silver	 Travertine Cross Cut Philadelphia
	 Michelangelo Extra White	 Travertine Cross Cut Country Classic
	 Arctic White	 Limestone
	 African Beige	 Dune
	 Star Grey	 Sand
	 Indiana Buff Select	
	 Indiana Grey Select	
	 Indiana Variegated	



**PROJECT**  
OUTDOOR FLOOR DESIGN  
Frontier20 Travertine Cross Cut Silver - 24"x24"  
Frontier20 Travertine Cross Cut Silver - 12"x24"  
WALL DESIGN  
Brick World Soho Black - 3"x12"



**20** **THICKNESS**  
**MM** PORCELAIN PAVERS

# FRONTIER20 SHAPES

Think, combine, create.

**Frontier20 Shapes** empowers you to design distinctive patterns for any outdoor space. Choose from a range of shapes, sizes, and colors to achieve the perfect balance of aesthetics and functionality. And enjoy the benefits of superior performance, easy maintenance, and long lasting beauty.

## PROJECT

SHAPE: Rhombus  
SIZE: BIG 11"x20" Pattern: 01  
COLOR: Limestone + Arctic White + Absolute  
DINNER TABLE  
Limestone 24"x24"



# Outdoor spaces reimagined

Frontier20 Shapes is the innovative project by Landmark Ceramics that offers a comprehensive range of **solutions to design and decorate outdoor floors**, both in commercial architectures and residential contexts. Explore a wide selection of **shapes, sizes, patterns and colors, obtained with our 20mm Porcelain Pavers range**, and open doors to a range of patterns, allowing you to convey personality, character, and undeniable flair in your project.

Frontier20 Shapes is the appearance of creativity:

Unparalleled color selection

Porcelain Pavers Superior Performance

Innovative and creative shapes

Endless pattern combinations

Complete freedom

# Peak performance

 EASY TO KEEP CLEAN	 RESISTANT TO THERMAL SHOCK	 FROST RESISTANCE
 ANTISLIP	 SCRATCH RESISTANT	 RESISTANT TO MOSS AND MOLDING
 FADE RESISTANCE	 STAIN RESISTANT	 RESISTANT TO SALTS
 RESISTANT TO ACID AND CHEMICALS	 ECO FRIENDLY	 NO SEALING NEEDED
 SAVING OVER TIME		

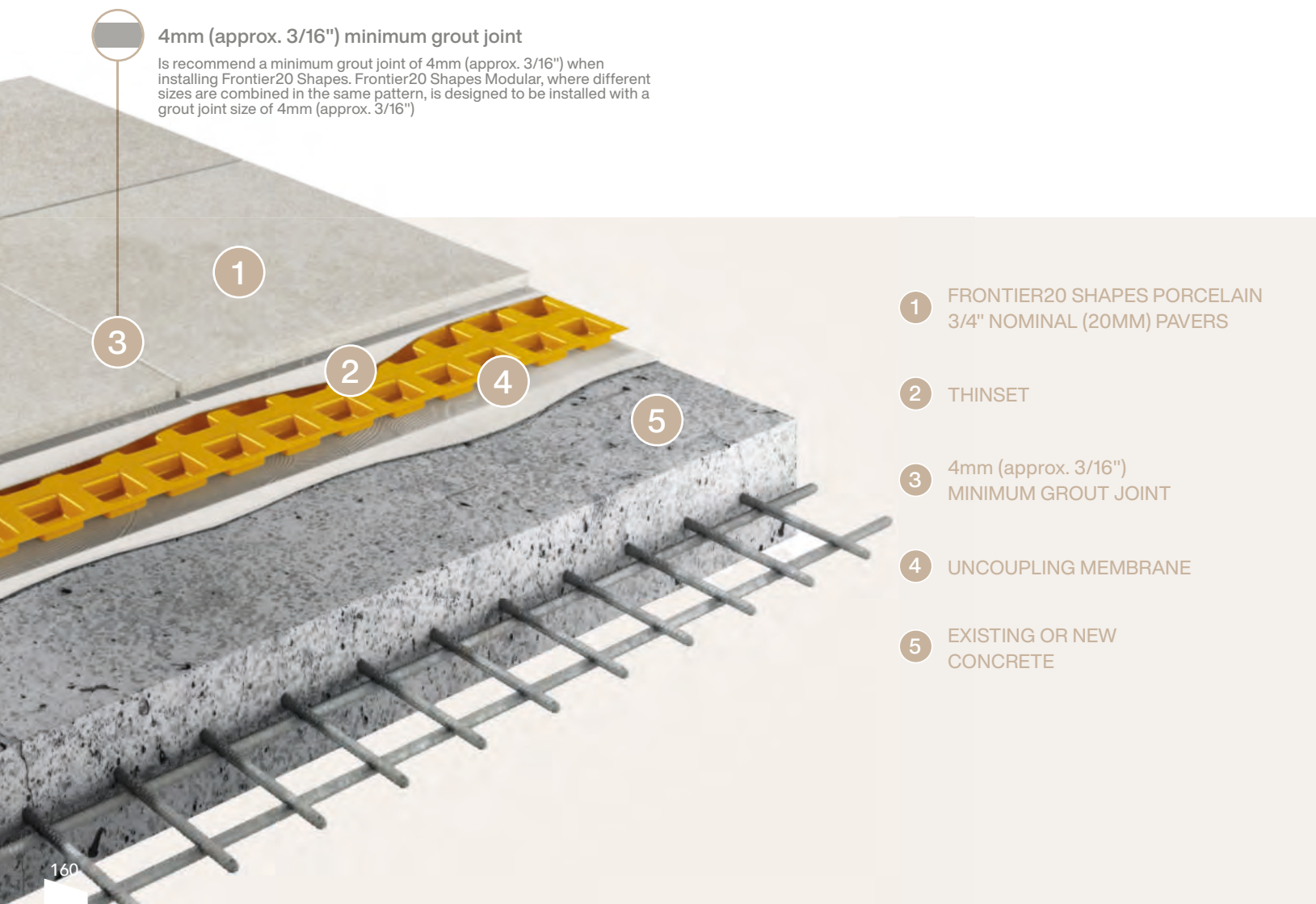
Frontier20 Shapes isn't just about aesthetics, it's about the **highest performance: a smart solution for long-lasting beauty**. Crafted from Landmark 20mm Porcelain Pavers, its surfaces are resistant, and built to endure heavy foot traffic, extreme weather, scratch, acid, and chemicals. But technical features go beyond durability. Frontier20 Shapes is healthy and eco-friendly, because it is free of plastic, formaldehyde, PVC, and VOC, doesn't produce smoke if exposed to fire, is inhospitable to bacteria, dust mites, fungi, mold, and requires low-maintenance cleaning.





# Traditional installation

Get an exclusive look and all the ease of application. The versatility of Frontier20 Shapes makes design easy for pathways, walkways, courtyards, and outdoor spaces. Simply **follow the traditional installation** method using thinset/thickset mortar appropriate for use with porcelain pavers. This method offers the most stable and most durable floor covering that is able to withstand traffic within 24 hours.





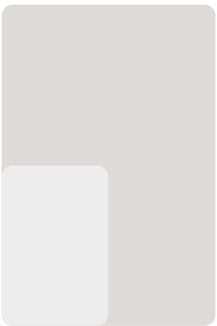
# Shapes & sizes

Frontier20 Shapes offers a numerous **variety of Shapes and Sizes**: **Modular** is an offering made up of modular standard pavers with rounded corners. **Creative** aims to offer new design solutions to allow any professional to express their creativity on all outdoor projects. **Both Modular and Creative are available in the Big and Small sizes**. Finally, **Plank** to allow any professional even more pattern options to easily characterize any type of outdoor surface.

## Modular (with rounded edges)



**Big**  
23"x23"  
**Small**  
11 1/2"x11 1/2"



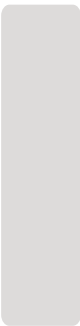
**Big**  
15"x23"  
**Small**  
7 3/4"x11 1/2"



**Big**  
11 1/2"x23"  
**Small**  
5 3/4"x11 1/2"



**Big**  
7 3/4"x23"  
**Small**  
3 4/5"x11 1/2"



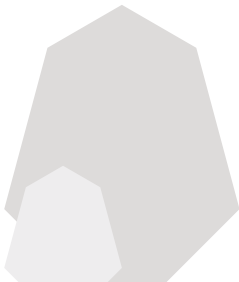
**Big**  
5 3/4"x23"

## Plank



6"x24"

## Creative



**Diamond**

**Big**  
23"x23"  
**Small**  
11"x11"



**Hexagon**

**Big**  
20"x24"  
**Small**  
10"x11"



**Kite**

**Big**  
23"x23"  
**Small**  
12"x12"



**Peacock**

**Big**  
20"x23"  
**Small**  
9"x10"



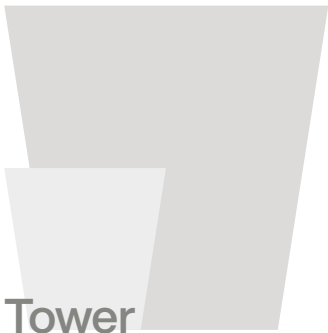
**Rhombus**

**Big**  
11"x20"  
**Small**  
8"x15"



**Ruby**

**Big**  
11"x23"  
**Small**  
5"x11"



**Tower**

**Big**  
23"x23"  
**Small**  
11"x11"



**Trapezoid**

**Big**  
10"x24"  
**Small**  
5"x11"



**Turtle**

**Big**  
20"x27"  
**Small**  
10"x13"



# Pattern combinations

Choose a shape and bring forth **over fifty different patterns**. The modularity of Shapes surfaces ensures **countless combinations**. Standard pavers in both Big and Small formats can be seamlessly combined, expanding compositional possibilities.



For a comprehensive list of available pattern combinations visit [lcura.com/fr20shapes](https://lcura.com/fr20shapes)

## SHAPES

MODULAR



PLANK



DIAMOND



HEXAGON



KITE



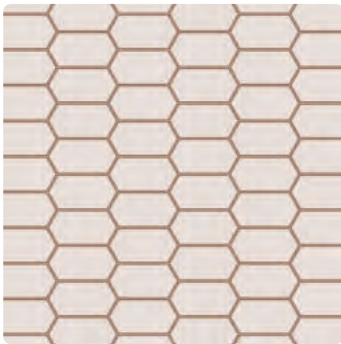
PEACOCK



RHOMBUS



RUBY



TOWER



TRAPEZOID



TURTLE



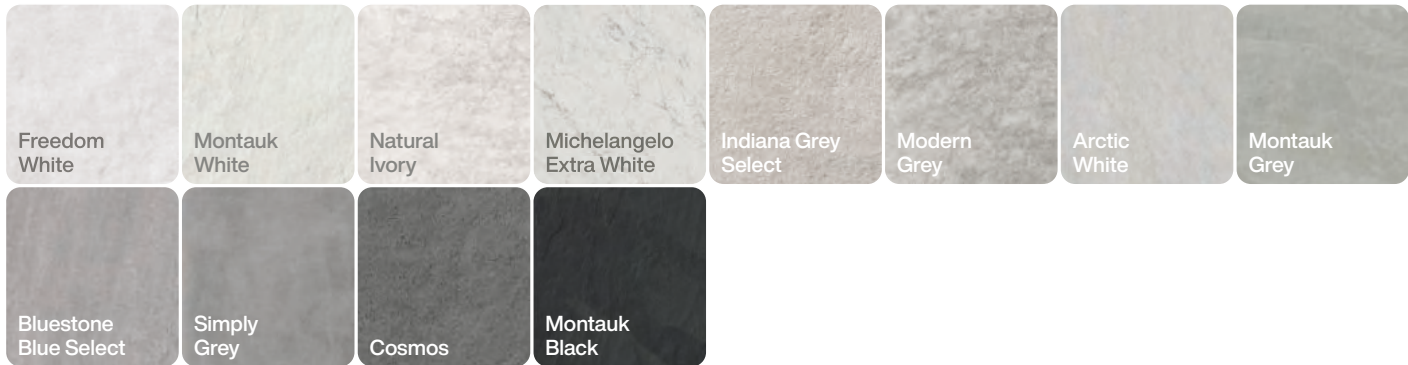


# Color range

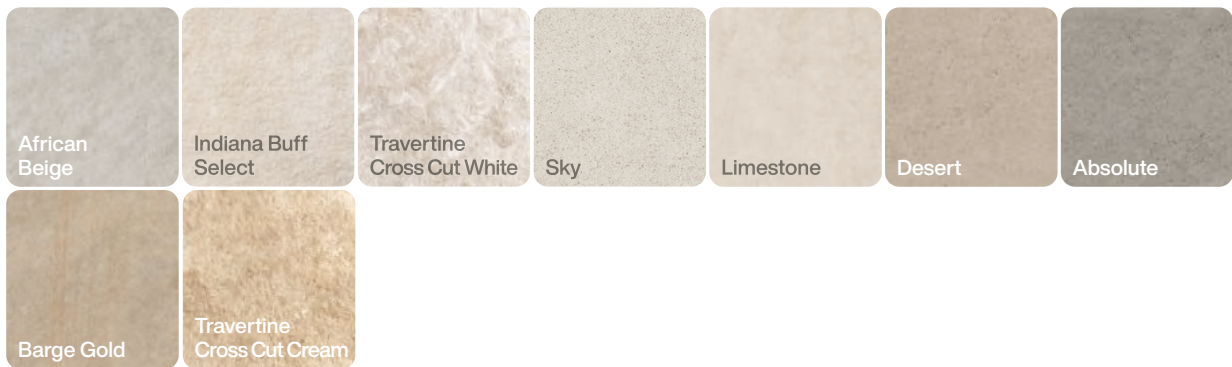
Unleash your creative vision with a **color palette from the Frontier20 range**. Add a vibration, choosing a combination from three chromatic harmonies: Cold, bright tones for a refreshing atmosphere; Warm and dusty hues for a welcoming environment; and Raw, textured surfaces for a unique and architectural look.



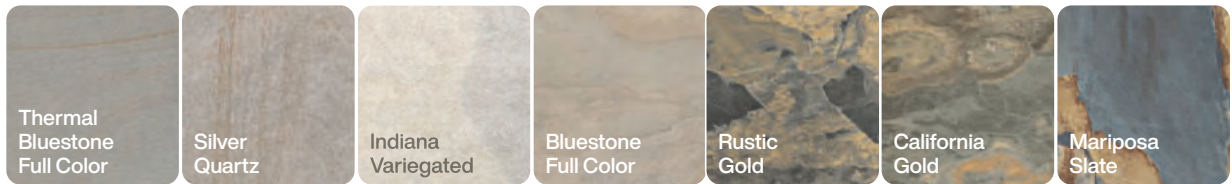
## Coldurbancontemporary subtlecosmopolitan



## Warmnaturalsoftcozy soothingearthy



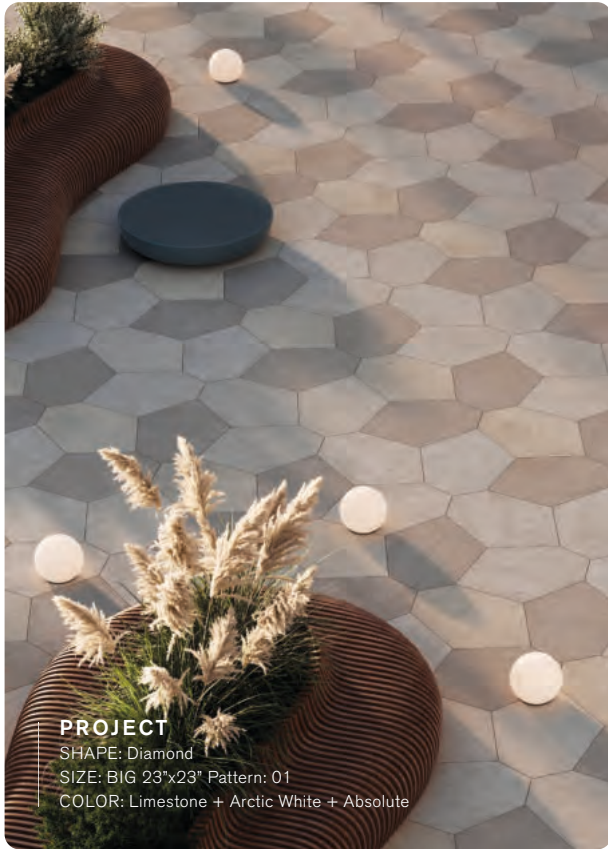
## Rawtexturedruggedgravelvariegated





# Vibrations

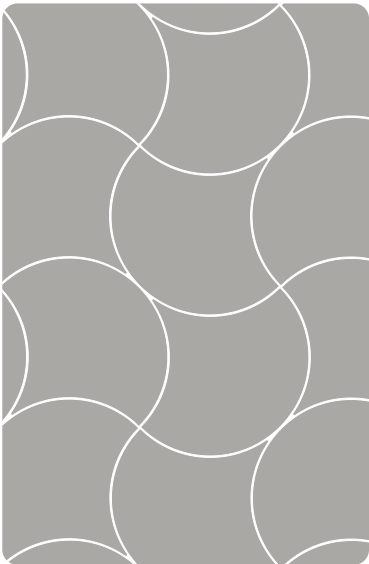
The extensive color range expands pairing possibilities. Achieve **monochromatic surfaces** or mix textures and create **soft matching** with cold colors or **contrasting combinations** with warmer shades. For a truly unique touch, blend cold and warm tones to design **distinctive color accents**, providing a refined movement to the environment.



**PROJECT**  
SHAPE: Diamond  
SIZE: BIG 23"x23" Pattern: 01  
COLOR: Limestone + Arctic White + Absolute

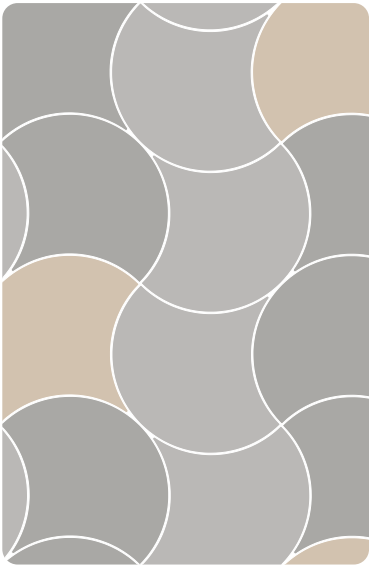
## Mono

Monochrome



## Soft

Soft matching



## Accent

Chromatic accent



## Contrast

Contrasting combination

# Grouts

Grout enhances outdoor uniqueness, maintaining essential qualities like strength and safety.

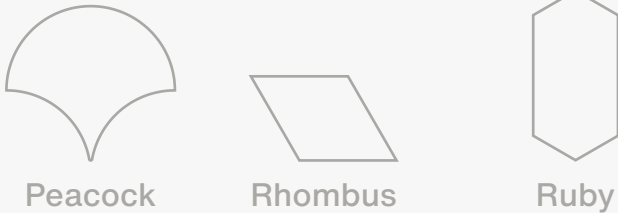
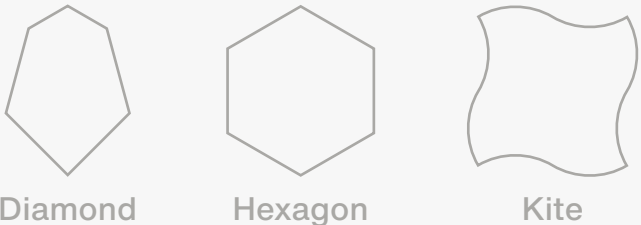
Choose from a range of **distinctive grout options for each color combination**, from light to dark shades. You can pick a shade that complements the floor or a contrasting tone to emphasize the lines between each tile.

		Mapei							Laticrete						
		01 Alabaster	105 Driftwood	27 Silver	09 Gris	79 Cocoa	47 Charcoal	10 Black	88 Silver Shadow	78 Sterling Silver	22 Midnight Black	39 Mushroom	66 Chestnut Brown	35 Mocha	06 Dusty Grey
Cold	Freedom White	●		●				●	●	●	●				
	Montauk White	●		●				●	●	●	●				
	Natural Ivory	●		●				●	●	●	●				
	Michelangelo Extra White	●		●				●	●	●	●				
	Indiana Grey Select	●		●				●	●	●	●				
	Modern Grey	●		●				●	●	●	●				
	Arctic White	●		●				●	●	●	●				
	Montauk Grey	●		●				●	●	●	●				
	Bluestone Blue Select	●		●				●	●	●	●				
	Simply Grey	●		●				●	●	●	●				
Warm	Cosmos	●		●				●	●	●	●				
	Montauk Black	●		●				●	●	●	●				
	African Beige		●				●	●			●	●		●	
	Indiana Buff Select		●				●	●			●	●		●	
	Travertine Cross Cut White		●				●	●			●	●		●	
	Sky		●				●	●			●	●		●	
	Limestone		●				●	●			●	●		●	
	Absolute		●				●	●			●	●		●	
	Desert		●				●	●			●	●		●	
	Barge Gold		●				●	●			●	●		●	
Raw	Travertine Cross Cut Cream		●				●	●			●	●		●	
	Thermal Bluestone Full Color		●		●	●							●		●
	Silver Quartz		●		●	●							●		●
	Indiana Variegated		●		●	●							●		●
	Bluestone Full Color		●		●	●							●		●
	Rustic Gold		●		●	●							●		●
	California Gold		●		●	●							●		●
	Mariposa Slate		●		●	●							●		●



# How it works

## 1 Choose a shape

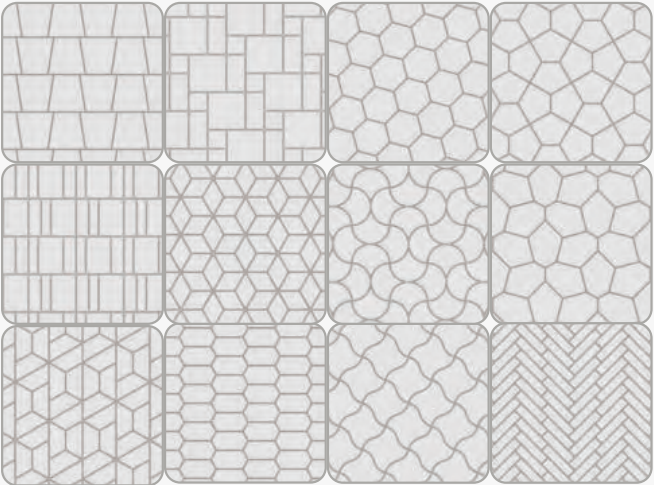


Now that you have explored Frontier20 Shapes in detail, here's how it works. Follow the steps below to breathe life into exceptional outdoor flooring spaces.

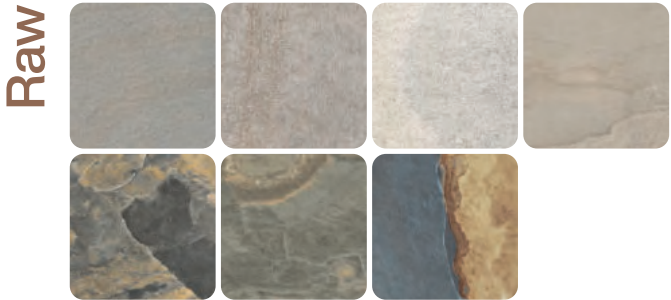
## 2 Select a size

Small | Big

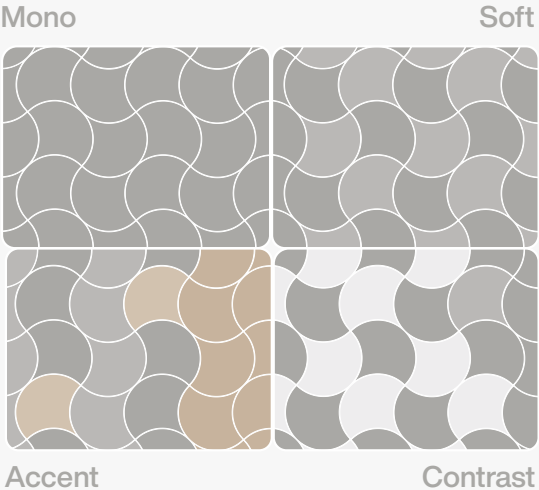
## 3 Choose a pattern



## 4 Pick your colors

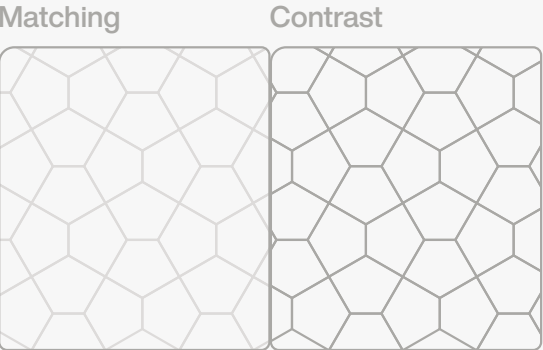


## 5 Select a vibration



Accent Contrast

## 6 Add grout







**PROJECT**

SHAPE: Peacock  
SIZE: SMALL 9"x10" BIG 20"x23" Pattern: 03A  
COLOR: Full Color Blueselect  
STEP DESIGN  
Frontier20 Full Color Blueselect Trim Pieces



**PROJECT**

SHAPE: Modular  
SIZE: 15"x23"-7 3/4"x23"-5 3/4"x23" Pattern: 01  
COLOR: Cosmos + Natural Ivory  
POOL WALL TILES  
Frontier20 Natural Ivory Linear Cover Drain Set 12"x24"





**PROJECT**  
SHAPE: Turtle  
SIZE: BIG 20"X27" Pattern: 01  
COLOR: Limestone + Arctic White + Absolute





**PROJECT**

SHAPE: Hexagon  
SIZE: BIG 20"x24" Pattern: 01  
COLOR: Indiana Buff Select  
POOL WALL TILES  
Frontier20 Explore Everest Dark Grip - 12"x24"  
POOL FLOOR DESIGN  
Explore Everest Dark MOSAIC A - 12"x12"



# PRODUCT RANGE.

## PROJECT

OUTDOOR FLOOR DESIGN

Frontier 20 Travertine Select Cross Cut Pearl - 24"x24"

OUTDOOR WALL DESIGN

Veneer World Atelier Bamboo Vein Cut Pearl - 12"x24"

OUTDOOR POOL DESIGN

Frontier20 Travertine Select Cross Cut Pearl Trim Pieces



BLUESTONE DESIGN PROJECT

THERMAL BLUESTONE  
BLUE SELECT

36 %

RECYCLED MATERIAL

Available sizes

Color shading

24"x24"

± 0.8"

12"x24"

± 0.8"

12"x12"

± 0.8"

24"x36"

± 0.8"

24"x48"

± 0.8"

12"x48"

± 0.8"

V2

BLUESTONE BLUE SELECT

36 %

RECYCLED MATERIAL

Available sizes

Color shading

24"x24"

± 0.8"

12"x24"

± 0.8"

12"x12"

± 0.8"

24"x36"

± 0.8"

24"x48"

± 0.8"

12"x48"

± 0.8"

V2

The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

This porcelain paver product is manufactured with a V2/V3/V4 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

BLUESTONE DESIGN PROJECT

THERMAL BLUESTONE  
FULL COLOR

36 %

RECYCLED MATERIAL

Available sizes

Color shading

24"x24"

± 0.8"

12"x24"

± 0.8"

12"x12"

± 0.8"

24"x36"

± 0.8"

V3

BLUESTONE FULL COLOR

36 %

RECYCLED MATERIAL

Available sizes

Color shading

24"x24"

± 0.8"

12"x24"

± 0.8"

12"x12"

± 0.8"

24"x36"

± 0.8"

24"x48"

± 0.8"

12"x48"

± 0.8"

V4

Color Shading

V1

UNIFORM APPEARANCE

V2

SLIGHT VARIATION

V3

MODERATE VARIATION

V4

SUBSTANTIAL VARIATION



SLATE LOOK

VINTAGE SLAB

36 %  
RECYCLED MATERIAL



Available sizes



24" x 24"  
± 0.8"



12" x 24"  
± 0.8"

Color shading



V2

The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

This porcelain paver product is manufactured with a V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

Color Shading



V1

UNIFORM APPEARANCE



V2

SLIGHT VARIATION



V3

MODERATE VARIATION



V4

SUBSTANTIAL VARIATION





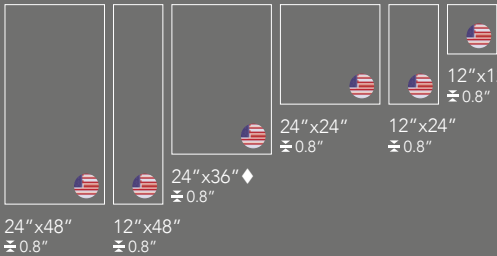
SLATE DESIGN PROJECT

MONTAUK WHITE

36 %  
RECYCLED MATERIAL



Available sizes



Color shading



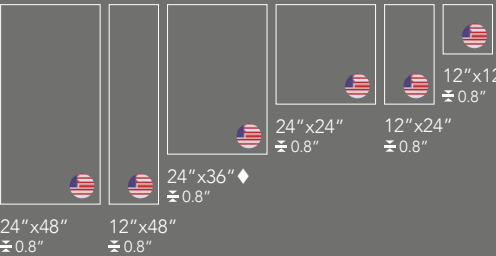
The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

MONTAUK GREY

36 %  
RECYCLED MATERIAL



Available sizes



Color shading

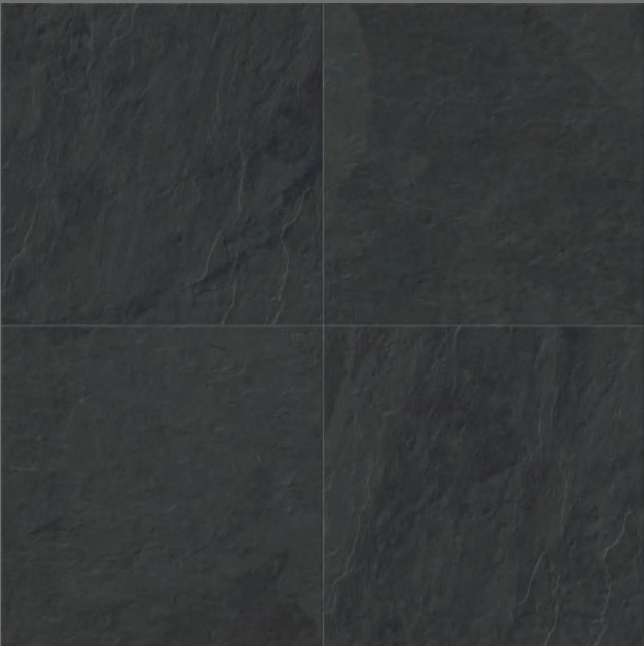


This porcelain paver product is manufactured with a V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

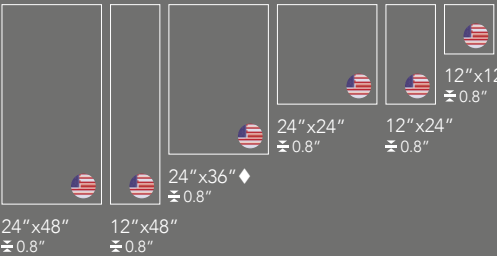
SLATE DESIGN PROJECT

MONTAUK BLACK

36 %  
RECYCLED MATERIAL



Available sizes



Color shading



Color Shading



◆ NOTE: 24"x36" is sold as mix (24"x36" + 12"x24") along with 12"x24". The two sizes are palletized on the same pallet and sold together.



SLATE DESIGN PROJECT

CALIFORNIA GOLD

36 %  
RECYCLED MATERIAL



Available sizes



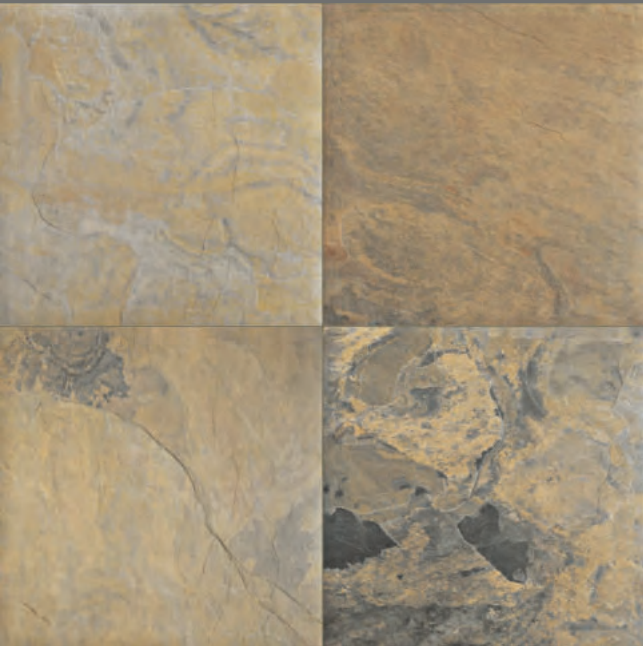
Color shading



The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

RUSTIC GOLD

36 %  
RECYCLED MATERIAL



Available sizes



Color shading



This porcelain paver product is manufactured with a V4 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

SLATE DESIGN PROJECT

MARIPOSA SLATE

36 %  
RECYCLED MATERIAL



Available sizes



Color shading



Color Shading



◆ NOTE: 24"x36" is sold as mix (24"x36" + 12"x24") along with 12"x24". The two sizes are palletized on the same pallet and sold together.



TRAVERTINE DESIGN PROJECT

TRAVERTINE SELECT  
CROSS CUT PEARL



Available sizes



24" x 24"  
± 0.8"

Color shading



The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

TRAVERTINE SELECT  
CROSS CUT BEIGE



Available sizes



24" x 24"  
± 0.8"

Color shading



This porcelain paver product is manufactured with a V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

TRAVERTINE DESIGN PROJECT

TRAVERTINE VEIN CUT GREY



Available sizes



24" x 48"  
± 0.8"

Color shading



TRAVERTINE VEIN CUT BEIGE



Available sizes



24" x 48"  
± 0.8"

Color shading



Color Shading





TRAVERTINE DESIGN PROJECT

TRAVERTINE  
CROSS CUT SCABAS

36 %  
RECYCLED MATERIAL



Available sizes

  
24"x24"  
±0.8"

  
12"x24"  
±0.8"

  
12"x12"  
±0.8"

Color shading



The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.


TRAVERTINE  
CROSS CUT PHILADELPHIA


36 %  
RECYCLED MATERIAL



Available sizes

  
24"x24"  
±0.8"

  
12"x24"  
±0.8"

  
12"x12"  
±0.8"

Color shading



This porcelain paver product is manufactured with a V4 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

TRAVERTINE DESIGN PROJECT

TRAVERTINE  
CROSS CUT COUNTRY CLASSIC

36 %  
RECYCLED MATERIAL



Available sizes

  
24"x24"  
±0.8"

  
12"x24"  
±0.8"

  
12"x12"  
±0.8"

Color shading



Color Shading

  
V1  
UNIFORM APPEARANCE

  
V2  
SLIGHT VARIATION

  
V3  
MODERATE VARIATION

  
V4  
SUBSTANTIAL VARIATION



◆ NOTE: 24"x36" is sold as mix (24"x36" + 12"x24") along with 12"x24". The two sizes are palletized on the same pallet and sold together.



TRAVERTINE DESIGN PROJECT

TRAVERTINE CROSS CUT WHITE

36 %  
RECYCLED MATERIAL



Available sizes

Color shading

24" x 48"

± 0.8"

12" x 48"

± 0.8"

24" x 36"

± 0.8"

24" x 24"

± 0.8"

12" x 24"

± 0.8"

12" x 12"

± 0.8"

V2

The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

TRAVERTINE CROSS CUT SILVER

36 %  
RECYCLED MATERIAL



Available sizes

Color shading

24" x 48"

± 0.8"

12" x 48"

± 0.8"

24" x 36"

± 0.8"

24" x 24"

± 0.8"

12" x 24"

± 0.8"

12" x 12"

± 0.8"

V2

This porcelain paver product is manufactured with a V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

TRAVERTINE DESIGN PROJECT

TRAVERTINE CROSS CUT CREAM

36 %  
RECYCLED MATERIAL



Available sizes

Color shading

24" x 48"

± 0.8"

12" x 48"

± 0.8"

24" x 36"

± 0.8"

24" x 24"

± 0.8"

12" x 24"

± 0.8"

12" x 12"

± 0.8"

V2

Color Shading

V1

UNIFORM APPEARANCE

V2

SLIGHT VARIATION

V3

MODERATE VARIATION

V4

SUBSTANTIAL VARIATION



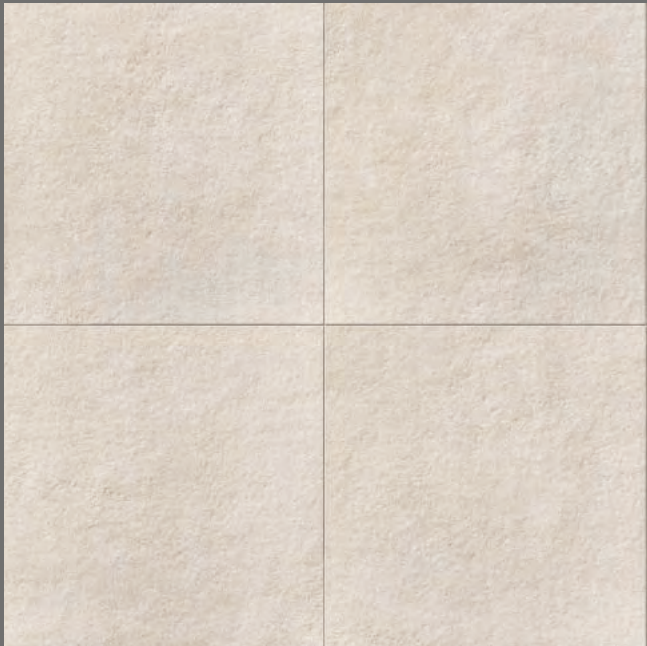
◆ NOTE: 24"x36" is sold as mix (24"x36" + 12"x24") along with 12"x24". The two sizes are palletized on the same pallet and sold together.



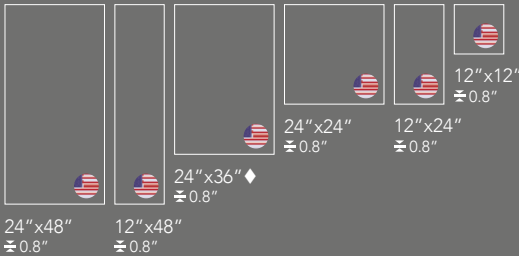
INDIANA SALEM DESIGN PROJECT

INDIANA BUFF SELECT

36 %  
RECYCLED MATERIAL



Available sizes



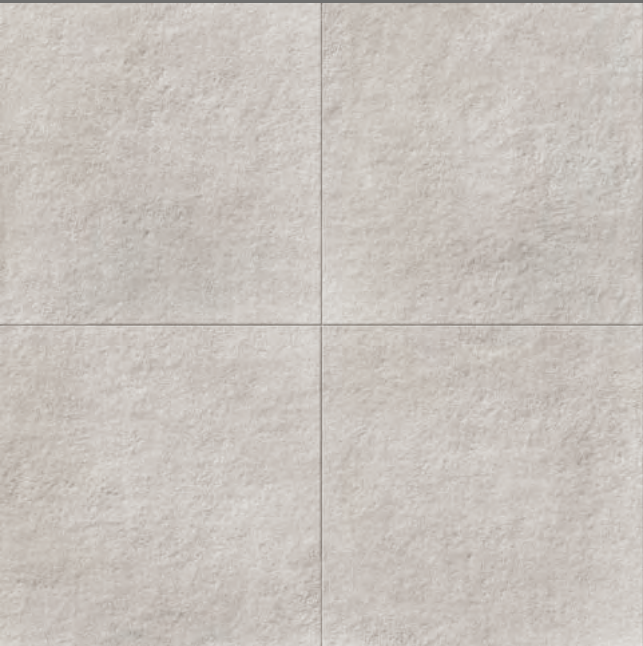
Color shading



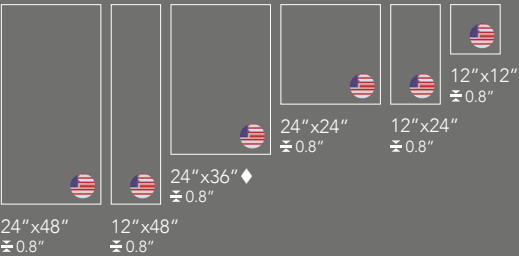
The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

INDIANA GREY SELECT

36 %  
RECYCLED MATERIAL



Available sizes



Color shading



This porcelain paver product is manufactured with a V2/V3 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

INDIANA SALEM DESIGN PROJECT

INDIANA VARIEGATED

36 %  
RECYCLED MATERIAL



Available sizes



Color shading



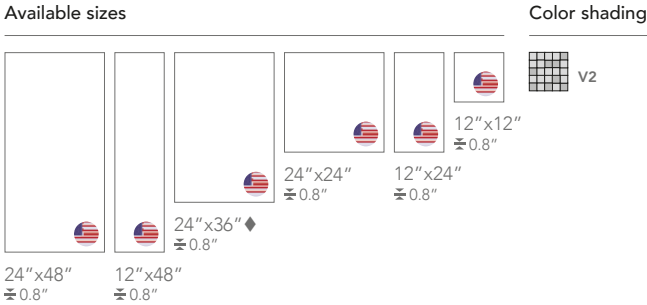
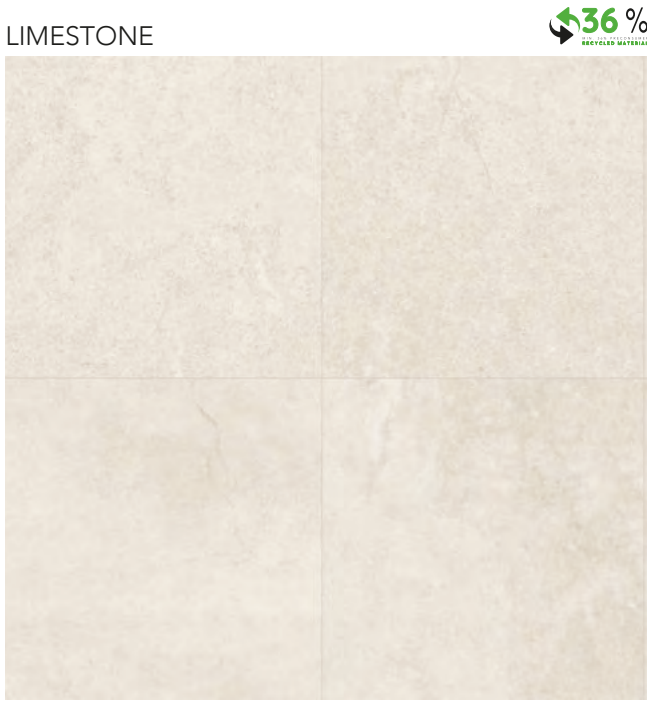
Color Shading



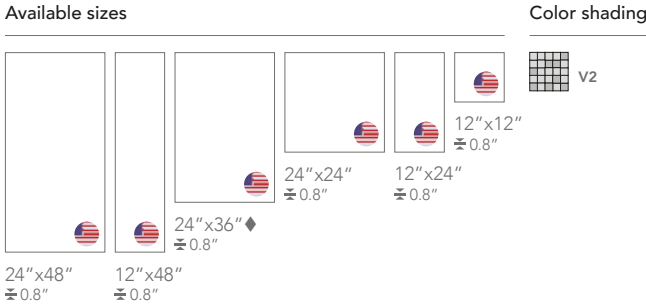
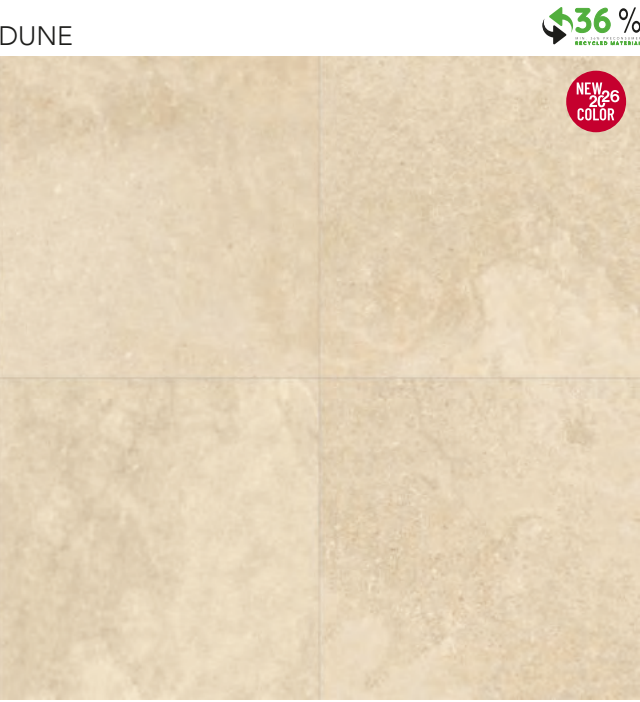
◆ NOTE: 24"x36" is sold as mix (24"x36" + 12"x24") along with 12"x24". The two sizes are palletized on the same pallet and sold together.



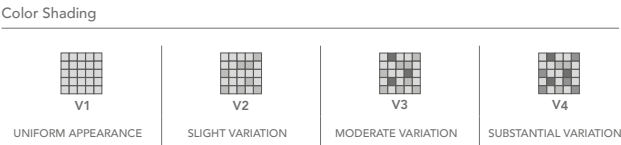
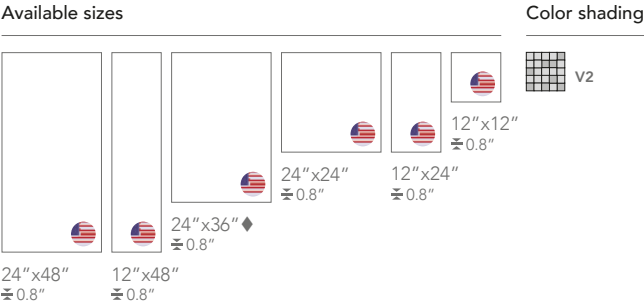
LIMESTONE DESIGN PROJECT



The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.



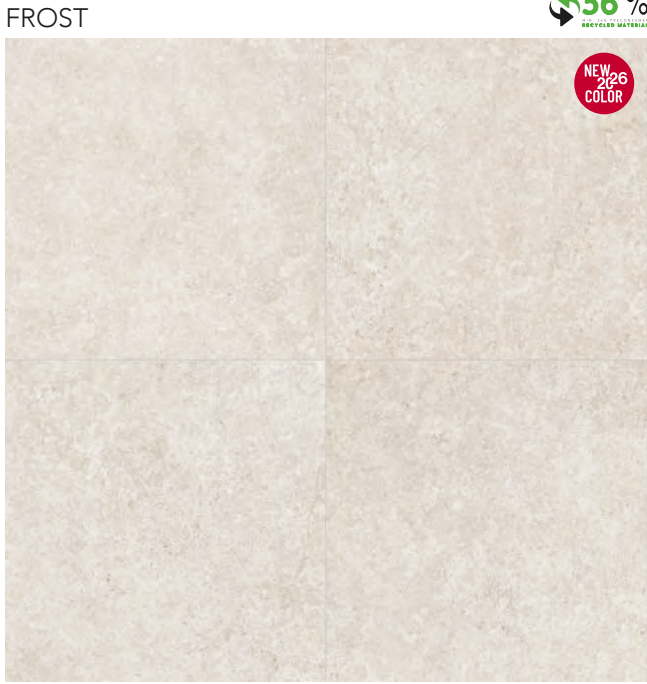
This porcelain paver product is manufactured with a V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.



NOTE: 24"x36" is sold as mix (24"x36" + 12"x24") along with 12"x24". The two sizes are palletized on the same pallet and sold together.



LIMESTONE DESIGN PROJECT



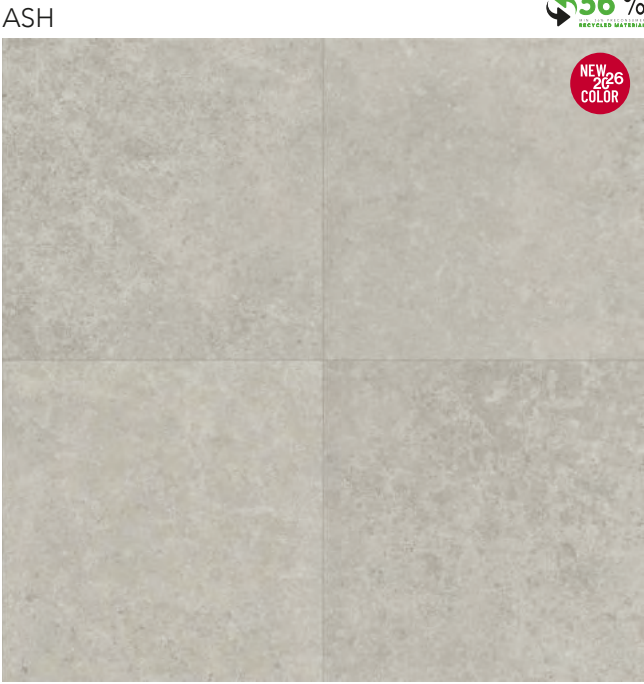
Available sizes

Color shading

24" x 24" ± 0.8"

V2

The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.



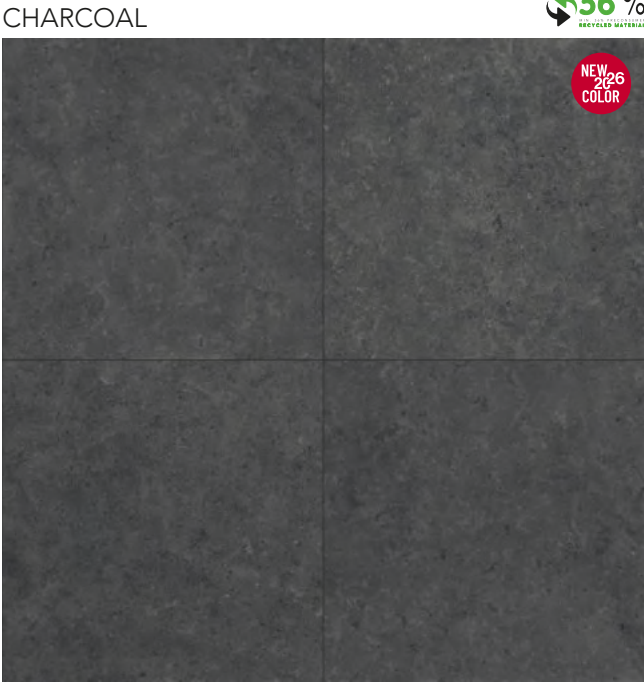
Available sizes

Color shading

24" x 24" ± 0.8"

V2

This porcelain paver product is manufactured with a V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.



Available sizes

Color shading

24" x 24" ± 0.8"

V2

Color Shading

V1 UNIFORM APPEARANCE

V2 SLIGHT VARIATION

V3 MODERATE VARIATION

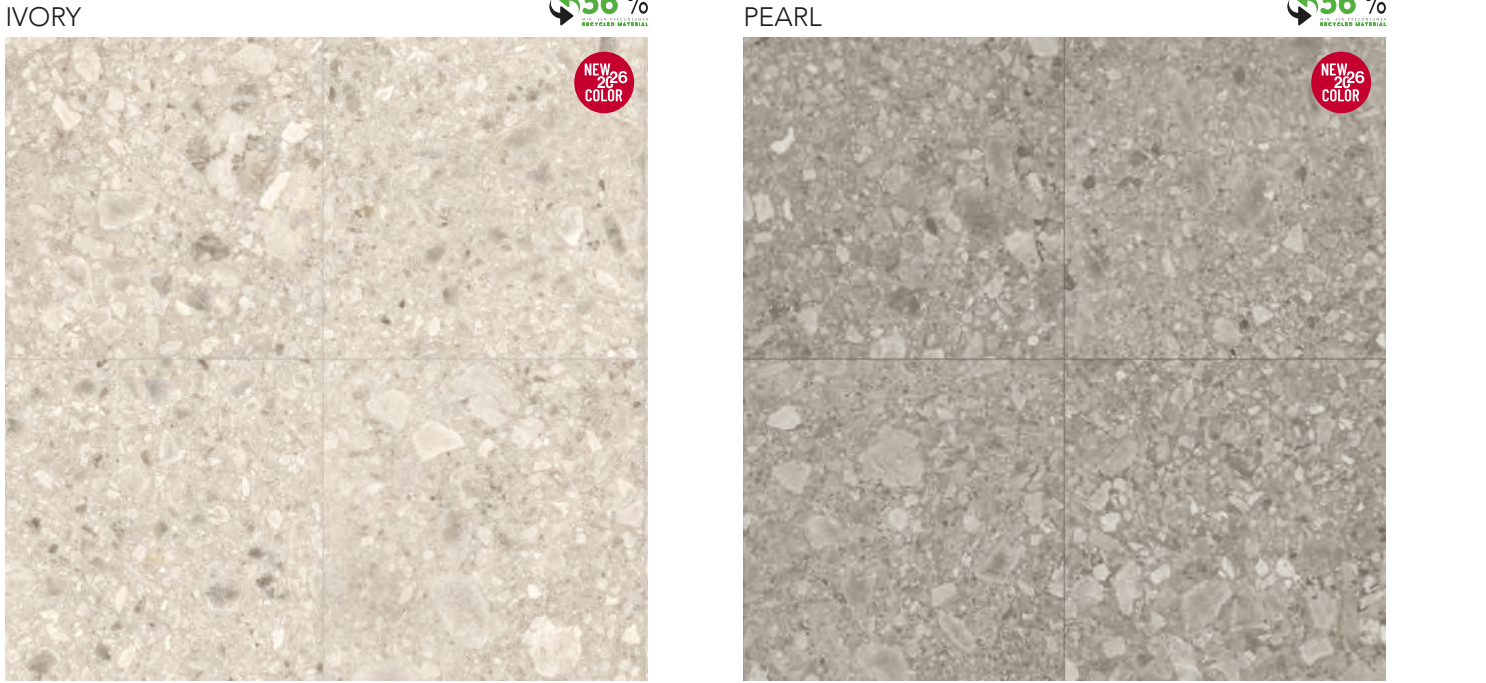
V4 SUBSTANTIAL VARIATION



NOTE: 24"x36" is sold as mix (24"x36" + 12"x24") along with 12"x24". The two sizes are palletized on the same pallet and sold together.



LIMESTONE DESIGN PROJECT



Available sizes

24"x24"  
±0.8"

Color shading

V3

Available sizes

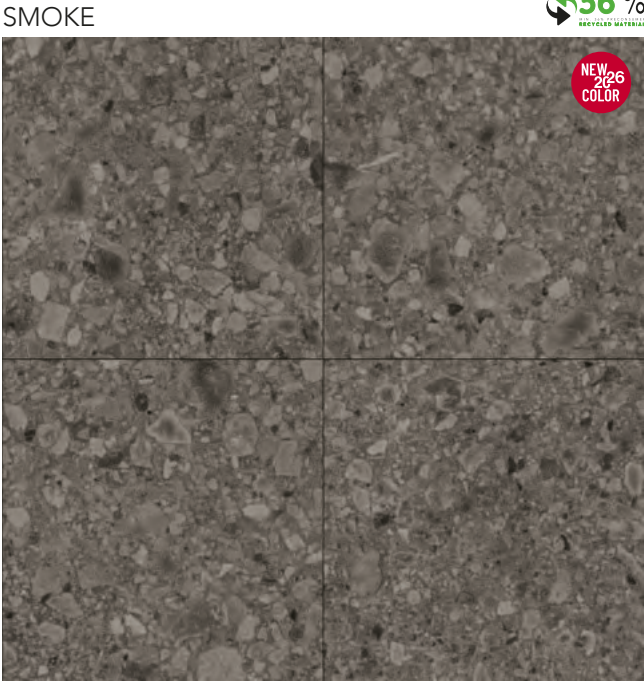
24"x24"  
±0.8"

Color shading

V3

The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

This porcelain paver product is manufactured with a V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.



Available sizes

24"x24"  
±0.8"

Color shading

V3



Color Shading

V1

UNIFORM APPEARANCE

V2

SLIGHT VARIATION

V3

MODERATE VARIATION

V4

SUBSTANTIAL VARIATION

◆ NOTE: 24"x36" is sold as mix (24"x36" + 12"x24") along with 12"x24". The two sizes are palletized on the same pallet and sold together.



TERRAZZO LOOK

DIAMOND WHITE



Available size

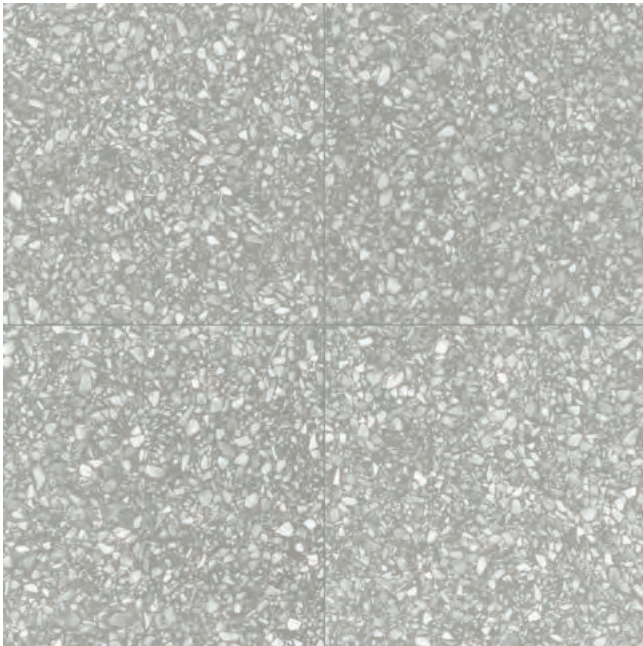


24"x24"  
±0.8"

Color shading



FASHION GREY



Available size



24"x24"  
±0.8"

Color shading



The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

This porcelain paver product is manufactured with a V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

Color Shading

V1

UNIFORM APPEARANCE

V2

SLIGHT VARIATION

V3

MODERATE VARIATION

V4

SUBSTANTIAL VARIATION





QUARTZITE DESIGN PROJECT

ARCTIC WHITE 36 % RECYCLED MATERIAL



Available sizes

Color shading

24"x48"  
±0.8"

12"x48"  
±0.8"

24"x36" ♦  
±0.8"

24"x24"  
±0.8"

12"x24"  
±0.8"

12"x12"  
±0.8"

V1

V2

The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

AFRICAN BEIGE 36 % RECYCLED MATERIAL



Available sizes

Color shading

24"x48"  
±0.8"

12"x48"  
±0.8"

24"x36" ♦  
±0.8"

24"x24"  
±0.8"

12"x24"  
±0.8"

12"x12"  
±0.8"

V1

V2

This porcelain paver product is manufactured with a V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

QUARTZITE DESIGN PROJECT

STAR GREY 36 % RECYCLED MATERIAL



Available sizes

Color shading

24"x48"  
±0.8"

12"x48"  
±0.8"

24"x36" ♦  
±0.8"

24"x24"  
±0.8"

12"x24"  
±0.8"

12"x12"  
±0.8"

V1

V2

Color Shading

V1

UNIFORM APPEARANCE

V2

SLIGHT VARIATION

V3

MODERATE VARIATION

V4

SUBSTANTIAL VARIATION



♦ NOTE: 24"x36" is sold as mix (24"x36" + 12"x24") along with 12"x24". The two sizes are palletized on the same pallet and sold together.



QUARTZ LOOK

BARGE GOLD



Available sizes



24"x24" ±0.8" 12"x24" ±0.8"

Color shading



SILVER QUARTZ



Available sizes



24"x24" ±0.8" 12"x24" ±0.8"

Color shading



The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

This porcelain paver product is manufactured with a V2/V3 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

STONE LOOK

NATURAL IVORY



Available size



24"x24" ±0.8"

Color shading



MODERN GREY



Available size

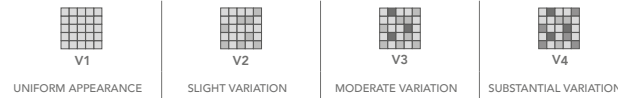


24"x24" ±0.8"

Color shading



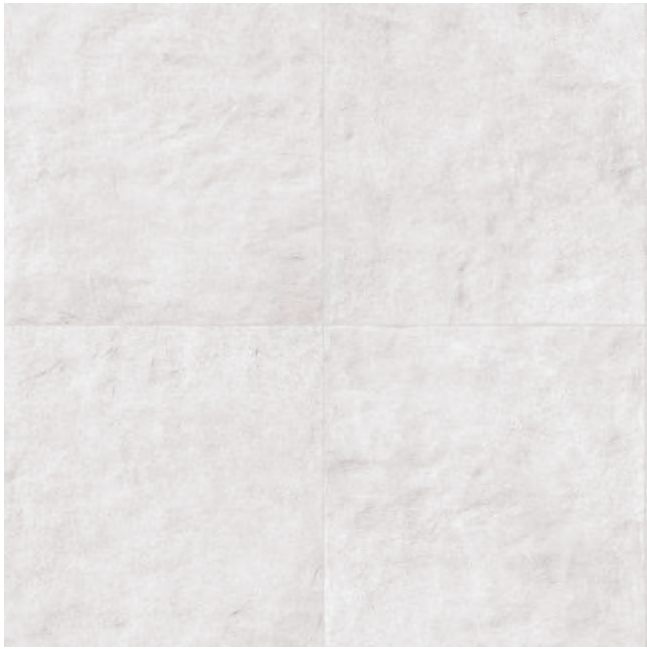
Color Shading





CONCRETE LOOK

FREEDOM WHITE



Available size

Color shading

PASSION SILVER



Available size

Color shading

The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

This porcelain paver product is manufactured with a V1/V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

CONCRETE LOOK

SIMPLY GREY



Available sizes

Color shading

Color Shading

V1  
UNIFORM APPEARANCE

V2  
SLIGHT VARIATION

V3  
MODERATE VARIATION

V4  
SUBSTANTIAL VARIATION





MARBLE LOOK

MICHELANGELO EXTRA WHITE



Available sizes

24"x48"  
±0.8"

12"x48"  
±0.8"

24"x36"  
±0.8"

24"x24"  
±0.8"

12"x24"  
±0.8"

12"x12"  
±0.8"

Color shading



NOTE: 24"x36" is sold as mix (24"x36" + 12"x24") along with 12"x24". The two sizes are palletized on the same pallet and sold together.

The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

This porcelain paver product is manufactured with a V3 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

Color Shading

V1  
UNIFORM APPEARANCE

V2  
SLIGHT VARIATION

V3  
MODERATE VARIATION

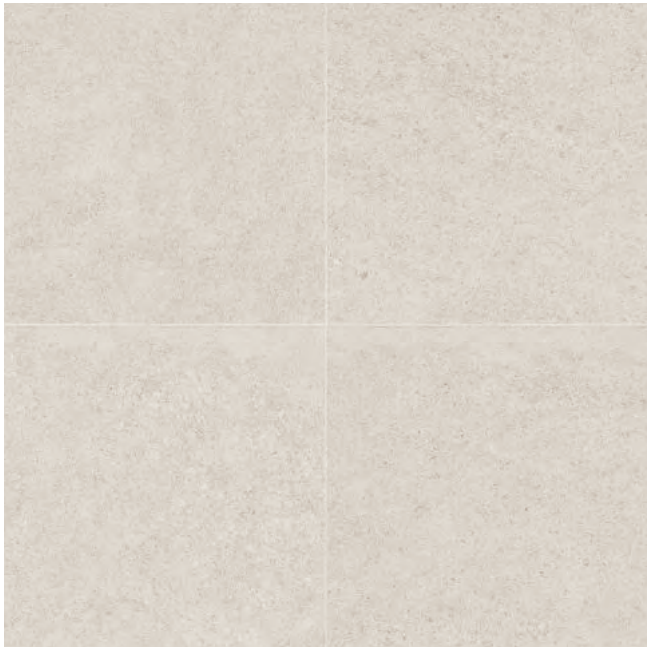
V4  
SUBSTANTIAL VARIATION





STONE LOOK

SKY



Available size



24" x 24"  
± 0.8"

Color shading



V2

DESERT



Available size



24" x 24"  
± 0.8"

Color shading



V2

The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

This porcelain paver product is manufactured with a V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

STONE LOOK

ABSOLUTE



Available size



24" x 24"  
± 0.8"

Color shading



V2

COSMOS



Available size



24" x 24"  
± 0.8"

Color shading



V2

Color Shading

V1

UNIFORM APPEARANCE

V2

SLIGHT VARIATION

V3

MODERATE VARIATION

V4

SUBSTANTIAL VARIATION



WOOD LOOK

SOUL WALNUT



Available size



12" x 48"  
± 0.8"

Color shading



V2

SOUL GREY



Available size



12" x 48"  
± 0.8"

Color shading



V2

The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

This porcelain paver product is manufactured with a V2 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

WOOD LOOK

ESSENCE GREY



Available size



12" x 48"  
± 0.8"

Color shading



V2

ESSENCE BROWN



Available size







12" x 48"  
± 0.8"

Color shading



V2

Color Shading

 V1	 V2	 V3	 V4
UNIFORM APPEARANCE	SLIGHT VARIATION	MODERATE VARIATION	SUBSTANTIAL VARIATION



WOOD LOOK

WALNUT



Available size



24" x 24"  
± 0.8"

Color shading



V3

PEPPER



Available size



24" x 24"  
± 0.8"

Color shading



V3

The color of pavers printed in this catalog may differ from actual pavers. Paver color reproductions in this catalog are representative only. Slight tone and shade variations are inherent in porcelain pavers. Before selecting a color, we recommend that you contact your local representative, who will provide you with a sample piece of the requested paver.

This porcelain paver product is manufactured with a V3 shade variation. Remember that the amount of color as well as the texture of each piece may vary from paver to paver. Inspect the product immediately upon delivery and select pavers from many boxes during installation to minimize and blend any possible color difference.

Color Shading



V1  
UNIFORM APPEARANCE



V2  
SLIGHT VARIATION



V3  
MODERATE VARIATION



V4  
SUBSTANTIAL VARIATION





# INSTALLATION INFORMATION AND RECOMMENDATIONS.

## ADDITIONAL RECOMMENDATIONS FOR THE INSTALLATION, ORDINARY CLEANING AND MAINTENANCE.

Landmark Ceramics recommends carrying out the procedures for the ordinary cleaning of Frontier20 floor surfaces using water and commercially available neutral detergents: the inclination of the surface and the space between adjacent slabs for dry-system installation favor the natural flow of water. However, it is important to take into consideration that any type of floor surface is subject to the surface tension effect of liquids: it is the same property of water that gives the tendency to transform into spherical droplets and which cause the curved top surface of a glass full of water. The surface tension can obstacle the complete drainage of water and cause a temporary stagnation of liquid on the slab edges. In order to avoid this problem, Landmark Ceramics recommends ensuring adequate inclination of the surface during installation so as to encourage the flow of water between adjacent slabs. Please remember in any case that, in view of the distinctive advantages of porcelain stoneware, Frontier20 absorbs practically no water, which makes it highly frost-proof. This may lead to localized water pooling, mainly on the edges of the pavers, independently of the manner and quality of the laying. Laying is also recommended with a minimum gap of 4 mm (5/32"). Should liquid deposit on the surface, it is recommended to push it towards grout lines using a brush or remove it with a wet and dry vacuum cleaner.

Specific details and instructions are given for each of the following installation options. Different climates and geographical locations will affect the thickness of the base. Depending on the location, contractors will lay the standard base thickness to install porcelain pavers for the needs of the area. When installing porcelain pavers, the bedding course sand must be pre-compacted and then struck off with a screed to the required thickness as shown in the drawings. Before the laying of the porcelain pavers, the sand layer underneath must be pre-compacted. The sand layer needs a 5 to 6% moisture content to insure a smooth strike off finish. **Compacting dry sand will not give the desired results.**

- Only use a paver saw with a wet cut porcelain blade to wet cut porcelain pavers.
- Before installing your porcelain pavers in sand set installations, pre-compact and strike off your sand leveling course.
- Plastic 3/16" (4 mm) spacers must always be used to install pavers on sand set and permeable installations.
- Never install pavers with porcelain to porcelain contact.
- The use of plate compactors is not recommended to be used on the porcelain pavers.

## PORCELAIN PAVERS JOINT FILLING.

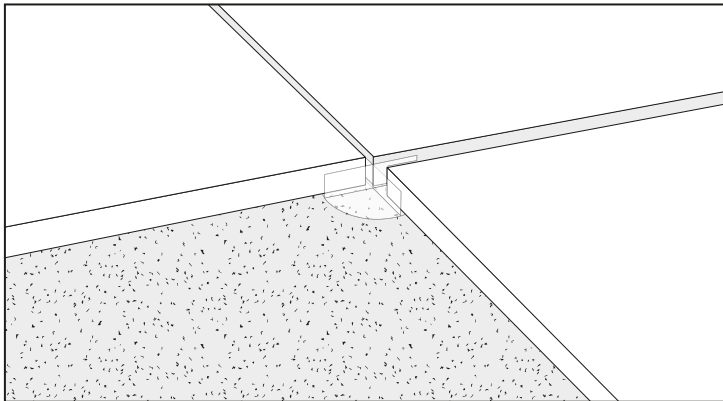
When installing porcelain paver on sand set base, fill the 4 mm (approx. 3/16") paver joints with these options:

### Traditional sand

Fill the open joints with traditional dry sand until completely filled. Sweep any excess sand off the pavers. Refilling of the joints with sand may be needed in the future due to wind and rain erosion.

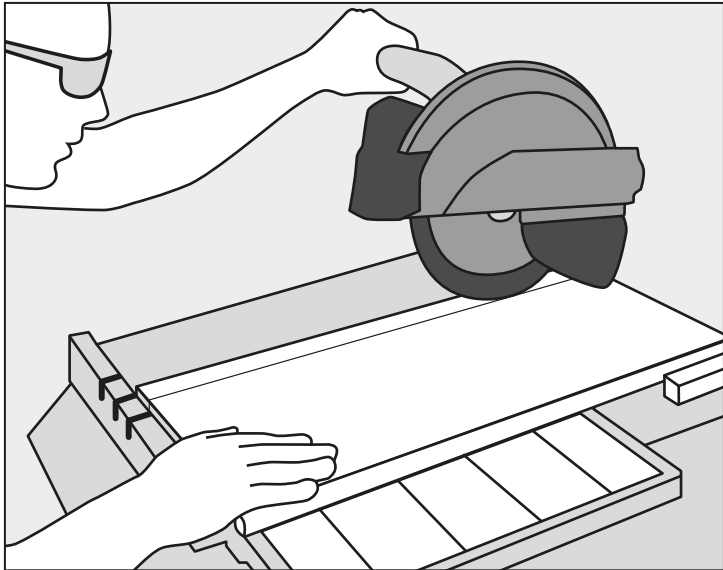
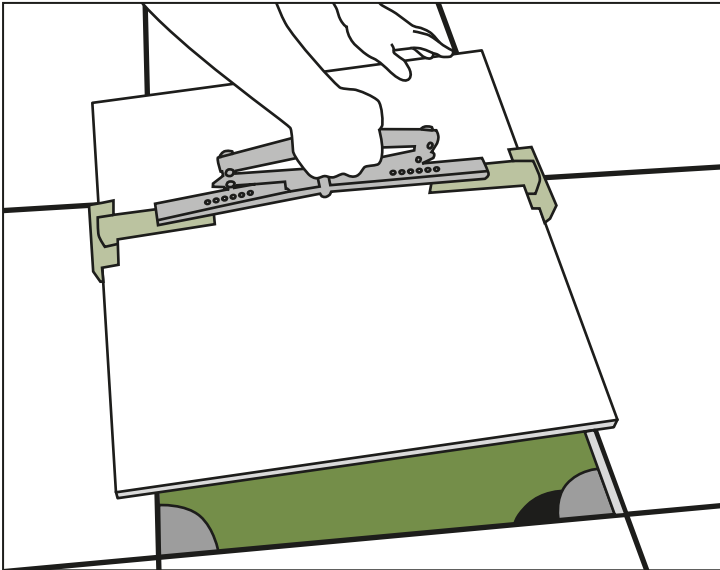
### Polymeric sand

Polymeric sand is a blend of polymers which harden when subjected to moisture. Sweep the sand into the open joints until completely filled. All excess sand and dust must be swept from the surface. Use a blower for the final dust removal to make certain all excess sand is removed. Any residual sand or dust can result in staining of the surface. Once the filling of the joints and the cleaning of the surface is complete, mist the pavement with water which activates the polymer and cures the mixture.



## HANDLING AND SPECIALTY TOOLS.

Porcelain paver pallets are shipped with a very strong plastic covering and the individual units are packaged in protective cardboard boxes. The protective cardboard boxes guard them from the possibility of chipping. The handling of multiple loose stones can result in damaging or chipping of the pavers. Protect any un-used boxed pavers from the elements once the plastic shipping cover is removed. This insures the integrity of the protective cardboard boxes. Wet cut paver saw is used to cut paver accurately and cleanly to fit around edges and corners. The saw must be equipped with a diamond blade manufactured for wet cutting porcelain and designed to safely cut a 24" (60 cm) length porcelain paver. A paver clamp to easily handle the installation and removal of pavers. Gloves are highly recommended while handling and installing porcelain slabs to protect the hands from injury. Notched trowels and grout float tools for cementitious adhesive and grout Installation. Follow the adhesive and grout manufacturer's recommendations to select the appropriate tools needed for application.



**IMPORTANT NOTE: LEGAL DISCLAIMER**  
The nominal measurements include 4 mm (approx 3/16") for product spacers which are sold separately. Although extreme care has been taken to ensure the accuracy of all measurements set forth herein, manufacturer assumes no liability relating thereto.

**IMPORTANT NOTES:**  
1. Use the manufacturer's instructions when choosing polymeric sand for your project.  
2. The use of cement blended sand and polymeric sand can reduce plant growth and insect infiltration within the joint infill material.  
3. Whether using traditional sand or a cemented blended sand, ensure the gradation of the sand is fine enough to pass through and fill the joints.



# PORCELAIN PAVERS CUTTING GUIDE.

## LINEAR CUT.

The videos linked below show how to properly cut thick porcelain pavers (porcelain tiles with 20 mm thickness) currently used for outdoor installations. Cutting these porcelain thick pavers is very different than cutting standard thickness tiles. The extreme hardness of the material, combined with its thickness, are the main factors that will put cutting tools to the test. Based on the experience of many professional tile installers, what often happens is that the basic blades make one or two good cuts on very thick tiles and then lose their cutting power. This causes the diamond blade to be so ruined that it can't even be recovered with common abrasive stones. Many tile and brick installers have found a first solution for this: using segmented blades to cut these thicker tiles. These are more aggressive blades that easily cut this type of ceramics leaving though a very poor cutting finish. There is then the need to spend time after each cut to finish the cut edge of the tile, especially if it is going to be laid in a position that leaves that edge visible after installation. It is important that the cut is made using a professional wet saw cutting machine and that is it made by pushing (or pulling, depending on how the cutting saw is built) the blade parallel to the plane from the beginning of the cut, applying a horizontal force (**figure 1 and 2**) to the trolley while avoiding to push (or pull) with excessive force. **Please note that the cut has to be performed at once with one passage. It is very important to pull down the blade without touching the tile and then pull/push the disc to cut the entire paver all at once.**

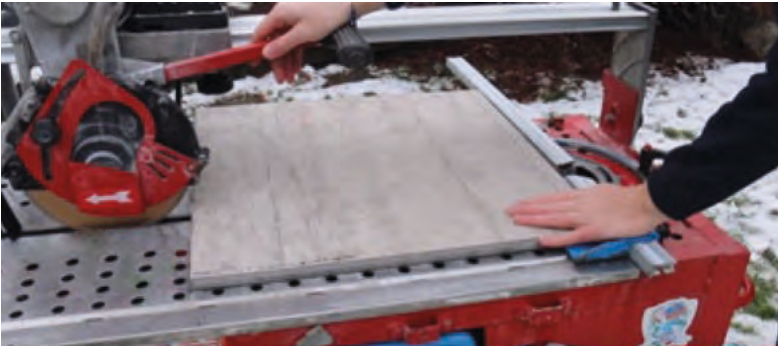


FIGURE 1



FIGURE 2

**It is not recommended (figure 3)** to carry out the cut by applying a force perpendicular to the side of the cutting plane (basically pushing down the saw into the tile). In fact, performing a vertical cut could affect the internal tensions of the product and lead to tile breakage.



FIGURE 3

Another cutting method consists in making a groove about 2 / 3mm deep (**figure 4**) by applying a very light force perpendicular to the paver surface first and then making the final cut at once with one passage, as above reported in **figure 1 and 2**.



FIGURE 4

In both cases, it is always recommended to use high quality disc blades and to perform the revitalization operations of the latter whenever necessary to achieve a proper cut. Landmark Ceramics recommends using a high quality blade specific for porcelain and revive it often. By using a low quality blade, or a blade not specifically made for porcelain, it might need to be revived 2 or even 3 times during the same cut. This can lead to extra costs related to the use of many diamond abrasive stones or, even worse, it can significantly increase the likelihood of breaking the paver during the cutting process. During cutting, Landmark Ceramics always recommends the use of abundant water before, during, and after the cutting phases to minimize the presence or dispersion of ceramic powder and to cool down the blade. Once the cut has been completed, Landmark Ceramics recommends to clean the newly cut surface with water, in order to remove all the dust from the paver created by the cutting operation.

Please find below some links to videos of 20 mm porcelain pavers cutting:  
[https://www.youtube.com/watch?time\\_continue=2&v=rCK48yu8qV4](https://www.youtube.com/watch?time_continue=2&v=rCK48yu8qV4)  
[https://www.youtube.com/watch?time\\_continue=3&v=A231KShJnww](https://www.youtube.com/watch?time_continue=3&v=A231KShJnww)  
<https://www.youtube.com/watch?v=G6FVJz08ajA>  
<https://www.youtube.com/watch?v=FSMNtwxiLRI>



# PORCELAIN PAVERS CUTTING GUIDE.

## DRILLING HOLES WITH CORE BITS.

The creation of holes in traditional 9/10mm thick porcelain tile is a common practice, but it is very delicate and requires experience and technique. This is even more true for 20mm thick porcelain paver, being this pArcticular tile thicker and more resistant. To carry out this specific cut, it is recommended to use drills or grinders together with high quality core bits for porcelain tile and paver. The use of low quality core bits could cause numerous breakages, together with an extremely accelerated wear of the tool due to the resistance of the 20mm porcelain stoneware. First of all, it is suggested to place the tile on a rigid support that absorbs the vibrations generated by the work (for example a panel of wood or regenerated rubber on a wooden panel).

After positioning the drill with the core bit in the desired position (remember to check that the drill is not in hammer mode) it is crucial to mark the exact point with a pencil, then proceed to place the core bit by tilting it slightly on the paver (**figure 5**).



FIGURE 5

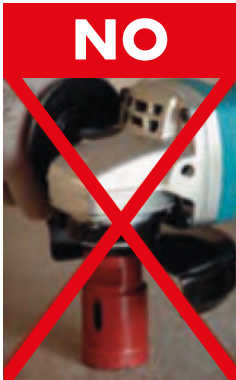


FIGURE 6

Do not place the core bit perpendicularly (**figure 6**) to the paver surface as it could lead to the breakage of the paver itself.

Once the core bit is in place and already moving, gently (and without pushing too much) make a continual and constant oscillatory movement until the hole from top to bottom thorough the paver is complete (**figure 5**).

Landmark Ceramics recommendation is to use a high quality core bit specific for porcelain.

By using a low quality core bit, or a core bit not specific for porcelain, the likelihood of breaking the paver during drilling operation could increase.

During drilling, Landmark Ceramics always recommends the use of abundant water before, during, and after the drilling phase to minimize the presence or dispersion of ceramic powder and to cool down the cutter.

Once the hole has been made, Landmark Ceramics recommends to clean the hole with water, in order to remove all the dust from the surface of the paver created by the drilling.

It is also possible, whenever needed, to adjust the shape of the hole created with specific tools that soften the cut made by milling eventual sharp/irregular edges of the hole.

These tools are always made with artificial diamonds and should be specific for porcelain tiles and pavers.

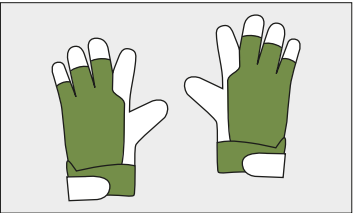
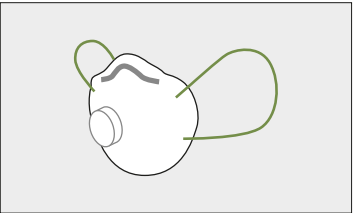
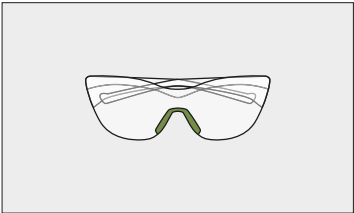
Please find below a link to a video of 20 mm porcelain pavers drilling:

<https://www.youtube.com/watch?v=SVvzk894qdl>

## GENERAL RECOMMENDATIONS.

Landmark Ceramics recommends using high quality tools and blades, specifically designed for porcelain. This is because 20mm thick porcelain is very strong and compact and does not behave, during cutting and drilling operations, like traditional thickness porcelain. During cutting and/or drilling, Landmark Ceramics always recommends the use of abundant water before, during and after the drilling phases to minimize the presence or dispersion of ceramic powder and to cool the blade/core bit. Landmark Ceramics also recommends to use certified wet or suction tools to reduce and minimize the dispersion of ceramic powder. Once the necessary operations are finished, it is very important to clean the surface of the tile from the dust to prevent it from being trapped by the filler needed for the joints.

Landmark Ceramics always recommends the use of safety glasses, mask, gloves and steel toe shoes.





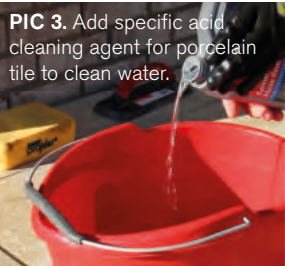
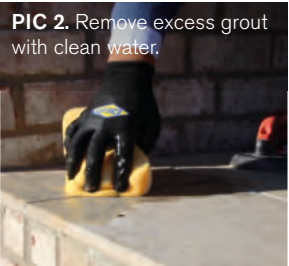
# CLEANING INFORMATION FOR PORCELAIN PAVERS INSTALLED OVER CONCRETE.

## PORCELAIN PRODUCTS CARE AND MAINTENANCE

After any thin set installation of porcelain tile and pavers over concrete, best practices require to perform, after grouting, a first acid deep cleaning. For more information on how to perform a correct first cleaning after grouting, as well as on the right cleaning products to use, and ordinary maintenance of porcelain tiles and pavers once installed, we strongly recommend to refer to our Landmark cleaning guide. Alternatively, you can also see paragraph A, B and C here under. Failing to follow these instructions could lead to maintenance issues, most of the times derived from grout residues left on the surface of the tiles/pavers which create a film on the tiles/pavers surface itself that tends to retain dirt. If that occurs, the only way to possibly solve the issue is to perform a deep floor cleaning, using acid-based cleaners specific for porcelain and following a specific cleaning procedure described here under (See paragraph D). Please note that from time to time, depending on the type (cement-based vs epoxy), quantity and aging of the grout residue left on the tile/pavers surface, it could be really hard or even impossible to fully recover from the problem. That is why Landmark Ceramics highly suggests a first acid deep cleaning right after installing and grouting the tiles/pavers.

### A) FIRST FLOOR DEEP CLEANING AFTER INSTALLATION

After Grouting the Joints (pic. 1) It is important to remove the excess grout with a sponge and clear water (pic. 2). After 12/48 hours, the grout in the joints will have “set up” / hardened significantly. There will be a noticeable residual “haze”. Typically, a diluted acid cleaner specifically for removing “Grout Haze”, combined with a soft scrubbing pad will remove the majority if not all the “Haze”. Change your acid/water solution frequently for best results. It is also recommended to keep a bucket of clean water to remove the acid/water solution. It is recommended to keep and use clean dry towels to help remove as much residual water and keep the floor as dry as possible. Please refer to the cleaning chemical company's suggested methods and dilution rates. (pic. 3). For areas with excess grout or grout that becomes adhered to the face of the tile, further cleaning with an Acid/ Water Solution may be necessary. Please refer to the Cleaning Chemical Company's instructions as not all acids or chemicals are the same. The excess grout residue (pic. 4-5) must be removed so that it does not dry and stick on the surface. It is necessary to change the cleaning water frequently and rinse well. Care must be taken on inlayed, polished and especially Anti Slip products similar to Frontier20. The use of a floor-washing machine combined with the use of a diluted acid detergent helps reach the spaces between adjacent tiles and clean them properly. If such a cleaning procedure is not carried out, or if such cleaning is carried out too late, the grout residue creates an absorbent film, which holds dirt, making the surface difficult to clean: in this case, Landmark Ceramics will not be liable for any damage caused to the surface.



### B) DAY TO DAY CLEANING

After the post-laying cleaning operation has been thoroughly carried out, as far day to day cleaning we strongly advise against the use of waxes, oily soaps, impregnating products and various treatments (water and oil repellent) on the porcelain stoneware product, as their application is unnecessary. As is often the case in certain off the shelf detergents, they contain waxes and gloss inducing additives which, after various washes, can deposit a bright coat on the floor. Sometimes, even one drop of foods such as Coca Cola, water, wine etc. ...) is sufficient to eliminate this coat, restoring the tile's original appearance, a stain effect is produced in certain zones. In these cases, the floor must be de-waxed, using products to de-wax the applied waxes, following the producer's instructions. For films left by soap, lime scale, dirt, use an acid detergent, suitably diluted in water (read the product instructions carefully). It is also important to point out that Hydrofluoric acid (HF) and its derivatives can irredeemably damage porcelain stoneware. For routine cleaning, Landmark recommends the use of bleach or ammonia, suitably diluted in water; for polished porcelain stoneware, dry the floor after washing to prevent unsightly smudges. TIP: Since rinsing well with plenty of clean water is a fundamental part of the day to day cleaning procedure, Landmark advises against the use of products which state that they “do not need rinsing”

# CLEANING AGENTS.

TECHNICAL INFORMATION



TYPE OF STAIN	SOLUTION	DETERGENTS	MANUFACTURER
INORGANIC STAINS			
Cement Carbon Calcium Efflorescence Chalk Metallic residues Rust Cement-based grout Colored grout Wall paint	Acid	DETERGENT WITH AN ACID BASIS *	
		DETERDEK or similar	UNITED STATES > Fila Chemicals USA, Corp.10800 N.W. 21st Street #170 Miami, FL 33172 USA Tel. +1-305-513-0708 email filausa@filasolutions.com
		KERANET (liquid) or similar	MAPEI Americas Headquarters 1144 E. Newport Center Drive Deerfield Beach, Florida 33442
ORGANIC STAINS			
Coca Cola Ice Cream Coffee Wine Beer Animal fats Vegetable fats Mustard Mayonnaise Ketchup Jam Linseed oil Lipstick Wax	Alkaline and neutral	LIMITED FOAM TYPE PRODUCT **	
		PS87 or similar	UNITED STATES > Fila Chemicals USA, Corp.10800 N.W. 21st Street #170 Miami, FL 33172 USA Tel. +1-305-513-0708 email filausa@filasolutions.com
		FILACLEANER or similar	UNITED STATES > Fila Chemicals USA, Corp.10800 N.W. 21st Street #170 Miami, FL 33172 USA Tel. +1-305-513-0708 email filausa@filasolutions.com
		Ammonium	Universal
RESIDUAL RINGS of organic nature	Saline solution	Sodium hypochloride (bleach for white laundry)	Universal
Silicone oils Machine Oil Resins and glazes Coal and natural rubber Encres et feutres		FILASOLV or similar	UNITED STATES > Fila Chemicals USA, Corp.10800 N.W. 21st Street #170 Miami, FL 33172 USA Tel. +1-305-513-0708 email filausa@filasolutions.com
		Aceton	Universal
		NITRO - THINNER	Universal
		TURPENTINE	Universal
		TRICHLORETHYLENE	Universal
Tire		CIF AMMONIACAL	Universal
		HAND CLEANSER	Universal
Silicone and chewin-gum		Ice+scraper	

N.B. When using the above products, the instructions on the package should be followed.  
\* **Detergent with an acid base:** a detergent with an acid basis, specifically recommended after bath floor or wall installation, for the decalcioficant cleaning and the regular maintenance.  
\*\* **Limited foam type product:** a limited foam type product degreasing and general cleaning, suitable for all types of stains but especially for remove of vegetable and animals fats.



# CLEANING INFORMATION FOR PORCELAIN PAVERS INSTALLED OVER CONCRETE.

### C) EXTRAORDINARY CLEANING

In the case of particular and/or particularly stubborn stains, we recommend using specific detergents as those indicated in chart here under reported. It should furthermore not be forgotten that the removal of any type of stain is easier when the stain is still fresh. It is always important to test the detergents on a small area before applying to the entire surface, particularly in the case of porcelain stoneware with a lapped or polished finish

### D) FLOOR DEEP CLEANING RECCOMANDATIONS TO BE USED IN CASE OF GROUT RESIDUES LEFT ON TILE/PAVERS SURFACE

**1. Preliminary Cleaning Procedure:** To begin with, it is important to clean the floor with a traditional detergent (Some examples of suitable detergents you can consider are Deterdek from Fila, Keranet from Mapei) and rinse thoroughly in order to remove any dirt that is present on the tile/pavers aside from the grout left on them. This should be done carefully by following these steps:

- I. Clean the floor with water to remove dust and residues
- II. Apply an abundant quantity of detergent (such as the one pictured below) to clean the floor, following instructions provided on the detergent's bottle and making sure that, during the entire cleaning process, the detergent does not get in contact with grass or water of nearby swimming pools (if any)
- III. Brush strongly to remove the dirt (using a scotch-brite, ideally a motor-brush with scotch brite for big surfaces)
- IV. Rinse well with running water (it is recommend to use a vacuum cleaner to avoid burning the grass)
- V. Once well rinsed, dry the surface

**2. Acidic Cleaning Procedure:** Perform the acid cleaning procedure as indicated in the guide provided in the link above, hereunder summarized:

- I. Apply a professional acidic cleaner for grout haze on the floor. Some examples of suitable acidic cleaners you can consider are DETERDEK from Fila, KERANET from Mapei, or professional acidic cleaners like the one pictured below:
- II. Apply an abundant quantity of acidic cleaner on the entire floor, following instructions provided on the cleaner's bottle (for a better result, do not dilute with water), and making sure that, during the entire cleaning process, the cleaner (since it is an acid-based cleaner) does not get in contact with grass or water of nearby swimming pools (if any)
- III. Once applied, leave the product on the floor for about 20-30 minutes.
- IV. Brush strongly to remove the dirt (using a scotch brite, ideally a motor-brush with scotch brite for big surfaces). It is very important to apply a strong and prolonged mechanical action (tile by tile) on the floor while brushing. Please note that cleaning without a strong mechanical action (e.g. cleaning using a simple mop) is going to be useless and ineffective.
- V. Rinse the floor, making sure everything is absorbed, so that nothing will get in contact with grass or swimming pool water
- VI. Repeat everything from point "2.i" as many times as necessary to achieve the desired result
- VII. Dry the floor's surface

### E) ADDITIONAL NOTES & RECCOMANDATIONS

- 1.** Please note that if the grouting was done well before the time of attempted cleaning, the grout residue left on the tile surface would have had time to settle and mature. In this case:
- It is particularly important, during the acid cleaning process, to let the acid settle in on the floor for a few minutes before brushing, so that the acid can soften the grout.
  - It is also crucial to brush the tiles using the right tools and to apply on the floor a strong and prolonged mechanical action (tile by tile).
  - It is very likely that a single deep acid cleaning will not be sufficient. In this case, it will be necessary to repeat the operation several times in order to eliminate all the grout residues. Keep in mind that the grout residue might not be immediately visible when the floor is clean, but can only be seen when the grout gets dirty. Therefore, even if the floor may appear clean after the first deep cleaning process, it could still have grout residue left on the surface of tile/pavers, that will get visible once they'll get dirty again. If that is the case, it will be necessary to repeat the deep cleaning procedure more than once until reaching a satisfactory result.
- 2.** While performing the deep cleaning process, please be aware of any surrounding grass (making sure that the acid cleaner does not get in contact with it).
- 3.** In case a deep cleaning is needed around a pool, make sure that during the entire cleaning process the acid cleaner does not get in contact with the water of the swimming pool.
- 4.** Never use sealers of any kind on the surface of the porcelain tiles and pavers. Sealers are unnecessary and, furthermore, sealing will change the D.C.O.F. (Dynamic Co-efficient of Friction) of the pavers, resulting in a surface that will become more slippery. Furthermore, since Porcelain has such a low absorption rate, the sealer will unlikely stick and will most likely come off over time.
- 5.** Bright colored products, in particular white and extra-white tiles, are very delicate and, although for all intent and purpose are hygienically clean, However, they can get dirty more easily than darker tiles. It is therefore necessary to remember that these particular products require careful regular maintenance.

### WARNINGS

The above suggestions are a result of research, laboratory tests and several years' experience. However, the cleaning features of the materials may vary significantly according to the different installation methods, conditions of use, types of surface and destination. As a general rule, the higher the anti-slip values of the tiles are, the greater cleaning inconveniences may arise. The professional operator in charge of maintenance and cleaning shall always check the surface condition before proceeding with any cleaning and/or maintenance operation (we would suggest to test some tiles before installation). Landmark Ceramics declines any liability with reference to cleaning and maintenance operations in case of heavy conditions of use (such as mechanical workshop or spaces presenting oily residues or tire marks), bad installation work or wrong cleaning operations. It is agreed that Landmark Ceramics shall not be liable for any event, damage or defect due to wrong installation of the tiles, faulty cleaning and maintenance operations or inadequate choice of the type of material to be laid or of the adhesives used in a certain destination of use.

### PORCELAIN PAVERS: ADDITIONAL RECOMMENDATIONS FOR THE INSTALLATION, ORDINARY CLEANING AND MAINTENANCE.

Landmark Ceramics recommends carrying out the procedures for the ordinary cleaning of Frontier20 floor surfaces using water and commercially available neutral detergents: the inclination of the surface and the space between adjacent slabs for dry-system installation favor the natural flow of water. However, it is important to take into consideration that any type of floor surface is subject to the surface tension effect of liquids: it is the same property of water that gives the tendency to transform into spherical droplets and which cause the curved top surface of a glass full of water. The surface tension can obstacle the complete drainage of water and cause a temporary stagnation of liquid on the slab edges. In order to avoid this problem, Landmark Ceramics recommends ensuring adequate inclination of the surface during installation so as to encourage the flow of water between adjacent slabs. Please remember in any case that, in view of the distinctive advantages of porcelain stoneware, Frontier20 absorbs practically no water, which makes it highly frost-proof. This may lead to localized water pooling, mainly on the edges of the pavers, independently of the manner and quality of the laying. Laying is also recommended with a minimum gap of 4 mm (5/32"). Should liquid deposit on the surface, it is recommended to push it towards grout lines using a brush or remove it with a wet and dry vacuum cleaner.



PERFORMANCE COMPARISON PORCELAIN PAVERS VS. COMPETITOR OUTDOOR PAVING MATERIALS

FEATURES	LANDMARK FRONTIER20 PORCELAIN PAVERS	WOOD PAVERS	CLAY BRICK	CIP (CAST IN PLACE) CONCRETE	CONCRETE PAVERS	NATURAL STONE
Stainable	No	Yes	Yes (Highly)	Yes	Yes	Yes (Highly)
Freeze Thaw Proof	Yes	No	No	No	No	No
Salt Resistant	Yes	No	Salt Will Degrade	No	No	No
Acid Resistant	Yes	No	Acid Will Burn	No	No	No
Scratch Resistant	Highly	No	Somewhat	No	No	No
Moisture Absorption	< 0,5%	Highly Varried	5%	5%	5-10%	≥ 5%
Easy To Repair	Yes	Yes	No	Can Not	No	No
Uv Resistant	Unaffected	No	Yes	If Sealed	Yes/No	Unaffected
Needs Sealed	Never	Yes	Recommended	Recommended	Recommended	Recommended
Pressure Washer Safe	> 1500 PSI	No	Not Recommended	> 1500 PSI	No	No
Environmentally Friendly	Facility 98% Green	Many Exotic Rainforest Species	No	Large Carbon Foot Print	Possible Fly Ash Content	Mined Or Imported
Recycled Content	5% In Each Paver	No	Not Possible	Not Possible	If Possible Less Than 5%	Not Possible

LANDMARK SURFACES














MATT

A refined matte surface with a contemporary appearance that enhances the natural character of porcelain.

GRIP

The ultimate anti-slip solution able to combine a DCOF ≥ 0.70 and DIN R11 C classification with a low sheen, easy to clean and pleasant to the touch surface. Ideal for outdoor areas and indoor wet spaces such as pools, patios, and SPAs.

PORCELAIN PAVER PERFORMANCE DATA (20 mm)

PHYSICAL PROPERTIES	TEST ASTM	NORTH AMERICAN STANDARD A137.3*	RESULTS
 Water absorption *	C373	≤ 0.5%	COMPLY WITH ANSI A137.3
 DCOF Average dynamic coefficient of friction **	ANSI A.326.3	As reported	EW - Exterior, Wet
 Skid Resistance	EN 16165 (EX DIN 51097)	-	A+B+C
	EN 16165 (EX DIN 51130)		R11
 Resistance to freeze/thaw cycling *	C1026	As reported	RESISTANT
 Resistance to thermal shock	C484	As reported	RESISTANT
 Warpage (edge)	C485	Warpage ± 0.4% or ± 0.05 in	COMPLY WITH ANSI A137.3
 Warpage (diagonal)	C485	Warpage ± 0.4% or ± 0.07 in	COMPLY WITH ANSI A137.3
 Wedging	C502	± 0.25% or ± 0.03 in	COMPLY WITH ANSI A137.3
 Chemical resistance	C650	As reported	UNAFFECTED
 Resistance to stain	C1378	As reported	UNAFFECTED
 Thickness	C499	Range: 0.04 in	COMPLY WITH ANSI A137.3
 Breaking strength	C1050	2000 lbf	COMPLY WITH ANSI A137.3
 Module of Rupture	C1050	5000 psi	COMPLY WITH ANSI A137.3

\* Average values referred to our production and related to the matt finish of the product.  
\*\* As far as values relating to the matt finish of the product and to tests carried out by certified external laboratories whose results are available upon request at Headoffice, we are willing to check the lot you are interested in purchasing.  
- Be sure to use pavers belonging to the same caliber.  
- Test results are available on request.  
- The information provided can be subject to change. Please refer to one of our websites ([lcusa.com](http://lcusa.com) or [outdoor.landmarkceramics.com](http://outdoor.landmarkceramics.com)) for the latest, most accurate and up-to-date information.

WARNINGS.

- Outdoor pavings installed unglued above the ground level are subject to the action of the wind, with the risk, in some cases, of becoming airborne.The manufacturer recommends to require the assistance of a qualified professional in order to check the suitability of the installation system above the ground adopted, in accordance with the local laws and regulations and the conditions of use. Failure to do so could result in serious injury or property damage.
- If the application of the 20 mm slabs requires the ceramic product used in structural installations, the project engineer and/or customer must carefully assess the project requirements with regard to the technical specifications of the slabs. to prevent the risk of damage or injury, the manufacturer recommends: with regard to a raised floor installation a ceramic slab may fracture on impact if a heavy object falls on it from any significant height. therefore the manufacturer recommends to check the specific intended use before starting the installation and to follow table for raised installation provided below. in certain conditions, reinforcing must be applied on the back of the slabs (double fiberglass mesh) supplied and applied by the manufacturer; with reference to any dry installation system of flooring above the ground level, the manufacturer recommends to comply with local regulations and conditions of use with regard to wind-load, loadbearing, seismic events, etc. Failure to comply with these recommendations may lead to improper use of the product and could cause serious damage or injury. Failure to adhere to the manufacturer's instructions for installation of slabs on raised pedestal systems may result in serious injury.
- For further information and recommendations concerning the installation systems please refer to **outdoor.landmarkceramics.com** website.











**Landmark Ceramics - UST, Inc.**

1427 N. Main Street  
Mount Pleasant, TN 38474

Tel. 931.325.5700

[outdoor.landmarkceramics.com](https://outdoor.landmarkceramics.com)

LEARN MORE ABOUT

